INSTALLATION INSTRUCTIONS

Trimble® Autopilot™ Automated Steering System

Kubota

- M5140 / M6040 / M7040 / M8540 / M9540
- M6060 / M7060 / M8560 / M9960
- M6040 / M7040 / M8540 Narrow Cab
- M8540 Narrow Cab with 10-Speed
- M8540 Power Krawler Narrow Cab
- M5-091 / M5-111

Version 5.00
Revision A
November 2015
Part number 54035-118-E05-B

Trimble

Legal Notices

Agriculture Business Area

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This is the November 2015 release (Revision A) of the Autopilot Automated Steering System Installation Instructions, part number 54035-118-E05-B. It applies to version 5.00 of the Autopilot automated steering system.

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Reorient or relocate the receiving antenna.
– Increase the separation between the equipment and the receiver.
– Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
– Consult the dealer or an experienced radio/TV technician for help.

Changes and modifications not expressly approved by the manufacturer or registrant of this equipment can void your authority to operate this equipment under Federal Communications Commission rules.

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c/o Menlo Worldwide Logistics
Meerheide 45
5521 DZ Eersel, NL

Safety Information

Always follow the instructions that accompany a Warning or Caution. The information they provide is intended to minimize the risk of personal injury and/or damage to property. In particular, observe safety instructions that are presented in the following format:

WARNING – This alert warns of a potential hazard, which, if not avoided, can cause severe injury.

CAUTION – This alert warns of a hazard or unsafe practice which, if not avoided, can cause injury or damage.

Note – *An absence of specific alerts does not mean that there are no safety risks involved.*

Warnings

WARNING – When you are working on the vehicle's hydraulic systems, vehicle attachments that are suspended can drop. If you are working around the vehicle, you could suffer serious injury if an attachment dropped on you. To avoid this risk, lower all vehicle attachments to the ground before you begin work.

WARNING – If someone else attempts to drive the vehicle while you are working on or under it, you can suffer serious or fatal injuries. To avoid this possibility, install a lockout box on the battery terminal to prevent the battery from being reconnected, remove the key from the vehicle's ignition switch, and attach a "Do not operate" tag in the cab.

WARNING – Agricultural chemicals can pose serious health risks. If the vehicle has been used to apply agricultural chemicals, steam clean the vehicle to remove any chemical residue from the areas of the vehicle where you will be working.

WARNING – Vehicle cabs can be quite high in the air. To avoid potentially serious injury through falling from this height, always use the steps and handrails, and face the vehicle, when you enter or exit it.

Cautions

CAUTION – When the vehicle has been running, parts of the vehicle, including the engine and exhaust, can become extremely hot and can cause serious burns. To avoid burns, allow hot machine parts to cool before you begin working on them.

CAUTION – The system installation may bring you into contact with chemical substances, such as oil, which can cause poisoning. Wash your hands thoroughly after you finish working on the system.

CAUTION – Battery posts, terminals, and related accessories contain lead and lead compounds, which can cause serious illness. To avoid ingesting lead, wash your hands thoroughly after touching the battery.

CAUTION – Always wear protective equipment appropriate to the job conditions and the nature of the vehicle. This includes wearing protective glasses when you use pressurized air or water, and correct protective welder's clothing when welding. Avoid wearing loose clothing or jewelry that can catch on machine parts or tools.

CAUTION – Parts of the vehicle may be under pressure. To avoid injury from pressurized parts, relieve all pressure in oil, air, and water systems before you disconnect any lines, fittings, or related items. To avoid being sprayed by pressurized liquids, hold a rag over fill caps, breathers, or hose connections when you remove them. Do not use your bare hands to check for hydraulic leaks. Use a board or cardboard instead.

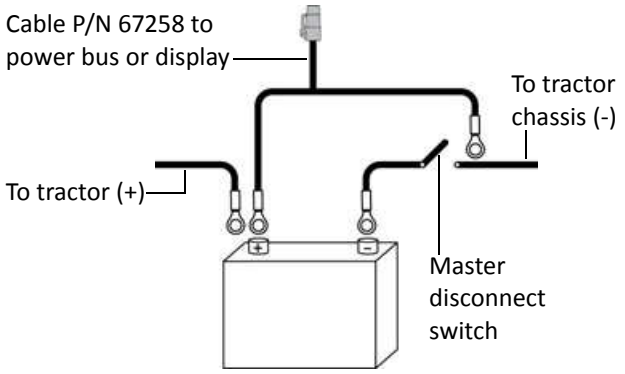
CAUTION – Do not direct pressurized water at:
- Electronic or electrical components or connectors
- Bearings
- Hydraulic seals
- Fuel injection pumps
- Any other sensitive parts or components



Set the hose pressure as low as practicable, and spray at a 45° to 90° angle. Keep the nozzle of the power washer away from the machine at the distance recommended by the manufacturer.

CAUTION – To prevent damage to the system, make sure that no wires or hoses interfere with or catch on any mechanical linkages, or contact any machine parts that get hot.

CAUTION – If the vehicle has a master electrical disconnect, make sure the basic power cable (P/N 67258) is ***not*** directly attached to the battery terminal that is disconnected by the master switch - the negative pole in this example.
Attach this terminal side just past the main disconnect so that it is as close as possible to the battery but still gets disconnected when the master disconnect is turned off. Failure to do so can result in damaging the display.



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CHAPTER 1

Introduction

In this chapter:

- Technical assistance
- Manual system upgrade to the Autopilot system
- Required components
- Autopilot hardware organization: As shipped
- Preparing the vehicle for installation

This manual describes how to install the Trimble® Autopilot™ automated steering system.

Even if you have used another GNSS (Global Navigation Satellite System), such as the United States' GPS (Global Positioning System), before, spend some time reading this manual to learn about the special features of this product. If you are not familiar with GNSS, go to the Trimble website (www.trimble.com) for an interactive look at Trimble and GNSS.

Technical assistance

If you have a problem and cannot find the information you need in the product documentation, contact Trimble technical support:

1. Log into http://agpartners.trimble.com.
2. Click the *Feedback* link at the right of the screen. A form appears.
3. Complete the form and then click **Submit Feedback**.

Manual system upgrade to the Autopilot system

CFX-750 display and FmX integrated display

Retain	Remove
CFX-750™ display: P/N 94000-xx Power cable CFX-750 display: P/N 77282 **FmX® integrated display: P/N 93100-xx** Power cable FmX display: P/N 66694 Antenna for display: P/N 60600-02 (DGPS) or 77038-00 (OmniSTAR®/RTK) Antenna to receiver cable: P/N 50449 Basic cable (both displays): P/N 67258	

Required components

Kits required	Special tools
Platform kit: P/N 54035-118 Hydraulic hose kit: P/N 97477 Hydraulic hose kit M5: P/N 107604	Drill $^{5}/_{16}$'' drill bit ⅜ -16 tap 2'' hole saw ⅞'' and ¾'' crows foot wrenches

Antenna mounting kits

Kits required
Antenna spar kit: P/N 55348 Antenna brackets: • AG-15 antenna mounting plate: P/N 62034

Accessory kits

Kits required
Remote engage switch assembly – standard Euro: P/N 57227-10 Remote engage switch assembly – full Euro: P/N 57227-20 Remote engage foot pedal: P/N 57259

Autopilot hardware organization: As shipped

Hardware	Component	See...
Platform kit: P/N 54035-118	Hydraulic valve	Chapter 2
	Hydraulic manifold	
	Transducer flow switch	
	Manual override cable	
	Hydraulic brackets and bolt kits	
	Hydraulic valve cable	
	AutoSense™ steering device and cabling	Chapter 3
	AutoSense mounting bracket and hardware	
	Power switch	Chapter 6
	Bolt kit controller	Chapter 8
Hydraulic hose kit: P/N 97477 Hydraulic hose kit M5: P/N 107604	Hydraulic hoses	Chapter 2
	Hydraulic adaptors	
Roof bracket kit: P/N 62034	Roof brackets	Chapter 4
	Bolt kit, roof bracket	
GNSS receiver	GNSS receiver	Chapter 4
	GNSS antenna	
	GNSS receiver power/data cable	
	RTK radio, cable, and radio antenna	
Display	CFX-750 display	Chapter 5
	FmX integrated display	
	Display cable	
	Mounting bracket	
Common parts	Controller	Chapter 8
	Controller mounting bracket	
	Cable kit: • Main wiring harness • Power bus auxiliary wiring harness • Sonalert alarm	

Preparing the vehicle for installation

Note – *The left and right sides of the vehicle are referenced while standing behind the unit, facing the normal direction of travel.*

1. Park the vehicle on a hard, level surface. Block the front and rear wheels.
2. Align the steering straight ahead. On an articulated vehicle, install the articulation locks.
3. Remove all dirt and debris from the areas of the vehicle where the Autopilot system will be installed.
4. Open all kit boxes and check the contents of the box against the packing list/s. Lay all of the parts out on a clean workbench.

CHAPTER 2

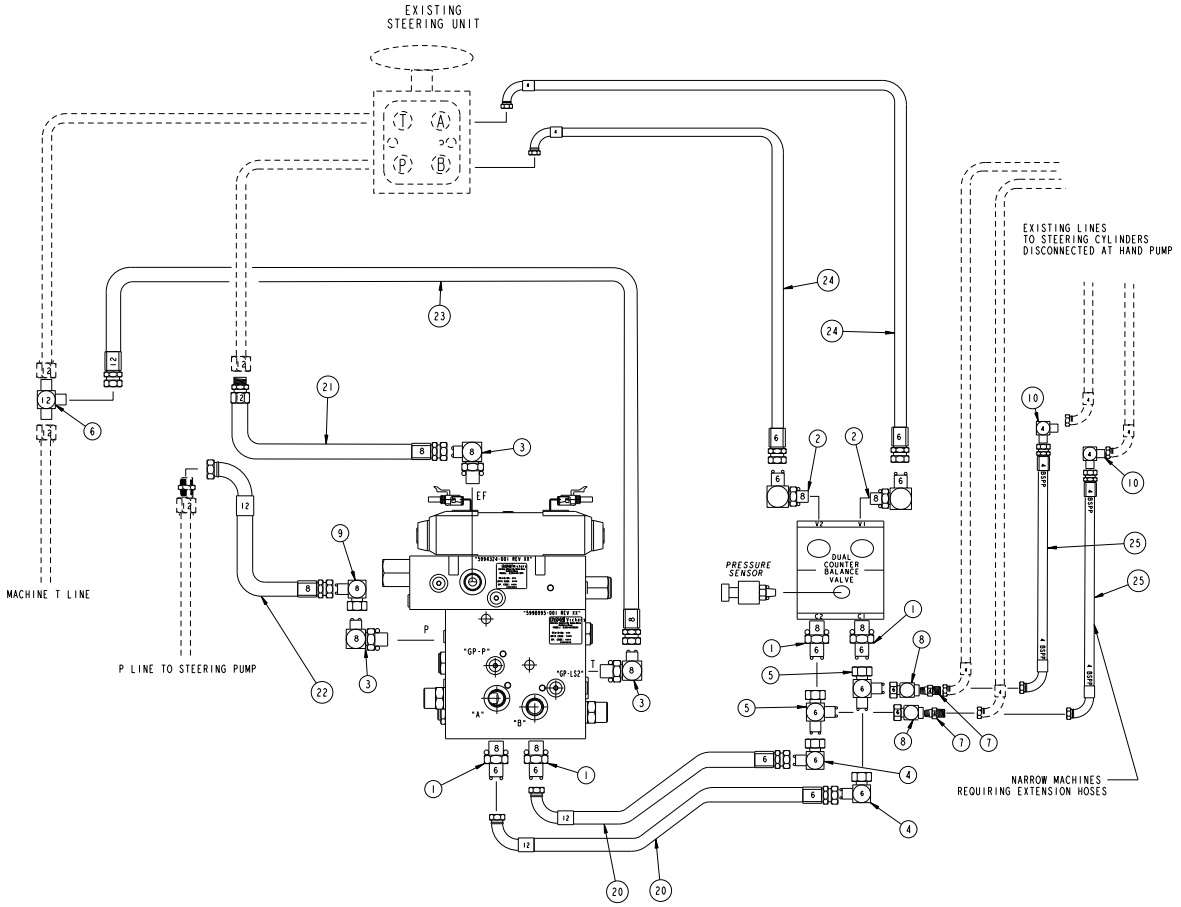
Hydraulic Control Valve Installation

In this chapter:

- Hydraulic system components, P/N 97477
- Hydraulic system components, P/N 107604
- Assembling the hydraulic control valve (all machines)
- Preparing the dual counter-balance valve (DCBV) (all machines)
- Mounting the Autopilot hydraulic manifold and the dual counter-balance valve (all machines)
- Connecting the hydraulic lines (all machines, except M5)
- Connecting the hydraulic lines, M5 machines only
- Checking the hydraulics

This chapter describes how to install the hydraulic control valve and hoses.

Hydraulic system components, P/N 97477

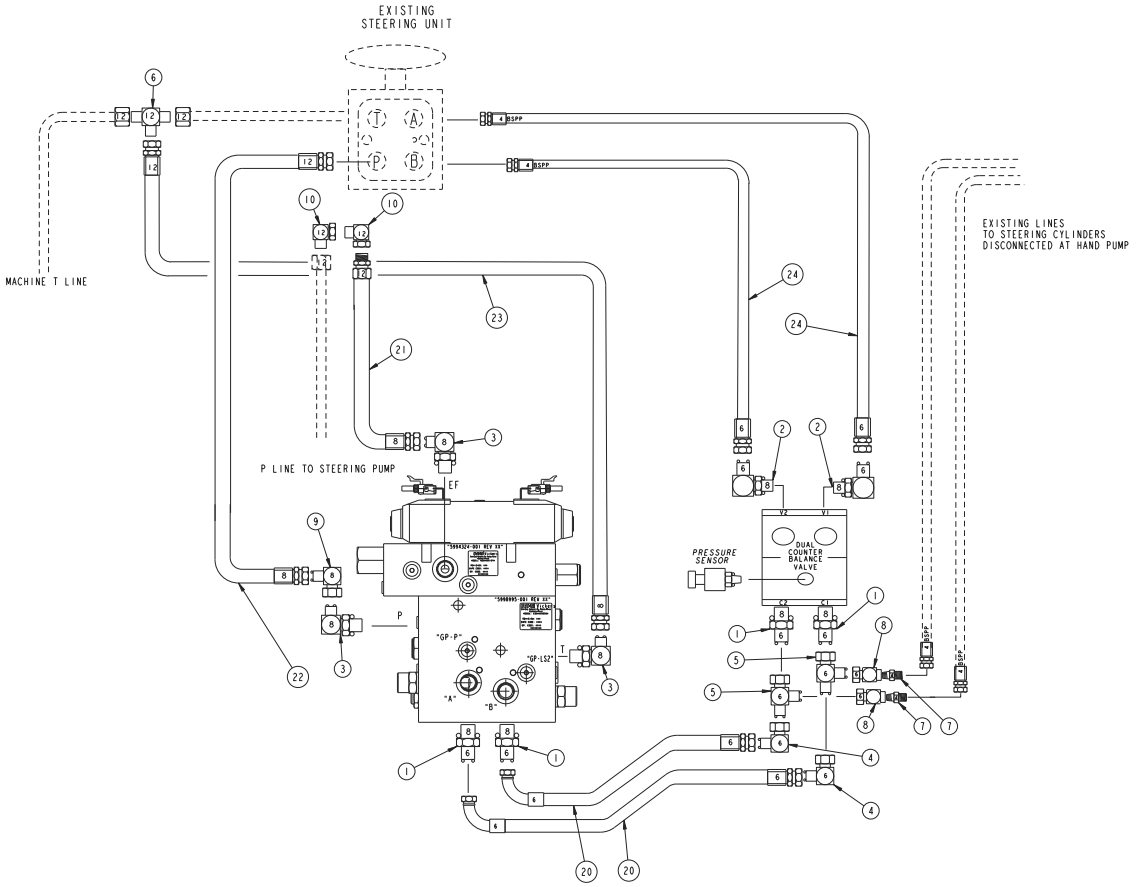


	Description	P/N
❶	Hydraulic adapter (x4)	6-8 F50LO
❷	Hydraulic adapter (x2)	6-8 C50LO
❸	Hydraulic adapter (x3)	8 C50LO
❹	Hydraulic adapter (x2)	6 C60LO
❺	Hydraulic adapter (x2)	6 R6LO
❻	Hydraulic adapter	TI2L
❼	Hydraulic adapter (x2)	4-4FMK4S
❽	Hydraulic adapter (x2)	6C6L-S
❾	Hydraulic adapter	8 C60LO
❿	Hydraulic adapter (x2)	4EMK4

	Description	P/N
⓴	24 inch hose (x2)	451TCJSJ9-06-06-06-24''
㉑	21 inch hose	451TCJSD0-08-12L-06-21''
㉒	24 inch hose	451TCJSC5-08-12L-06-24" ALTERNATE: 451TCJSCF-08-12L-06-24"
㉓	37 inch hose	451TCJSC3-08-12L-06-37" ALTERNATE: 451TCJSCA-08-12L-06-37"
㉔	75 inch hose (x2)	451TCJSB2-06-04-04-75"
㉕	40 inch hose (x2)	451TC92B2-04-04-04-40"

Note – *Part numbers are Parker numbers and are for reference only.*

Hydraulic system components, P/N 107604



	Description	P/N
❶	Hydraulic adapter (x4)	6-8 F50LO
❷	Hydraulic adapter (x2)	6-8 C50LO
❸	Hydraulic adapter (x3)	8 C50LO
❹	Hydraulic adapter (x2)	6 C60LO
❺	Hydraulic adapter (x2)	6 R6LO
❻	Hydraulic adapter	TI2L
❼	Hydraulic adapter (x2)	4-4FMK4S
❽	Hydraulic adapter (x2)	6C6L-S
❾	Hydraulic adapter	8 C60LO
❿	Hydraulic adapter (x2)	EW12L

	Description	P/N
⓴	24 inch hose (x2)	451TCJSJ9-06-06-06-24''
㉑	22 inch hose	451TCJSD0-08-12L-06-22''
㉒	23 inch hose	451TCJSC3-08-12L-06-23" ; ***or*** 451TCJSCA-08-12L-06-23"
㉓	27 inch hose	451TCJSC3-08-12L-06-27"; ***or*** 451TCJSCA-08-12L-06-27"
㉔	27 inch hose (x2)	451TCJS92-06-04-04-27"

Note – *Part numbers are Parker numbers and are for reference only.*

Assembling the hydraulic control valve (all machines)

Step 1

Locate the hydraulic control valve and the fittings and place them on a clean work surface.

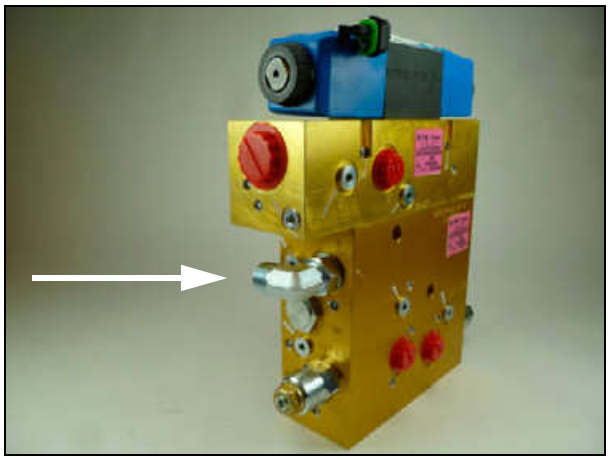
Remove the plastic plugs from the A, B, P, T and EF ports.



Step 2

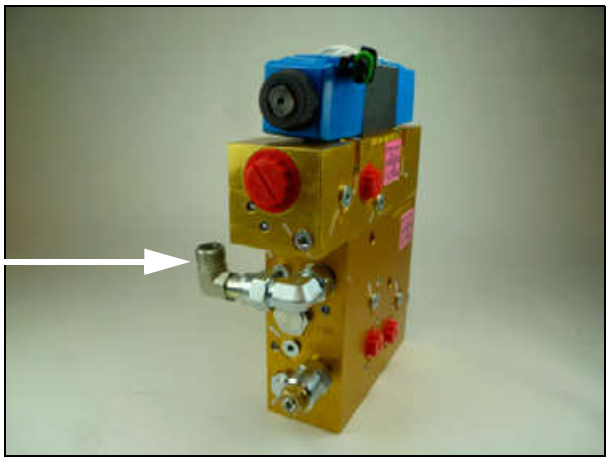
Install the provided -8 ORFS 90° fitting into the P port.

The fitting orientation can be set later when the hoses are attached.



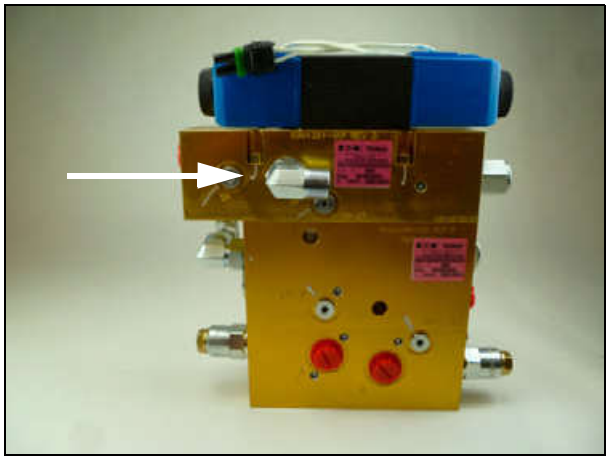
Step 3

Connect the -8 ORFS 90° swivel to the -8 ORFS 90° fitting.



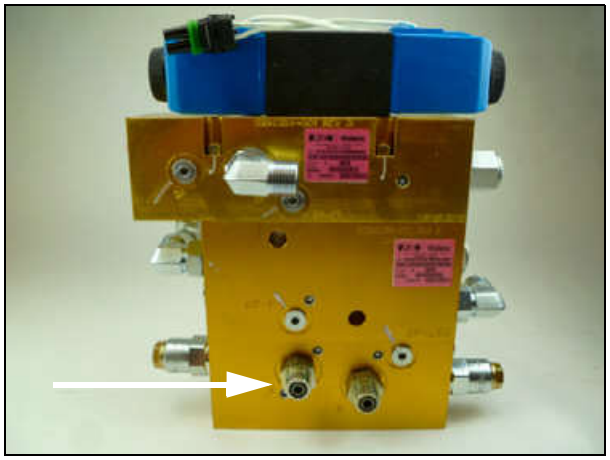
Step 4

Install the provided -8 ORFS 90° fitting into the EF port of the Autopilot manifold.



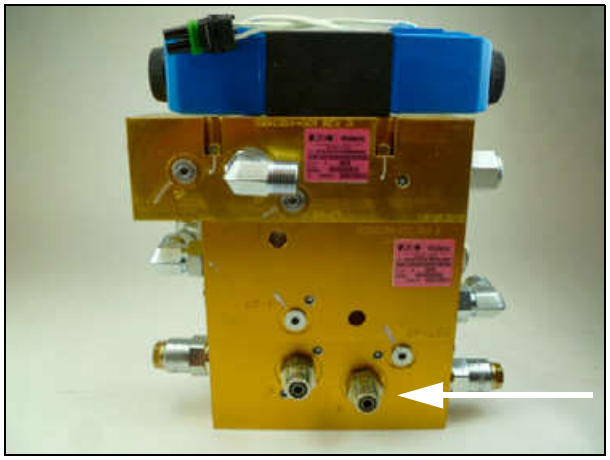
Step 5

Install the provided 6-8 straight ORFS fitting into the A port as shown.



Step 6

Install the provided 6-8 straight ORFS fitting into the B port as shown.



Step 7

Install the provided 8 ORFS 90° fitting into the T port.



Preparing the dual counter-balance valve (DCBV) (all machines)

Step 1

Locate the dual counter-balance valve and the fittings and place them on a clean work surface.



Step 2

Assemble the manual override pressure transducer into the port shown on the DCBV.



Step 3

Install the two provided 6-8 ORFS 90° fittings into the V1 and V2 ports of the DCBV.



Step 4

Install the two provided 6-8 ORFS straight fittings into the C1 and C2 ports of the DCBV.



Step 5

Install the -6 ORFS run tee fittings onto the ends of the straight fittings previously installed on the C1 and C2 ports.



Step 6

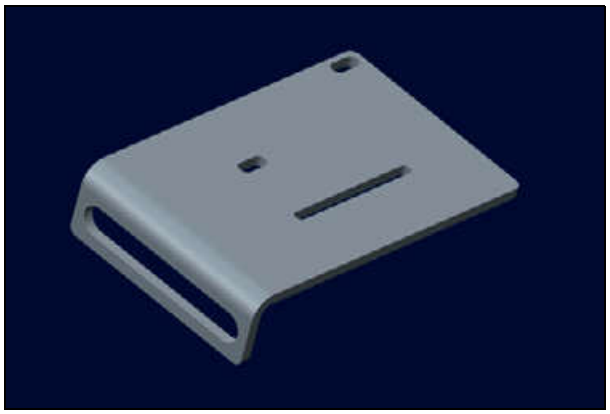
Connect the -6 90° ORFS swivel to the end of the run tee.



Mounting the Autopilot hydraulic manifold and the dual counter-balance valve (all machines)

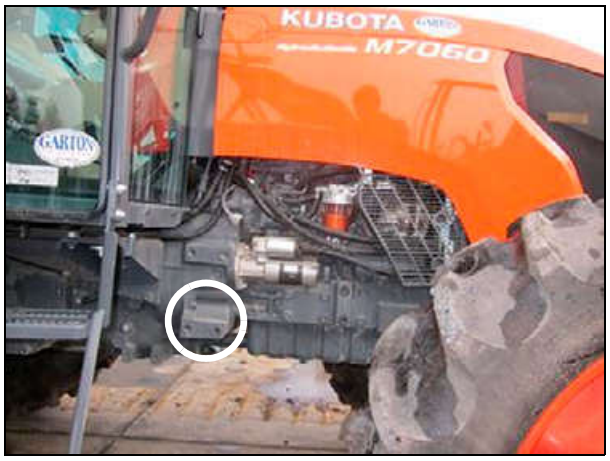
Step 1

Locate the manifold bracket (P/N 97473).



Step 2

The manifold will be mounted in front of the cab on the right side of the machine.



Step 3

Remove the plugs from the holes.



Step 4

Locate the provided M20 bolts in the bolt kit and then mount the manifold bracket (P/N 97473) in place.

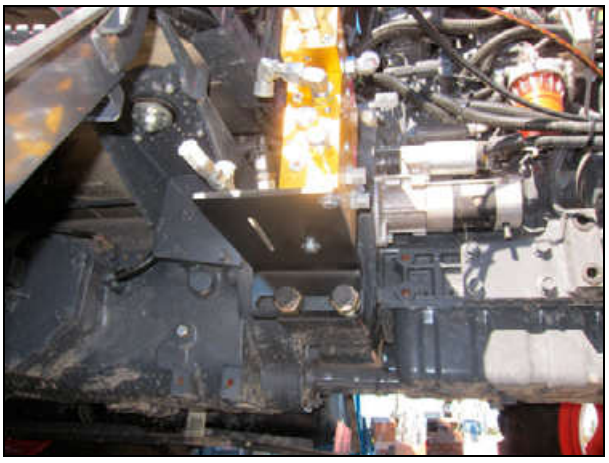
Note – *On regular tractors the bracket should be installed all the way back. On narrow model tractors the bracket should be all the way forward.*



Step 5

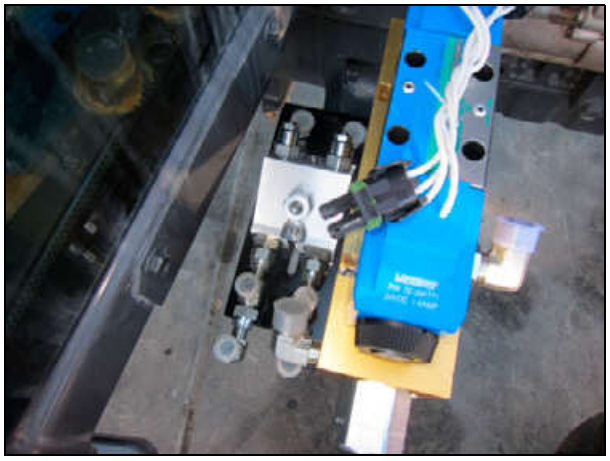
Attach the Autopilot manifold to the mounting bracket using the provided ⅜'' bolts and washers.





Step 6

Mount the DCBV behind the Autopilot manifold using the two ¼'' bolts.





Connecting the hydraulic lines (all machines, except M5)

Step 1

Standard cab machines only

Temporarily remove the grate shown here to route the A and B lines to the DCBV.



Step 2 -

Standard cab machines only

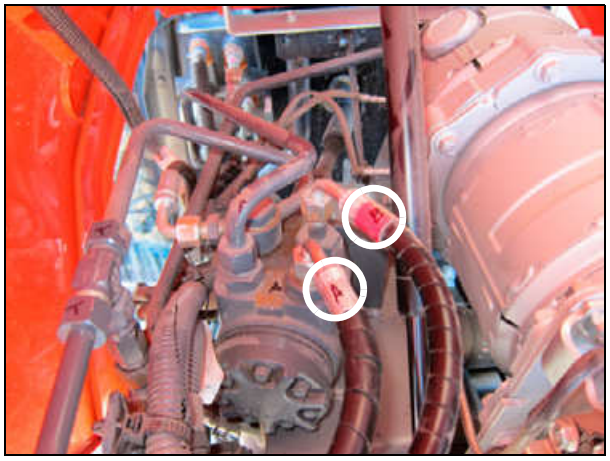
Temporarily remove the clips shown here to route lines from the steering cylinders to the DCBV.

Note – *When the V1 and V2 lines are routed from the DCBV, use these clips to secure the lines.*



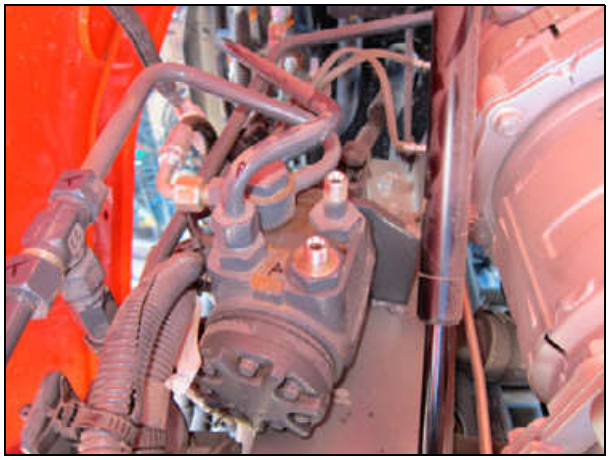
Step 3

Lift the hood and mark the A and B hydraulic lines.



Step 4

Disconnect the A and B lines from the steering pump.



Step 5

Locate the line adapters -4 NPTF male connectors and -6 swivel female connectors from the Autopilot kit.

Attach the line adapters to the A and B lines.

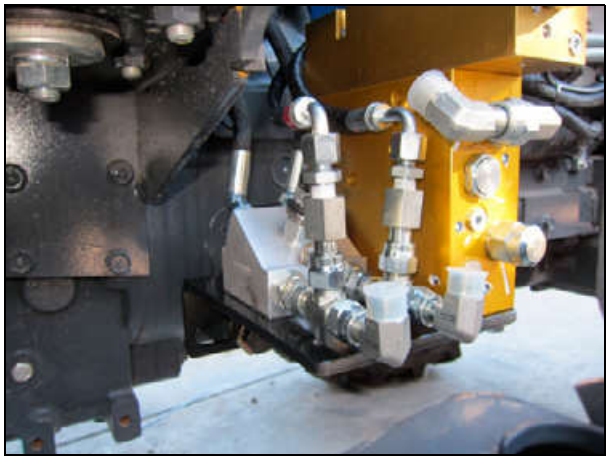
Note – *For narrow machines use the provided -4 union elbow to connect the provided extension hoses (hose #25). Then follow the rest of the installation instructions.*



Step 6

Route the lines (from the previous step) back to the DCBV.

Connect the A line to the run tee in the C1 port. Connect the B line to the run tee in the C2 port.



Step 7

Locate the V1 and V2 hydraulic hoses that will be routed back to the steering pump.

Connect the straight ends to the -6 ORFS fittings on the V1 and V2 ports of the DCBV.



Step 8

Route the hoses forward following the machine's C1 and C2 lines, routed to the Autopilot manifold previously.

Route the V1 and V2 lines up to the hand pump by using the clips removed from the machine's existing lines in Step 2.

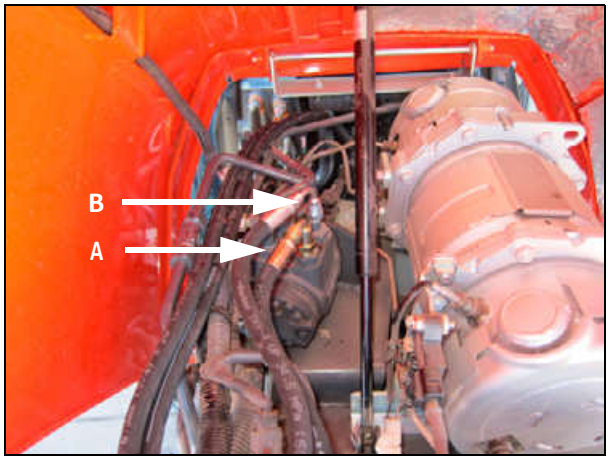
On narrow track machines the V1 and V2 hoses can be run up near the fire wall, then forward to the hand pump.



⚠ **CAUTION –** Ensure that the lines do not contact any moving or hot components.

Step 9

Connect the V1 line to the A connector (A). Connect the V2 to the B connector (B).

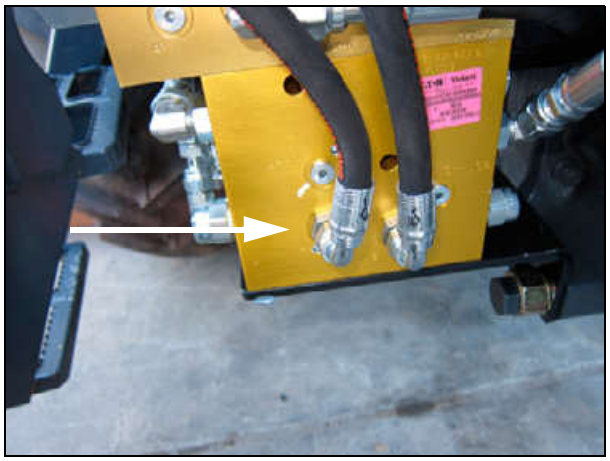


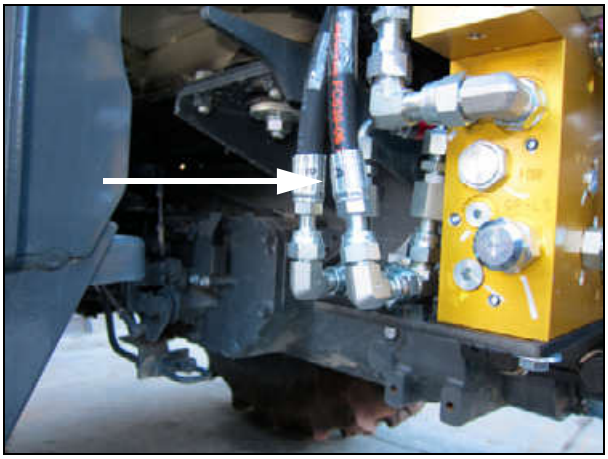
Step 10

Locate the two A and B hydraulic hoses (from the hydraulic hose kit).

Connect the 90° end of one of them to the -6 ORFS fitting in the A port.

Route the end to the end of the run tee in the C1 port.



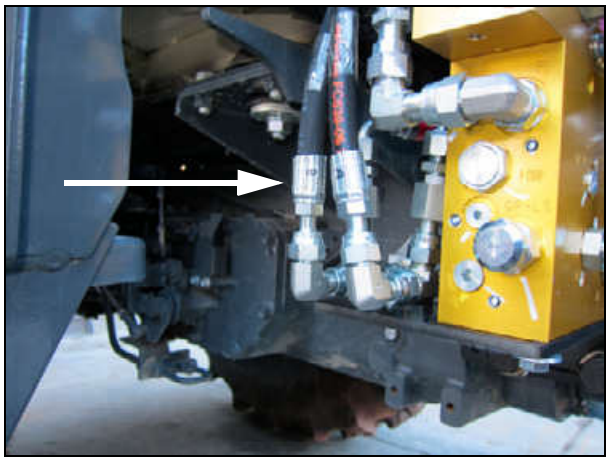


Step 11

Take the remaining hose. Connect the 90° end to the -6 ORFS fitting in the B port.

Route the end to the end of the run tee in the C2 port.



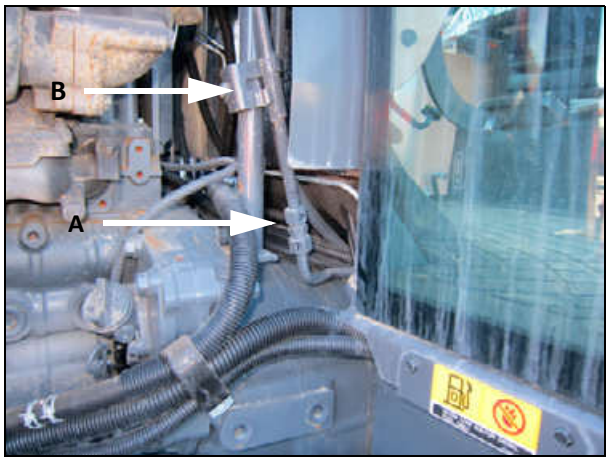


Step 12

Locate the tank line on the left side of the machine, near the cab (A).

Disconnect the two hard lines from the union connector. Remove the union connector from the machine, as it will be replaced in the next step.

Temporarily remove the shown bracket (B), to make hose connection easier.



Step 13

Locate the branch tee and connect it between the Tank lines.

Locate the Tank line, from the hydraulic hose kit and then connect it to the branch tee.

Note – *The picture shows a 90° hose end on the T line, but a straight fitting has been provided for a better fit.*



Step 14

Route the Tank line back to the manifold.

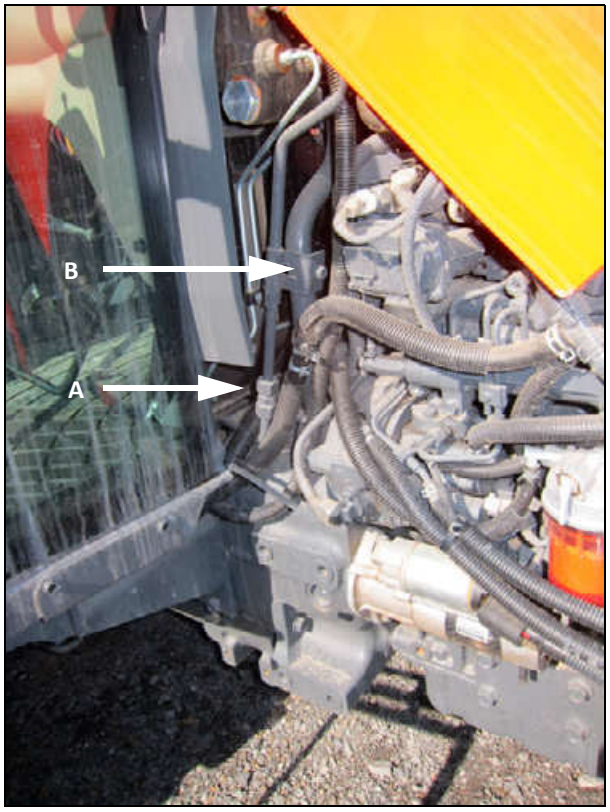
Connect the straight end to the -8 ORFS fitting.



Step 15

Locate the Pressure line on the right side of the tractor, near the cab (A).

Temporarily remove the bracket shown (B) to make hose connection easier.

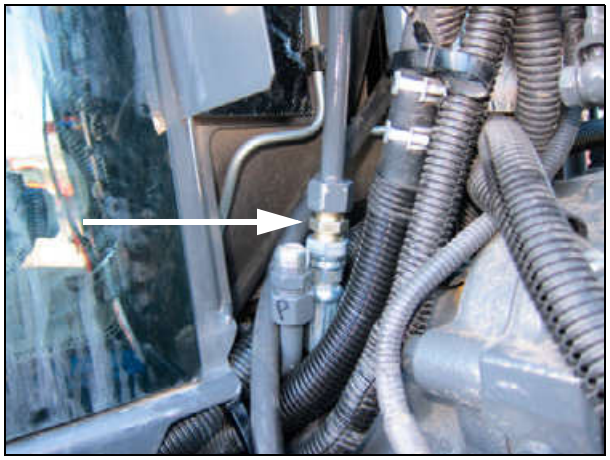


Step 16

Disconnect the Pressure line.

Locate the hose for the EF line and attach to the upper hard-line that goes to the steering orbital hand pump.

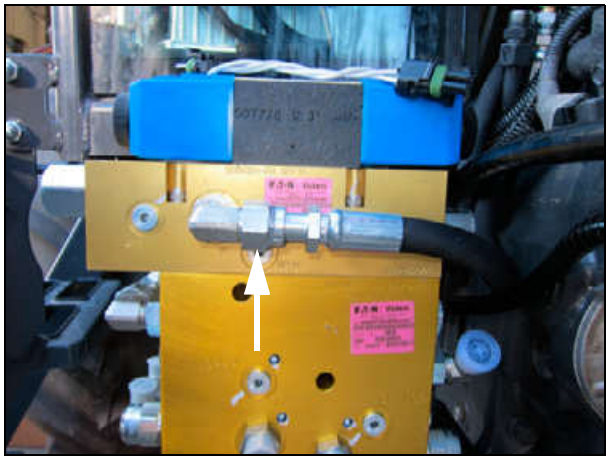
Note – *The picture shows an adapter. The hose provided has a male fitting on the end.*



Step 17

Route the EF line back to the manifold.

Connect the straight end of the hose to the -8 ORFS fitting.



Step 18

Locate the Pressure line.

Connect the 90° end to the lower hard-line going to the steering hydraulic pump, disconnected in Step 16.

Note – *On some machines the hose has to point forward to keep clear of the hood of the machine. For these machines, change the fitting configuration on the manifold to route the hose on the side of the manifold with the A and B ports.*



Step 19

Route the Pressure line back to the manifold.

Connect the straight end to the -8 ORFS 90° fitting.



Connecting the hydraulic lines, M5 machines only

Installing the steering line, part 1

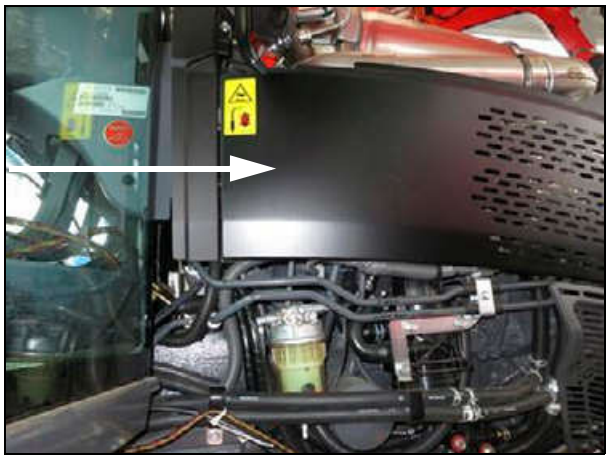
Step 1

The Hydraulic connection points on the Kubota M5 machines are located in the area shown here.



Step 2

To provide access to the hydraulic connection points temporarily remove the two covers shown here.





Step 3

Locate and label the steering orbital and steering lines.

- The two forward lines are the left and right steering lines.
- The rear top line is the tank line.
- The rear-most bottom line is the pressure line.



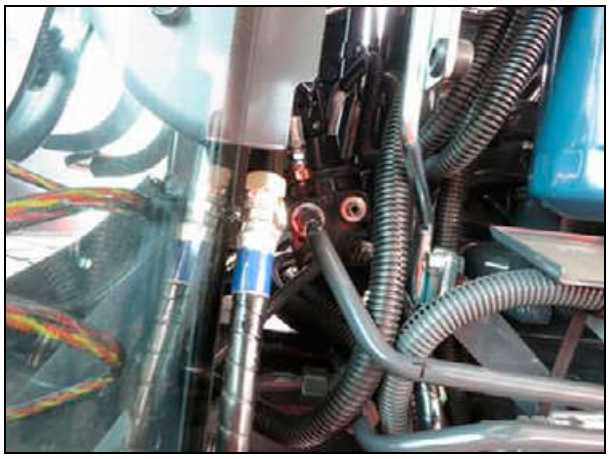
Step 4

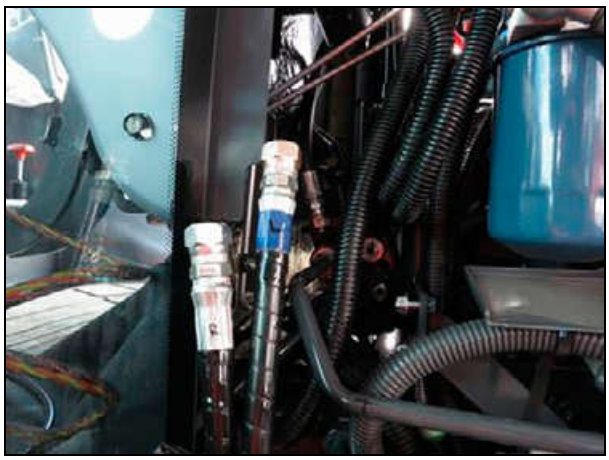
Label the top/ left steering line as A and the bottom as B.

Remove the top and bottom steering lines from the steering orbital. A ¾" crows-foot wrench can help with these steps.

These lines will be connected later to the branch of the run tee fitting on the DCBV C1 and C2 ports.

Now complete the pressure and EF installation. Once this is complete, you will return to the steering line connections.





Installing the pressure/EF and tank lines

Step 5

The pressure and EF lines will be connected at the steering orbital.

Locate the bottom rear line on the steering orbital: This is the pressure line.



Step 6

Use a ⅜" crows-foot wrench to disconnect the line from the steering orbital.





Step 7

Connect the Autopilot manifold's EF line to the steering orbital where the P line was removed in the previous step.



Step 8

Route the other end of the EF line to the EF port on the Autopilot manifold and connect it.



Step 9

Assemble the two provided 12L metric swivel 90° fittings.



Step 10

Assemble the fittings to the 12L end of the P line.



Step 11

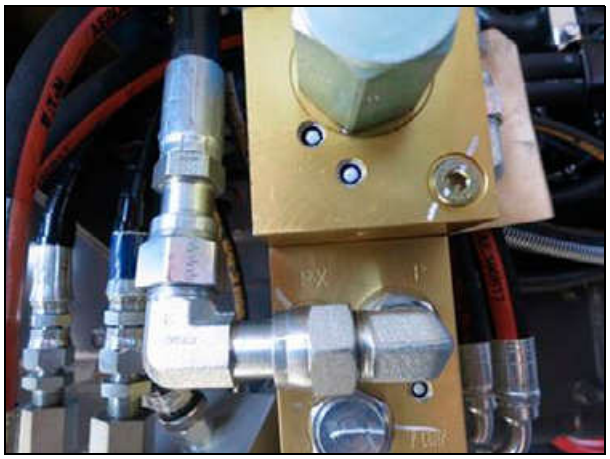
Connect the P hose with the installed swivel 90° fittings to the hard line that was previously removed from the P port on the steering orbital.





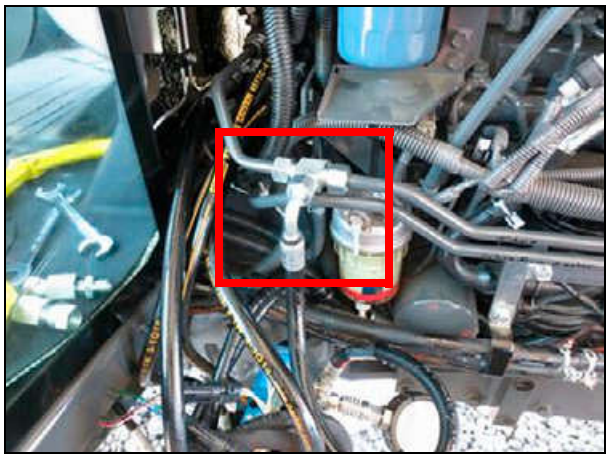
Step 12

Route the other end of the P line to the P port on the Autopilot manifold and connect it.



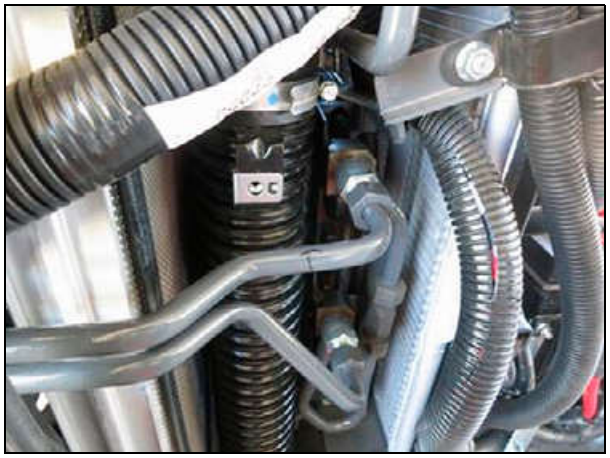
Step 13

The Autopilot tank line will be installed in the location shown here into the hard line coming from the top rear port of the steering orbital.



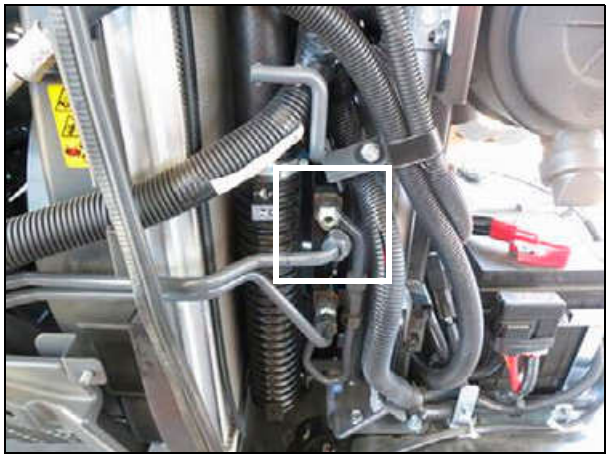
Step 14

To install the Autopilot tank line, you will cut the hard line going to the cooler. To avoid introducing contaminants to the system, you must completely disconnect the tank line from the cooler and then clean the steering orbital thoroughly before you reinstall it (later in the procedure).



Step 15

Disconnect the tank line from the oil cooler.



Step 16

Disconnect the tank line from the steering orbital in the location shown here.

A ⅞" crows-foot wrench may be helpful for this step.



Step 17

You must remove a straight 1¼'' piece of tubing (free of any bends) from the machine's tank hard line.

To do this, mark a section with two marks 1¼'' apart and then use a cut-off wheel or hack saw to cut the line on the two marks.

⚠ **CAUTION –** Do not use a pipe cutter to cut this line as it will cause improper sealing of the fitting. Also make sure that the cut is made square to the pipe, the cut must not be angled.

Debur the ends of the pipes.







Step 18

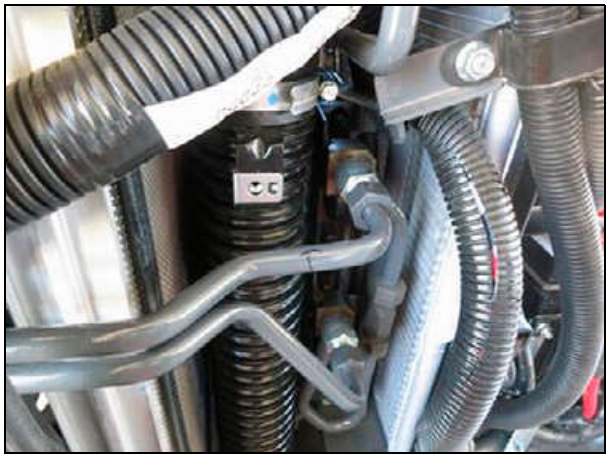
Thoroughly clean the machine line to make sure its is free of any cutting debris and then re-install the line to the steering orbital.

Leave this connection loose until the Autopilot fitting is in place as that fitting will help to orient the connection at the steering orbital.



Step 19

With the line thoroughly cleaned, reconnect the machine tank line to the top of the oil cooler.

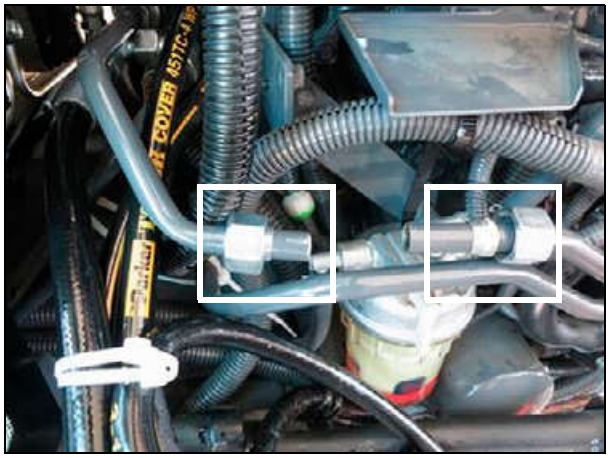


Step 20

Lubricate the tube ends, nuts, and progressive rings.

Install the metric EO nuts and progressive rings onto the machines hard lines.

The progressive ring should be installed so that the larger end is against the nut. The smaller end will install in the Autopilot tank line fitting.



Step 21



Push the hard lines into the tee fitting against the shoulder in the cone and then slide the nut and progressive ring onto the fitting. Tighten the nut to finger tight or until light wrench resistance is felt.

To have correct sealing, mark the nut and then turn it 1.5 turns.

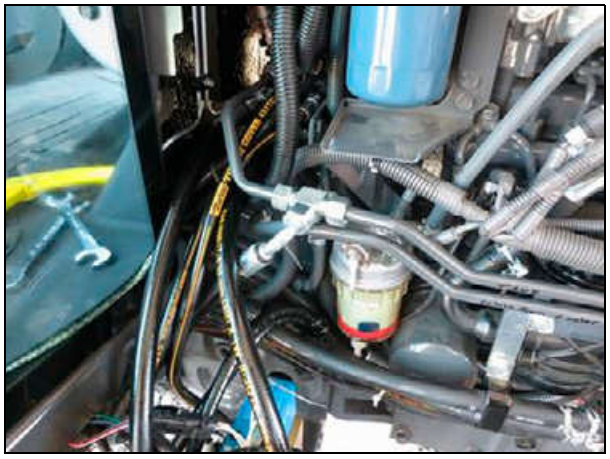
Make sure that the tube does not turn with the nut.

Complete this step for both sides of the tee fitting.

For more information on installing the EO fitting, see page S28-S29 of the Parker Assembly Installation, go to

https://www.parker.com/literature/Tube%20Fittings%20Division/Assembly_Installation.pdf

Step 22



Completely tighten the machine hard line connection at the oil cooler and steering orbital.

Install the 90 ° end of the Autopilot T line to the branch of the T-fitting installed previously.

Step 23

Route the other end of the hose down to the T port on the Autopilot manifold and then connect it.





Installing the steering line, part 2

Step 24

Connect the BSPP end of the V2 hose to the B / Right port of the steering orbital.

Route the other end to the V2 port on the dual-counter balance valve.



Step 25 -

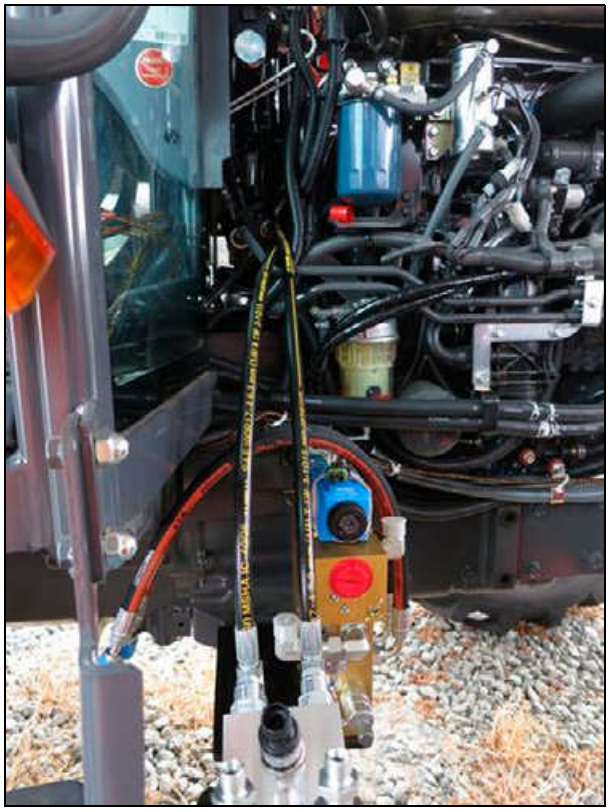
Connect the BSPP end of the V1 hose to the A / Left port of the steering orbital.

Route the other end to the V1 port on the dual-counter balance valve.



Step 26

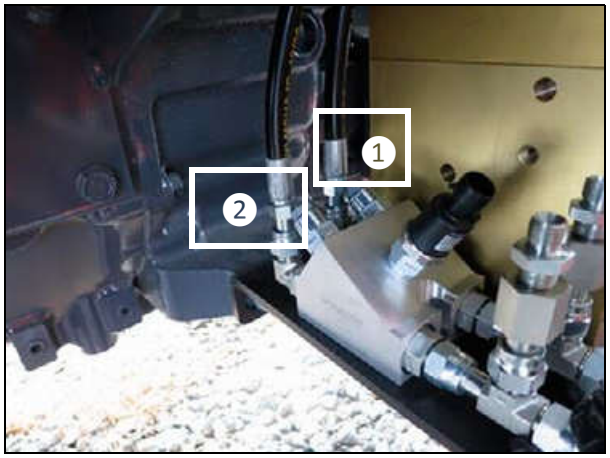
Route the other ends of the V1 and V2 lines to the DCBV V1 and V2 ports.



Step 27

Connect the Left line, previously labeled A or V1 t, to the V1 port of the DCBV ❶.

Connect the Right line, previously labeled B or V2 to the V2 port of the DCBV ❷.



Step 28

On the branches of the run tee fittings on the C1 and C2 ports install the ORFS-to-pipe adapter followed by the pipe-to-BSPP fittings.



When assembling the pipe fittings use some thread-locker or anti-seize to facilitate assembly.

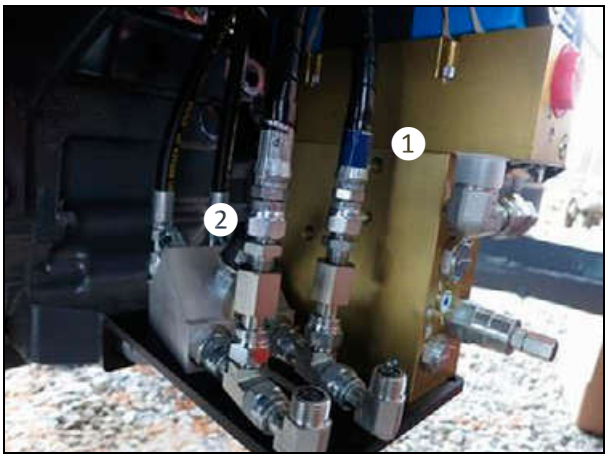


Step 29

Route the machine's cylinder lines that you previously removed from the steering orbital left and right ports to the DCBV C1 ❶ and C2 ❷ ports respectively.

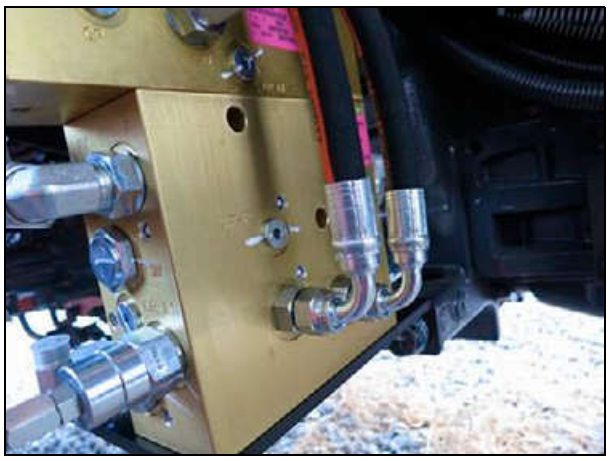
Assemble the lines as shown.





Step 30

Connect the 90° ends of the A and B lines to the A and B ports on the Autopilot manifold.



Step 31

Route the lines over the manifold to the C1 and C2 ports on the DCBV.



Step 32

Connect the lines as shown to the 90° fittings previously installed onto the DCBV.



Checking the hydraulics

1. Make sure that all the hydraulic connections are tight.
2. Check the oil level in the hydraulic tank. If necessary, top it up.
3. Check for hydraulic leaks. Connect the battery and then start the machine. Once you complete the leak check, disconnect the battery.

CHAPTER 3

AutoSense Steering Device Installation

In this chapter:

- AutoSense steering device components
- Installing the AutoSense device
- Preparing the harness: P/N 54602 Rev C

This chapter describes how to install the AutoSense™ steering device. If the required mounting location is not accessible, chose a different place. To ensure proper function, the AutoSense device must be located where it is free of obstructions and can rotate with the wheels when they turn.

On articulated vehicles, mount the AutoSense device on the opposite side of the pivot point to the Autopilot controller.

Mount the device base down or base up so that it maintains a level orientation. Do not mount it on its side. An angle of up to 10° in any direction is acceptable.

To avoid stretching the cable, leave adequate length on the service loop.

AutoSense steering device components



Item	Description	P/N
❶	P6 connector	
❷	Power connector	
❸	AutoSense connector	
❹	Jumper cable	57560
❺	AutoSense steering cable	57885

Installing the AutoSense device

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

Step 1

Locate the AutoSense steering sensor mounting location, on the front left wheel.

Remove the bolt shown.



Step 2

When installing the bracket, put two washers between the bracket and the machine.



Step 3

Install the mounting bracket, using the bolt removed in the previous step.



Step 4

Attach the AutoSense sensor to the mounting plate, using the provided socket head screws.

Connect the AutoSense cable to the AutoSense sensor.



Step 5

Route the cabling to the NavController II harness.

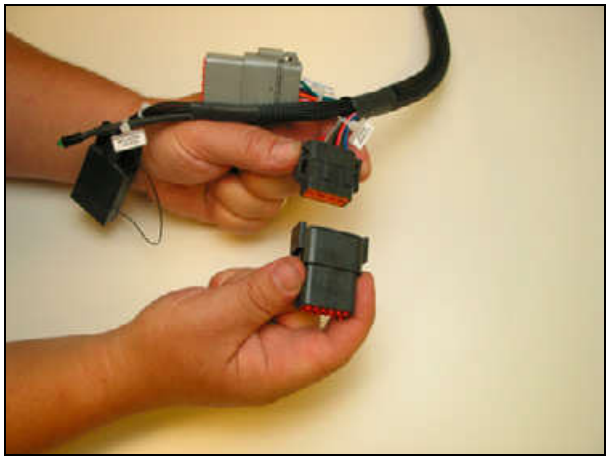
Ensure that the cables are routed where they do not contact any moving parts and are not pinched or pulled as the machine is steered left or right.



Preparing the harness: P/N 54602 Rev C

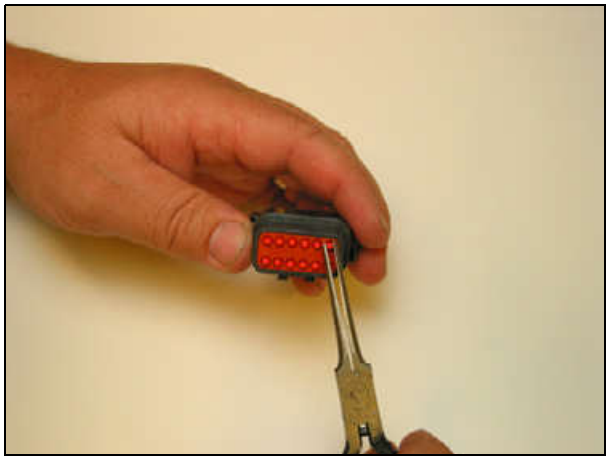
Step 1

Remove the black Deutsch DTM receptacle from the P13 sensors leg of the auxiliary harness. See Chapter 8, Controller Installation.



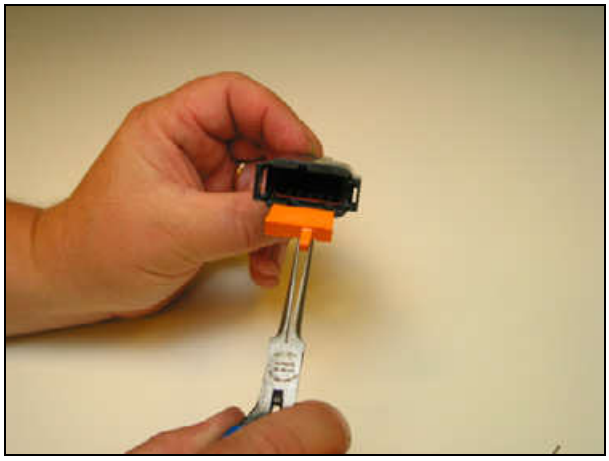
Step 2

Remove the plug from cavity number 1.



Step 3

Remove the wedge from the connector.



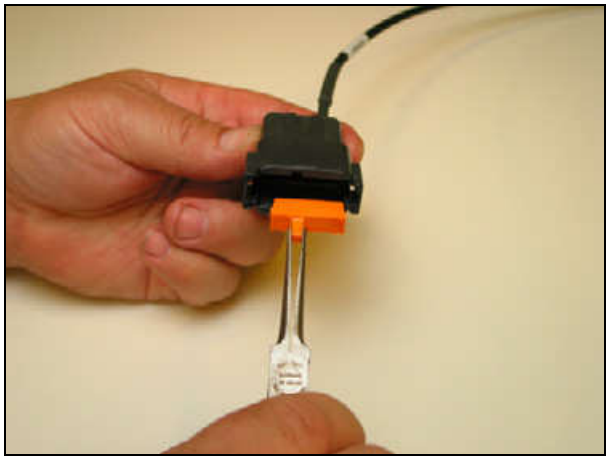
Step 4

Insert the DTM pin labeled **Cavity 1** into the connector.



Step 5

Pull back on the wire to seat the pin. Replace the wedge in the connector.



Step 6

Plug the assembled Deutsch receptacle into the P13 sensors leg of the Autopilot controller auxiliary harness. See Chapter 8, Controller Installation.

CHAPTER 4

Antenna/Receiver Installation

In this chapter:

- Antenna and receiver installation options
- Mounting an adjustable spar to roof bolts
- AG-372 receiver with AgGPS 450/900 radio module (if equipped) components
- Installing the AG-372 GPS receiver with AgGPS 450/900 radio module (if equipped)
- Installing an AG-372 receiver with magnetic feet
- AG-542 receiver components
- Installing the AG-542 receiver

This chapter describes how to install the required receiver and antenna, and radio module (if used).

To install the antenna for the CFX-750 or FmX display, see Chapter 5, Display Installation.

Antenna and receiver installation options

There are several options for mounting components (the antenna, radio module, or GNSS receiver) on the cab roof depending on the accuracy required and the antenna type:

- **Spar mount** – This bracket mounts directly to the roof bolts and is required for all high accuracy applications such as RTK and OmniSTAR. Trimble recommends this method for mounting an AG-372 receiver. Bolt a metal spar to the roof or to a light bracket and then attach either a V plate for magnetic mounting or an AG-372 receiver plate for permanent mounting.
- **VHB mount** – Attach a P/N 62034 plate or a V plate directly to the roof with VHB (Very High Bond) adhesive for magnetic mounting. See page 58.
- **Magnetic mounting** – Magnetic mounting for quick release is available for both VHB and spar type mounting.

Possible mounting methods

GNSS receiver	VHB mounted plate	VHB V mounted plate	AG-15/AG-25/Zephyr/ AG-372 bolted to spar mount
CFX-750 display; FmX integrated display	✓	✓	✓
AG-372 receiver	✗	✓	✓
AG-542 receiver	✓	✓	✓

Notes:

- *For quick release magnetic mounting with an AG-372 receiver, order the kit listed in Antenna mounting kits, page 8 and bolt the V plate to the spar.*
- *With all other antennas, bolt the V plate to the spar for high accuracy and repeatability.*
- *For WAAS, EGNOS, OmniSTAR VBS, Beacon, and DGPS applications, place either of the plates in a firm location using the VHB.*

Mounting an adjustable spar to roof bolts

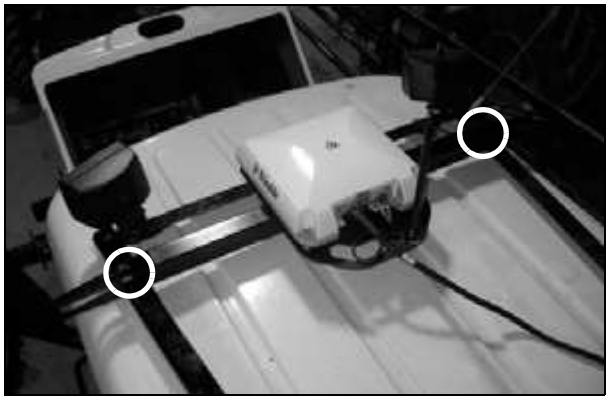
WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

Step 1

Position the cab bolts on the roof of the vehicle.



If a light bracket already occupies the roof studs, mount the spar directly onto the light bracket.



Step 2

If required, replace the existing bolts with longer bolts.



If you use the light bracket, drill two holes to match the spar width.



Step 3

Use the slotted holes to center the spar and then tighten the bolts. If required, use the spacers and flat washers provided to secure the spar.

Note – *If the receiver is offset to the left or the right of the vehicle, Autopilot system performance may be affected. Before you tighten the cab bolts, make sure that the GNSS antenna is aligned with the center of the vehicle.*



Step 4

For either of the following applications:

- A single magnet antenna mount
- An AG-372 receiver with magnetic option for quick removal

Attach a V plate with four ¼" flathead screws.

The narrow end points to the front of the vehicle.



V plate on the spar



Magnetic mount on the V plate

If you use a standard AG-372 plate for permanent mounting, install the radio antenna first. Use four ¼" flathead screws to attach the plate, with the handle toward the back of the vehicle.

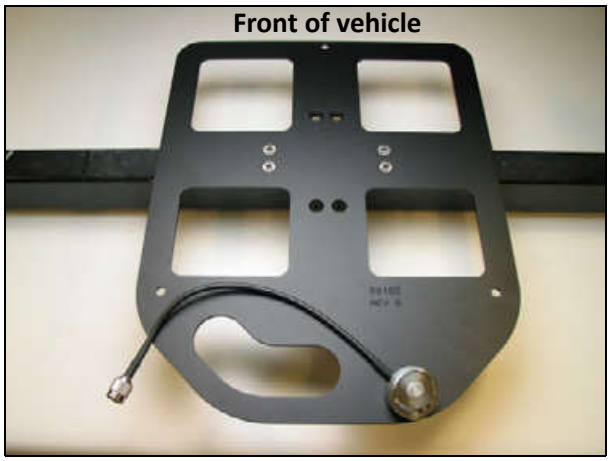


Plate on the spar

Attaching the plate with VHB adhesive

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

Standard P/N 62034 plates are provided in most kits. You can use the VHB mounting method to attach either a P/N 62034 plate or a V plate.

- **RTK, OmniSTAR, DGPS, GLONASS applications** – To use this method for high accuracy, the surface must be rigid and free of "oil panning". For RTK or OmniSTAR HP corrections, the spar method is recommended. The V plate provides repeatable positioning of the antenna.
- **WAAS, EGNOS, OmniSTAR VBS, Beacon applications** – Use a P/N 62034 plate for simplified installation in applications where high accuracy is not critical.

Step 1

Clean the antenna location on the roof of the cab with a light solvent to remove oil and dust. Apply force to the roof to find a firm location.

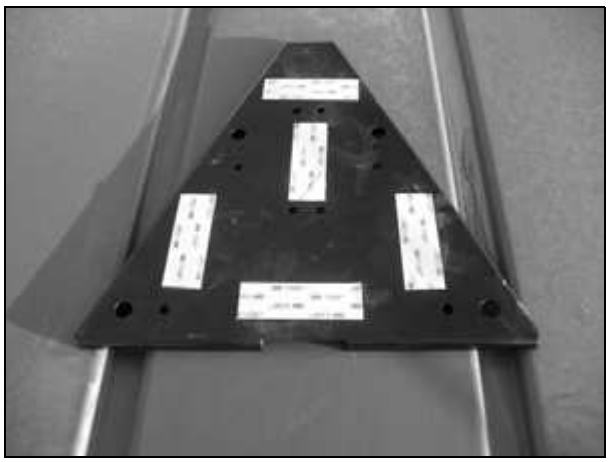


Step 2

V plate only

Remove the backing from one side of the VHB strips provided and then apply the strips to the plate.

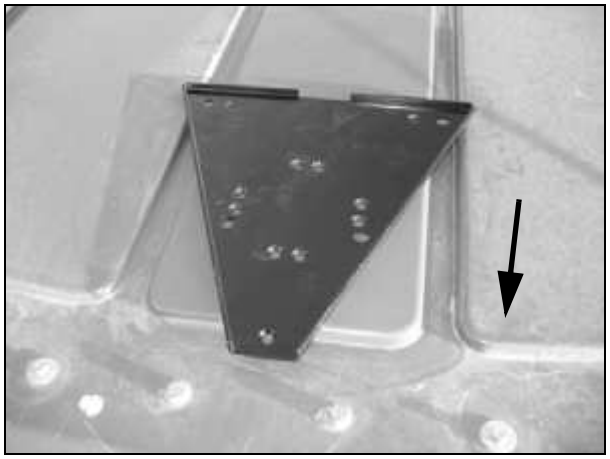
Note – *The VHB strips are pre-applied to the P/N 62034 plate.*



Step 3

Remove the backing from the other side of the VHB strips and then apply the plate to the cab roof. The narrow end of the plate points forward. Ensure that the VHB strips make even contact with the surface. Apply pressure and then leave for approximately 30 minutes to adhere.

Note – *The arrow points to the front of the vehicle.*

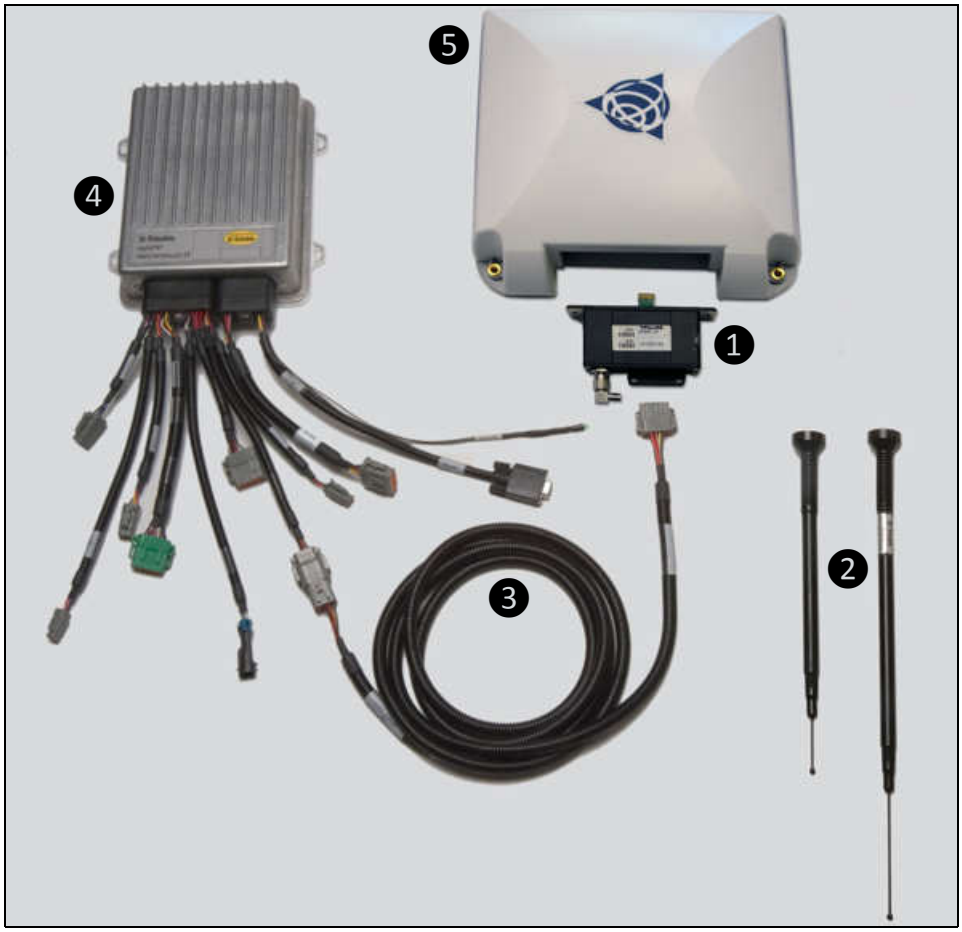


V plate



P/N 62034

AG-372 receiver with *Ag*GPS 450/900 radio module (if equipped) components



Item	Description	Trimble part number
❶	*Ag*GPS 450 or 900 radio (if equipped)	
❷	Radio antenna cable and magnetic mount	
❸	*Ag*GPS 450 or 900 radio antenna	
❹	Antenna/receiver cable	54608
❺	Autopilot controller	

Installing the AG-372 GPS receiver with *Ag*GPS 450/900 radio module (if equipped)

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

To attach the AG-372 receiver plate to the cab roof, do one of the following:

- For a removable installation, attach a V plate to a spar and then stick the receiver plate to the V plate with magnets.
- For a permanent installation, bolt the receiver plate to a spar.

Removable installation

Step 1

V plate

Attach the V plate to the spar using the ¼" flathead screws provided in the V plate bolt kit. Ensure that the narrow end points forward.

For spar mounting instructions, see page 55.



Mounting plate

Attach the three provided magnets to the plate with the ¼" flathead screws and hardware provided.



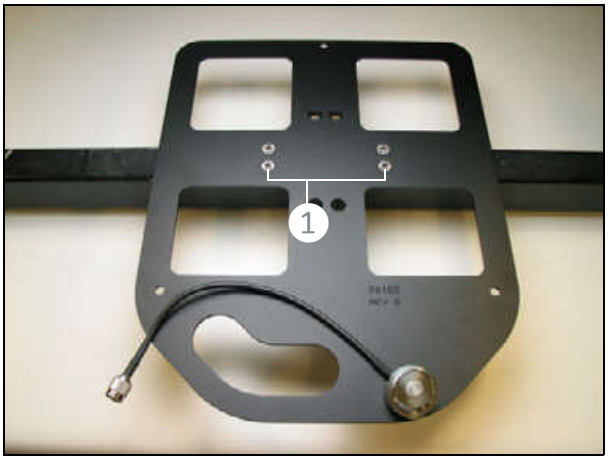
Underside of plate

Permanent installation

Step 1

Use the four provided ¼" flathead screws ❶ to attach the receiver mounting bracket to the spar.

For spar mounting instructions, see page 55.



Step 2

Remove the blanking plate and set it aside.



Step 3

Place the integrated radio inside the AG-372 receiver. Ensure that the circuit board is aligned with the slot in the vertical wall of the receiver.



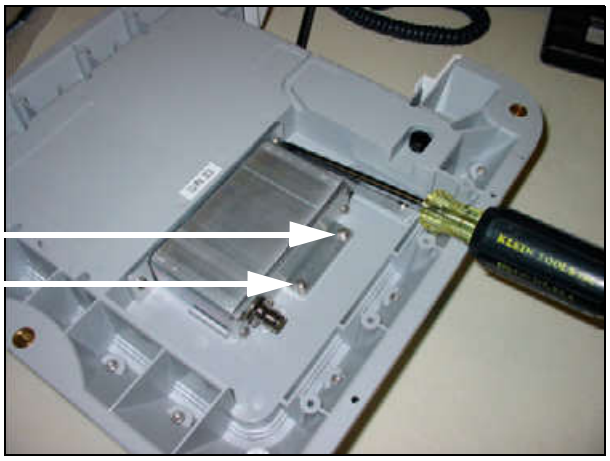
Step 4

Slide the integrated radio back so that it is flush with the vertical wall of the receiver.



Step 5

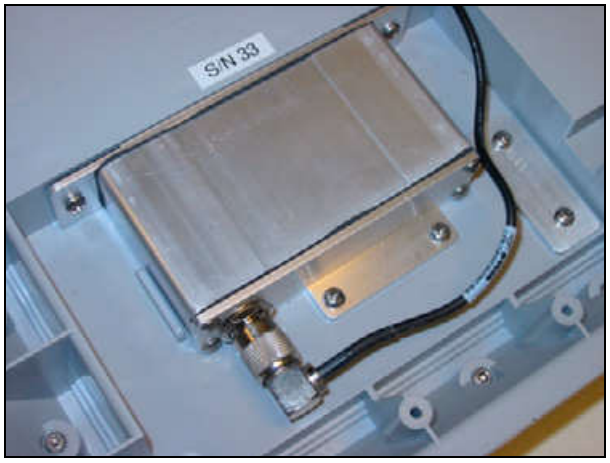
Use a #1 or #2 Phillips screwdriver and the supplied screws to install the integrated radio. First insert and tighten the two screws on the horizontal wall (arrowed), and then insert the remaining screws.



Step 6

Install the supplied antenna cable.

Notes: *The housing can accommodate a cable diameter of up to ¼".*

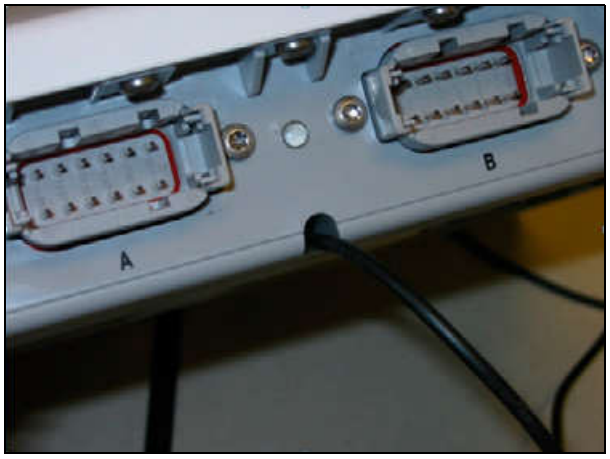


Step 7

Route the cable through the cable channel and then insert the cable cover.

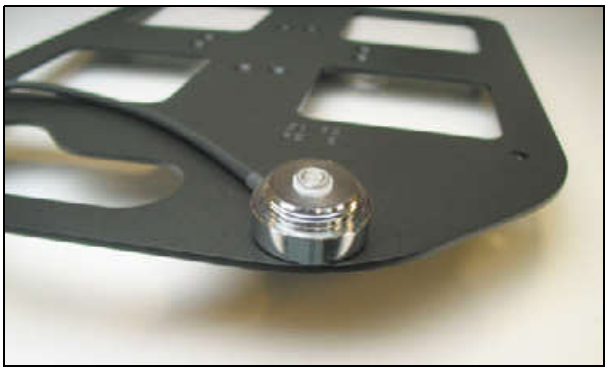


This image shows the unit with the cable routed through the channel.



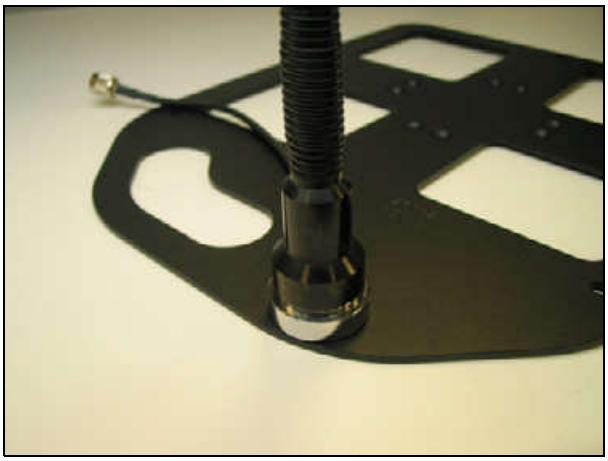
Step 8

Attach the antenna base to the rear of the plate with the two flathead screws provided.



Step 9

Attach the radio antenna to the antenna base.



Step 10

Position the AG-372 receiver and radio on the mounting plate with the connector ports facing the radio antenna. Align the three bolt holes with the receiver, radio, and mounting plate.



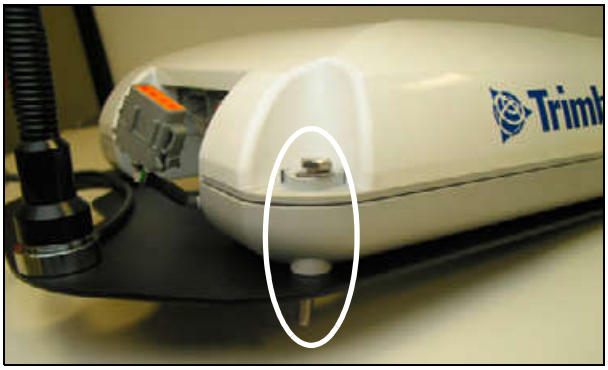
Step 11

Insert the nylon bushings provided.



Step 12

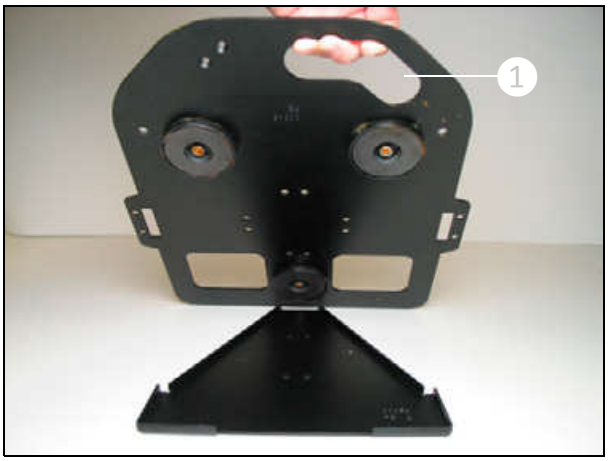
Insert the bolts through the receiver, radio, and mounting bracket. Place nuts on the bolt ends and then tighten them.



Step 13

Magnet method

Place the receiver on the roof by aligning the magnets with the V plate. Ensure that the handle ❶ is toward the back of the vehicle.

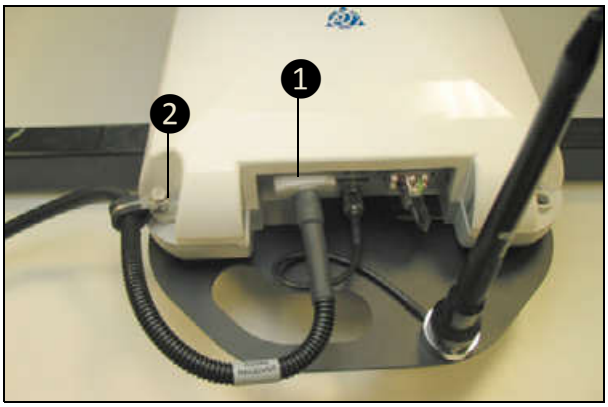


Step 14

Both methods

Connect the cable from the cab controller into port A ❶ of the AG-372 receiver. Bolt the cable clamp ❷ to the left side of the receiver.

Route the cable into the cab and into the controller.



Installing an AG-372 receiver with magnetic feet

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

Use this option only when all other options are unavailable. It requires a firm surface for mounting to avoid vertical vibration and is not an easily repeatable location when moving receivers. Many cabs do not offer roof bolts; you may need to drill or to construct a firm location.

Step 1

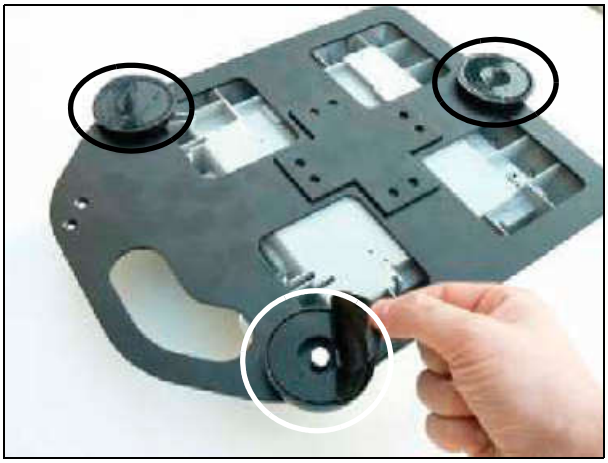
Attach the magnets to the receiver mounting plate. Use the three ¼" bolts to mount the AG-372 receiver.

Place the nuts on the receiver side.



Step 2

Turn the mounting plate upside down. Stick the covers onto the magnets as shown.

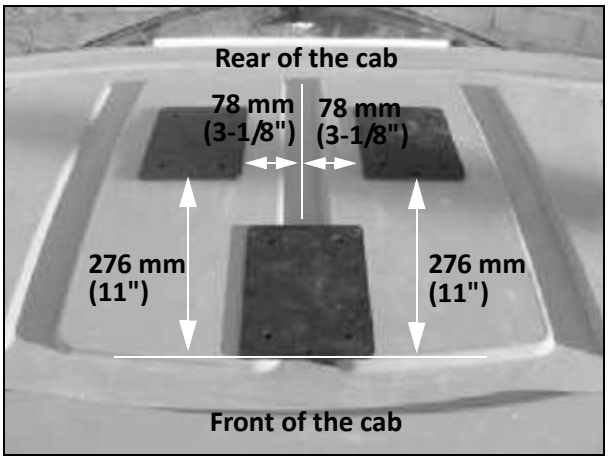


Step 3

Clean the antenna location on the roof of the cab with a light solvent to remove oil and dust.

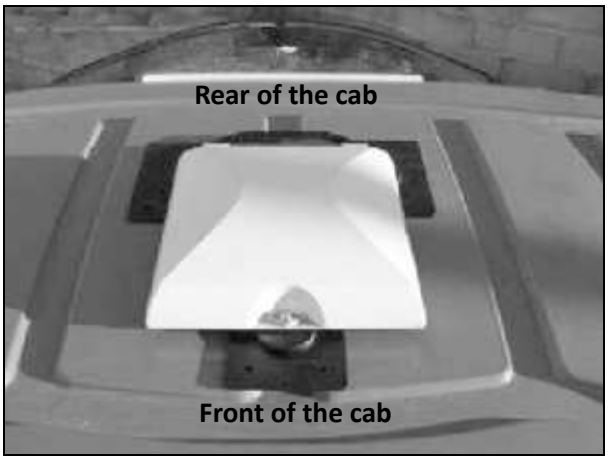
Remove the backing from the VHB strips and then apply the plates to the cab roof.

Attach the three mounting plates so that the receiver is as firm as possible.



Step 4

Stick the antenna magnetic mounts at the center of the mounting plates.

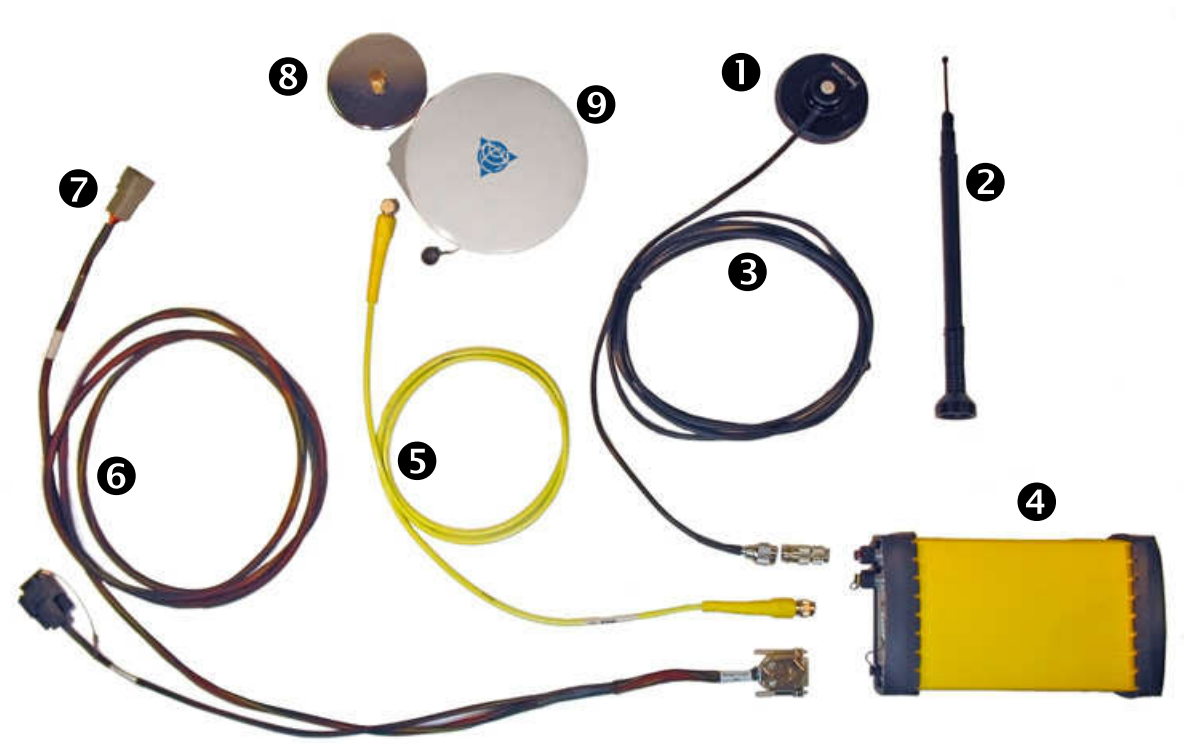


Step 5

Connect the antenna cable to port A of the AG-372 GPS receiver and then route the cable toward the NavController II harness.



AG-542 receiver components



Item	Description	Trimble part number
❶	Radio antenna magnetic base	
❷	Radio antenna	
❸	Radio antenna cable	
❹	AG-542 antenna	
❺	Antenna cable	
❻	Receiver cable	62037
❼	To controller “P3 GPS”	
❽	Antenna magnetic mount	
❾	AG-542 GNSS receiver	

Installing the AG-542 receiver

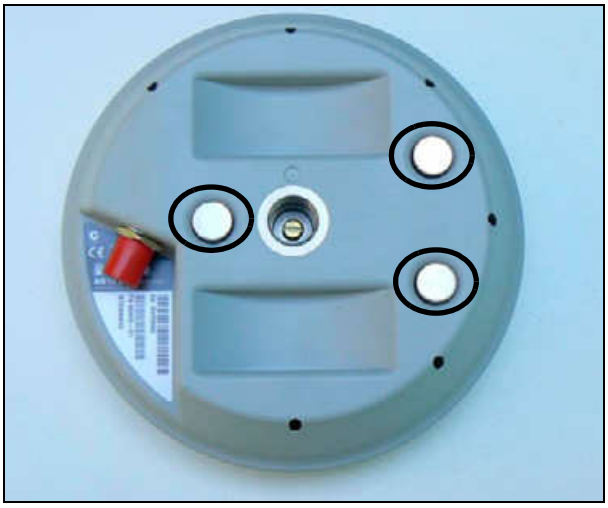
WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Step 1

Attach the large magnet with a $^{5}/_{8}$" stud to the GPS antenna.



If the antenna has magnets built in, skip this step.



Step 2

GLONASS,RTK, OmniSTAR, DGPS applications

For repeatable positioning, place the antenna against the lip at the narrow end of the V plate.



Step 3

Attach the antenna/receiver cable to the antenna and then route the cable into the cab through the rubber grommet at the base of the rear window. Secure the cable along the way.



Step 4

Mount the receiver in a convenient location in the cab. Route the antenna cable to the receiver and then connect it.

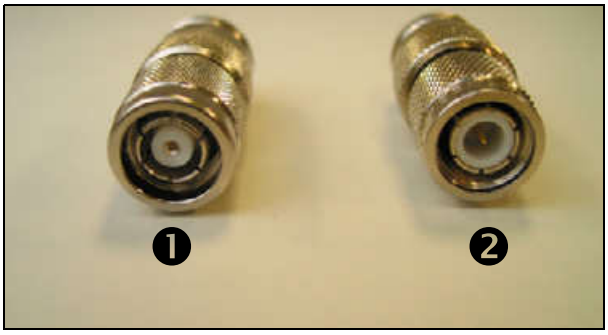


Step 5

Identify the correct adaptor for the radio connection:

❶ Reverse polarity TNC-to-N for 900 MHz radios

❷ Normal polarity TNC-to-N for 400 MHz radios



Step 6

Attach the adaptor to the radio port.



Step 7

Connect the radio antenna cable to the radio port adaptor.



Step 8

Connect the controller cable to the 26-pin connector of the receiver. Controller cable connections will be completed in Chapter 8, Controller Installation.



Step 9

Connect the radio antenna to the magnetic antenna base.



Step 10

Attach the magnetic radio antenna base to the rear of the V plate on the roof. If the cable does not reach the V plate, use the 4" x 6" plate with the VHB provided to relocate the antenna.



CHAPTER 5

Display Installation

In this chapter:

- CFX-750 display components
- Preparing the CFX-750 display
- Installing the CFX-750 display
- Installing the wiring harness on the CFX-750 display
- FmX integrated display components
- Preparing the FmX integrated display
- Installing the FmX integrated display
- Installing the wiring harness on the FmX integrated display
- CFX-750 and FmX displays: Connecting accessory options
- CFX-750 and FmX displays: Installing the GNSS antenna and plate
- CFX-750 and FmX displays: Installing the RTK radio antenna

This chapter describes how to install and connect the FmX integrated display or the CFX-750 display in the vehicle.

CFX-750 display components



CAUTION – Connecting the Port Replicator on the CFX-750 display to NavController II cable ❺ to the P4 or P12 connector of the NavController II harness ⓬ will result in damage to the CFX-750 display, and will void the warranty.

Item	Description	Trimble part number
❶	CFX-750 display ***Note –*** *RTK password required.*	93100-02
❷	CFX-750 power cable	77282
❸	CFX-750 power cable with relay and switch (power bus)	67259
❹	Basic power cable	67258
❺	FmX to NavController II cable with port replicator	75741
❻	2-pin DTM to 2-pin DT power adaptor	67095
❼	NavController II	55563-00
❽	8 m GNSS TNC/TNC RT angle cable	50449
❾	AG-25 GNSS antenna	77038-00
❿	NMO-to-TNC 20 ft antenna cable and base	72122
⓫	900 MHz radio antenna kit	22882-10
⓬	Main NavController II cable	54601

Preparing the CFX-750 display

Step 1

Locate the CFX-750 display, the RAM mount, and the RAM mount clamp.



Step 2

Use the provided metric hardware to attach the RAM mount to the rear of the display.



Step 3

Attach the RAM mount to the rear of the display.



Installing the CFX-750 display

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

Step 1

Decide where you will mount the display in the vehicle cab and then use the provided bolts to attach the bar mount to the rail.

Attach the free end of the RAM mount to the bar mount and then tighten the clamp on the RAM mount so that the display is secure.

Step 2

Connect the cable to the B port of the CFX-750 display.

To connect power to the CFX-750 display, see Chapter 8, Controller Installation.



Installing the wiring harness on the CFX-750 display

Step 1

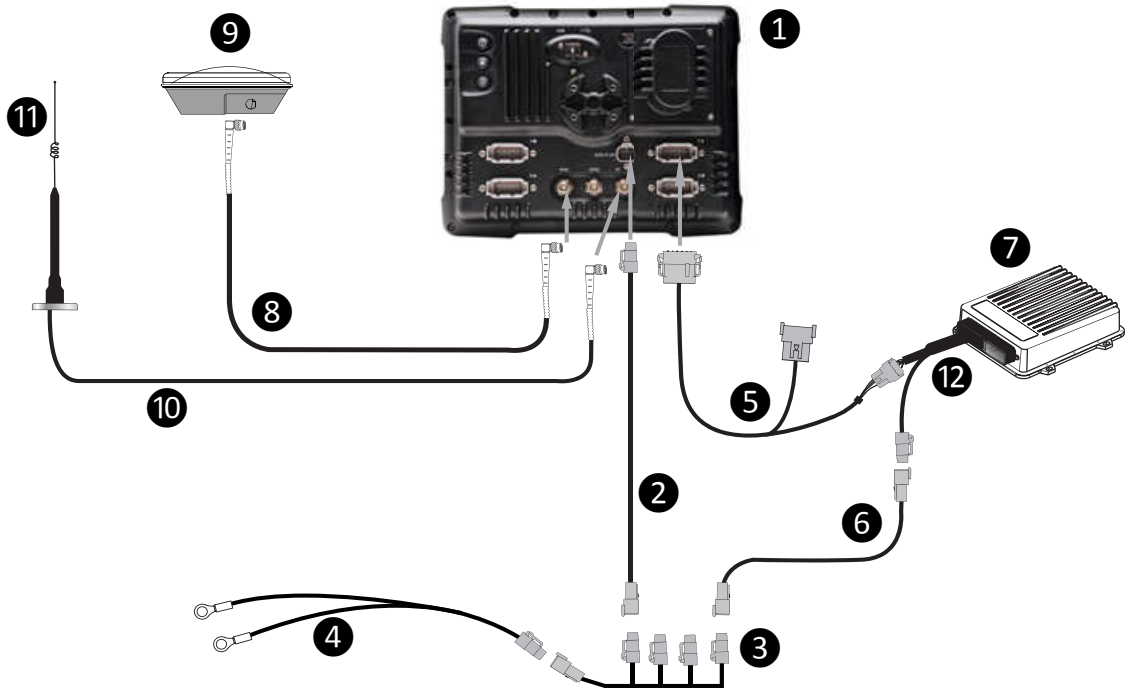
Locate the cable that connects the CFX-750 display to the NavController II.

Step 2

Connect the cable to the P3 connector on the NavController II main harness and then route the cable from the NavController II to the mounting location on the CFX-750 display.



FmX integrated display components



CAUTION – Connecting the Port Replicator on the FmX integrated display to NavController II cable ❺ to the P4 or P12 connector of the NavController II harness ⓬ will result in damage to the FmX display, and will void the warranty.

Item	Description	Trimble part number
❶	FmX integrated display	93100-02
❷	FmX power cable	66694
❸	FmX power cable with relay and switch (power bus)	67259
❹	Basic power cable	67258
❺	FmX to NavController II cable with port replicator	75741
❻	2-pin DTM to 2-pin DT power adaptor	67095
❼	NavController II	55563-00
❽	8 m GNSS TNC/TNC RT angle cable	50449
❾	AG-25 GNSS antenna	77038-00
❿	NMO-to-TNC 20 ft antenna cable and base	72122
⓫	900 MHz radio antenna kit	22882-10
⓬	Main NavController II cable	54601

Preparing the FmX integrated display

Step 1

Locate the FmX integrated display, the RAM mount, and the RAM mount clamp.



Step 2

Use the provided metric hardware to attach the RAM mount to the rear of the display.



Step 3

Attach the RAM mount to the rear of the display.



Installing the FmX integrated display

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

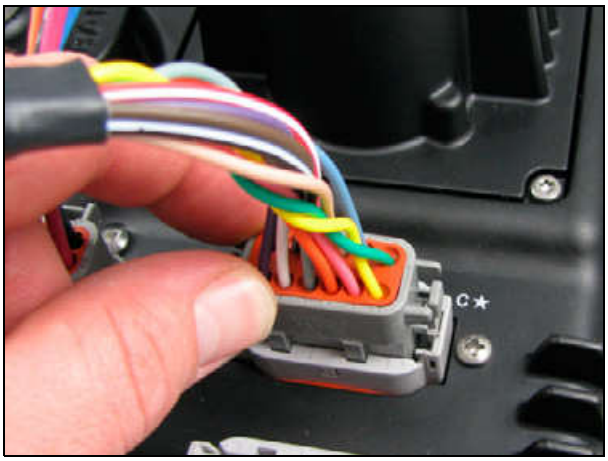
Step 1

Decide where you will mount the display in the vehicle cab and then use the provided bolts to attach the bar mount to the rail. Attach the free end of the RAM mount to the bar mount and then tighten the clamp on the RAM mount so that the display is secure.

Step 2

Connect the cable to the C port of the FmX integrated display.

To connect power to the FmX integrated display, see Chapter 8, Controller Installation.



Installing the wiring harness on the FmX integrated display

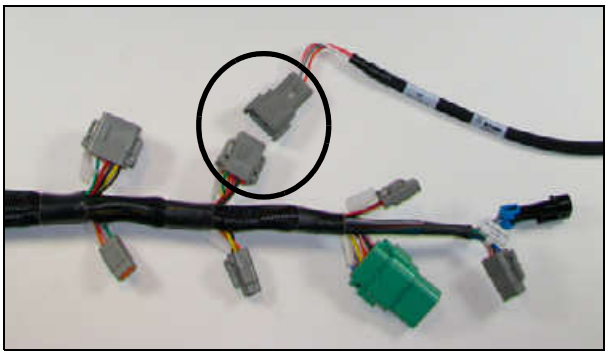
Step 1

Locate the cable that connects the FmX integrated display to the NavController II ❶.



Step 2

Connect the cable to the P3 connector on the NavController II main harness, and then route the cable from the NavController II to the mounting location on the FmX integrated display.



CFX-750 and FmX displays: Connecting accessory options

Note – *Unless otherwise stated, "the display" applies to the CFX-750 display or the FmX integrated display.*

AgCam

The AgCam and AgCam cable are accessory items that you can purchase separately from the display. The CFX-750 display allows up to two video inputs; the FmX integrated display allows up to four.

Step 1

Locate the AgCam and AgCam cable.

Step 2

Mount the AgCam in a secure location and then route the cable towards the display.



CFX-750 display



FmX display

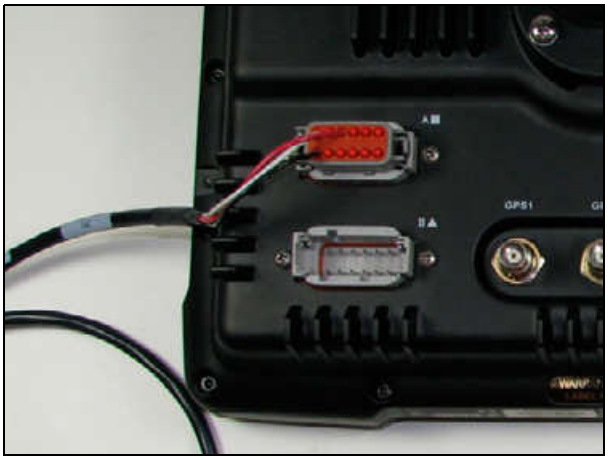
Step 3

Connect the AgCam cable to the display adaptor cable.



Step 4

Connect the display to AgCam adaptor cable to one of the open 12-pin connectors on the back of the display.



CFX-750 and FmX displays: Installing the GNSS antenna and plate

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

Note – *The V plate antenna bracket is available on the Autopilot price list. See* *Antenna mounting kits, page 8**.*

Use one of the following methods:

- Spar mount
- VHB adhesive

Spar mount method

Trimble recommends that you use this method for RTK and OmniSTAR operations. For more information, see Antenna and receiver installation options, page 54.

Use a ⅝" bolt to attach the AG-25 antenna to the spar, as shown.



VHB adhesive method

Standard 4" x 6" plates are provided in most kits. You can use Very High Bond (VHB) to attach either a 4" x 6" plate or a V plate.

- **GLONASS, RTK, OmniSTAR, DGPS applications** – To use this method for high accuracy, the surface must be rigid and free of “oil panning”. For RTK or OmniSTAR HP corrections, the spar method is recommended. The V plate provides repeatable positioning of the antenna.
- **WAAS, EGNOS, OmniSTAR VBS, Beacon applications** – Use a the P/N 62034 plate for simplified installation in applications where high accuracy is not critical.

Step 1

Clean the antenna location on the roof of the cab with a light solvent to remove oil and dust.

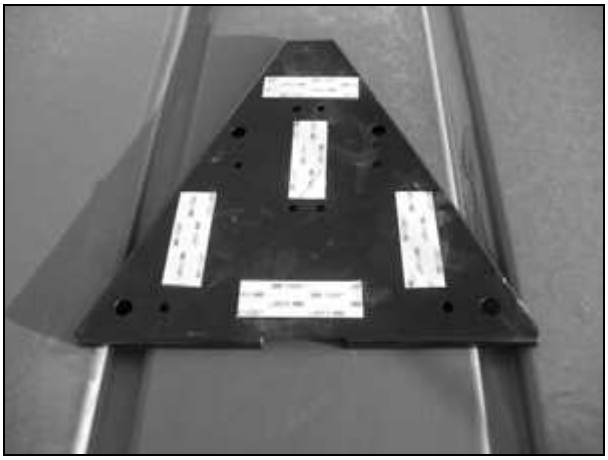


Step 2

V plate only

Remove the backing from one side of the VHB strips provided and then apply the strips to the plate.

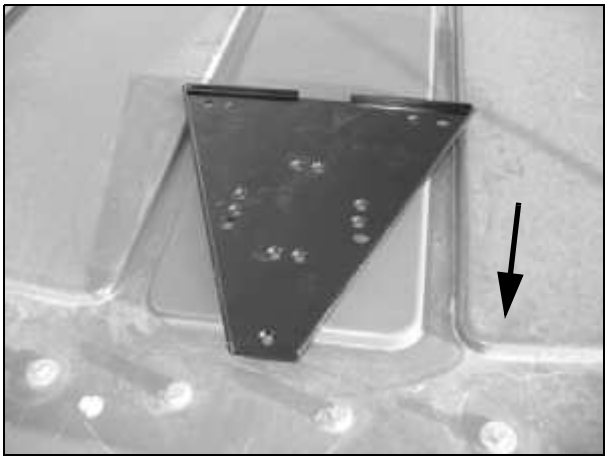
Note – *The VHB strips are pre-applied to the P/N 62034 plate.*



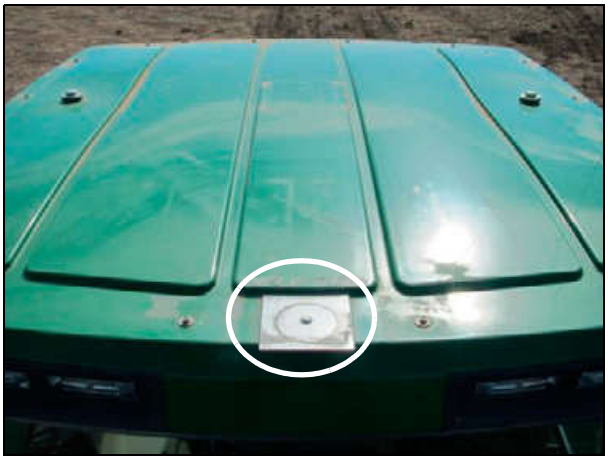
Step 3

Remove the backing from the other side of the VHB strips and then apply the plate to the cab roof. The narrow end points forward. Ensure that the VHB strips make even contact with the surface. Apply pressure and then leave for approximately 30 minutes to adhere.

Note – *The arrow in this figure points to the front of the vehicle.*



V plate

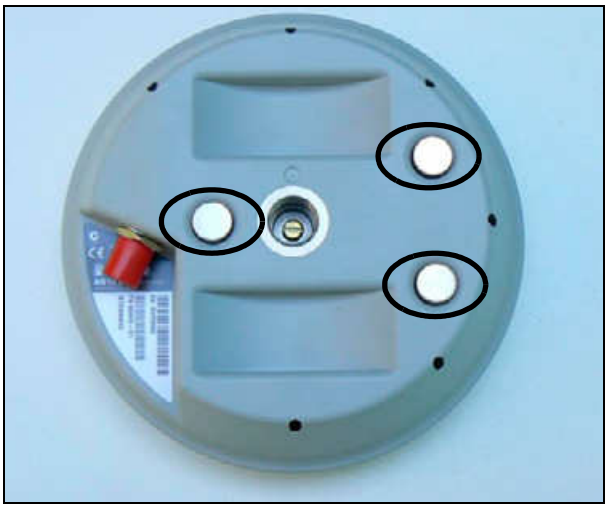


P/N 62034

Step 4

If the antenna has magnets built in, omit this step.

Otherwise, attach the large magnet with a ⅝" stud to the GNSS antenna.



Step 5

GLONASS, RTK, OmniSTAR, DGPS, applications

For repeatable positioning, place the antenna against the lip at the narrow end of the V plate.



WAAS, EGNOS, VBS, Beacon applications

Attach the antenna to the center of the 4" x 6" plate.



Step 6

Both models

Attach the antenna/receiver cable to the antenna and then route the cable into the cab through the rubber grommet at the base of the rear window. Secure the cable along the way.



CFX-750 and FmX displays: Installing the RTK radio antenna

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

Step 1

Connect the radio antenna to the magnetic antenna base



Step 2

Attach the magnetic radio antenna base to the rear of the V plate on the roof. If the cable does not reach the V plate, use the P/N 62034 plate with the VHB provided to relocate the antenna.



Step 3

Attach the magnetic radio antenna base to the rear of the V plate on the roof. If the cable does not reach the V plate, use the P/N 62034 plate with the VHB provided to relocate the antenna.



CHAPTER 6

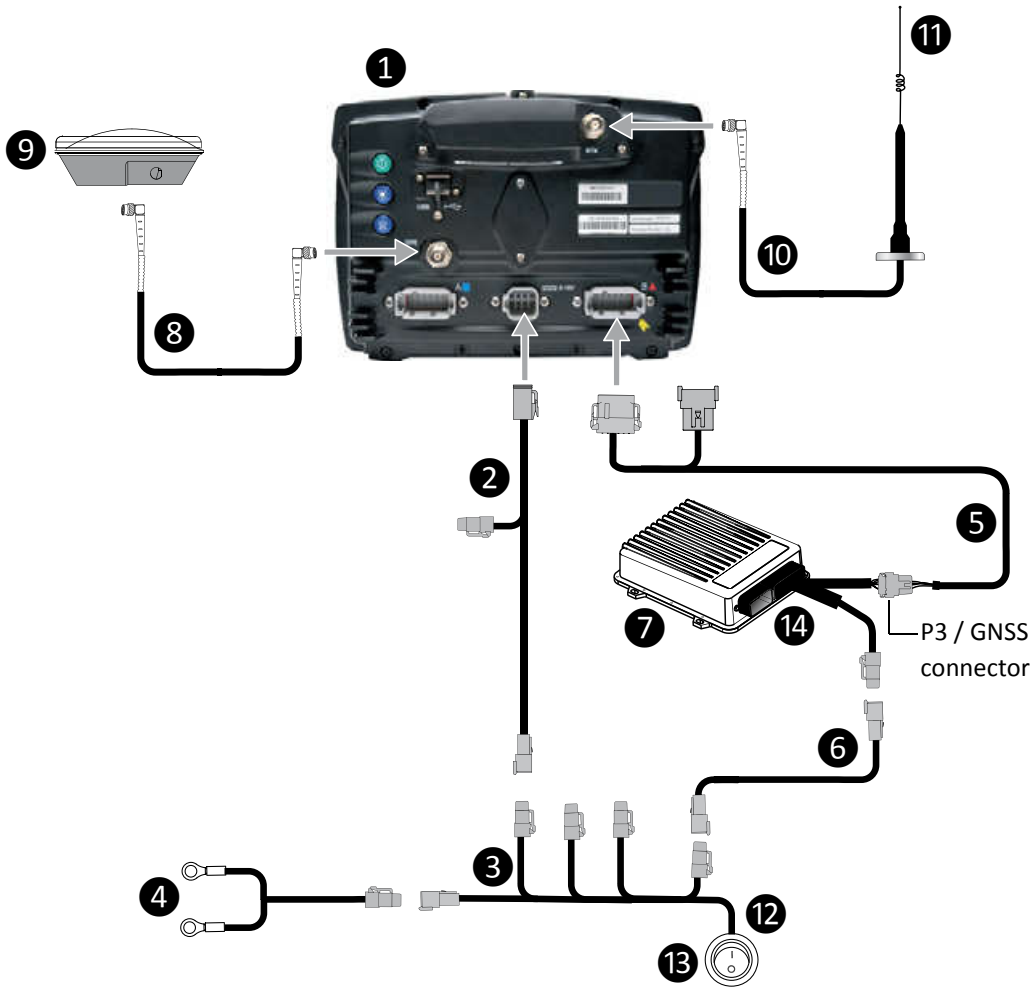
Power Harness Installation

In this chapter:

- CFX-750 display components
- FmX integrated display components
- Installing the power harness for the display
- Configuring the power bus options for the display

This chapter describes how to install the power harness in the vehicle.

CFX-750 display components

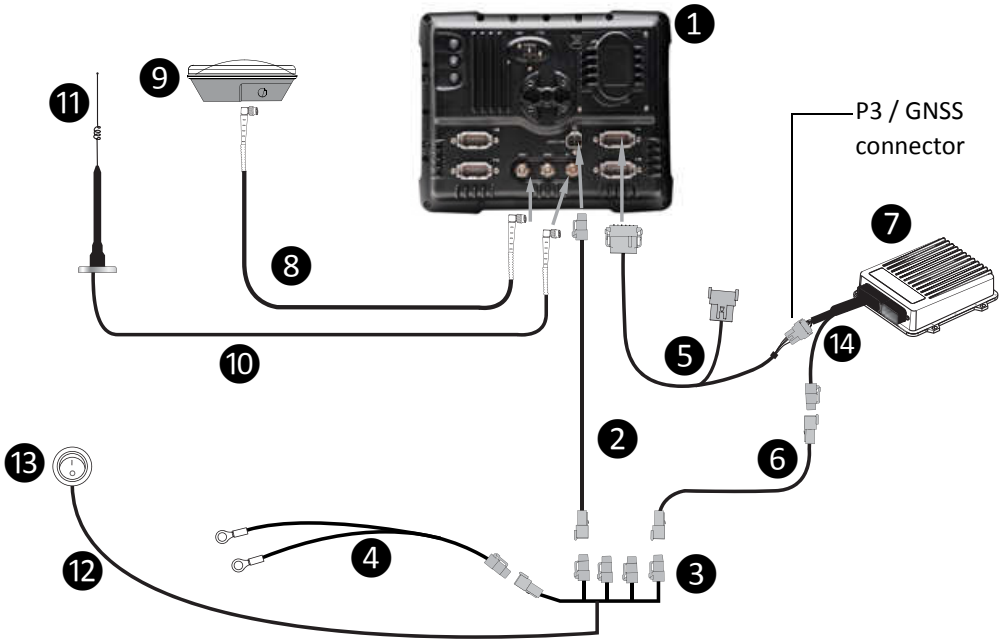


⚠ **CAUTION –** Connecting the Port Replicator on the FmX to NavController II cable ❺ to the P4 or P12 connector of the NavController II harness ⓮ will result in damage to the FmX / FM-1000 integrated display, and will void the warranty.

Item	Description	Trimble part number
❶	CFX-750 display ***Note –*** *RTK password required.*	93100-02
❷	CFX-750 power cable	77282
❸	CFX-750 power cable with relay and switch (power bus)	67259
❹	Basic power cable	67258
❺	FmX to NavController II cable with port replicator	75741
❻	2-pin DTM to 2-pin DT power adaptor	67095
❼	NavController II	55563-00
❽	8 m GNSS TNC/TNC RT angle cable	50449
❾	AG-25 GNSS antenna	77038-00

Item	Description	Trimble part number
⑩	NMO-to-TNC 20 ft antenna cable and base	72122
⑪	900 MHz radio antenna kit	22882-10
⑫	External switch cable included with kit	Part of P/N 67259
⑬	External switch included with kit	Part of P/N 67259
⑭	Main NavController II cable	54601

FmX integrated display components



⚠ **CAUTION –** Connecting the Port Replicator on the FmX to NavController II cable ❺ to the P4 or P12 connector of the NavController II harness ⓮ will result in damage to the FmX / FM-1000 integrated display, and will void the warranty.

Item	Description	Trimble part number
❶	FmX integrated display	93100-02
❷	FmX power cable	66694
❸	FmX power cable with relay and switch (power bus)	67259
❹	Basic power cable	67258
❺	FmX to NavController II cable with port replicator	75741
❻	2-pin DTM to 2-pin DT power adaptor	67095
❼	NavController II	55563-00
❽	8 m GNSS TNC/TNC RT angle cable	50449
❾	AG-25 GNSS antenna	77038-00
❿	NMO-to-TNC 20 ft antenna cable and base	72122
⓫	900 MHz radio antenna kit	22882-10
⓬	External switch cable included with kit	Part of P/N 67259
⓭	Switch	67095
⓮	NavController II harness	54601

Installing the power harness for the display

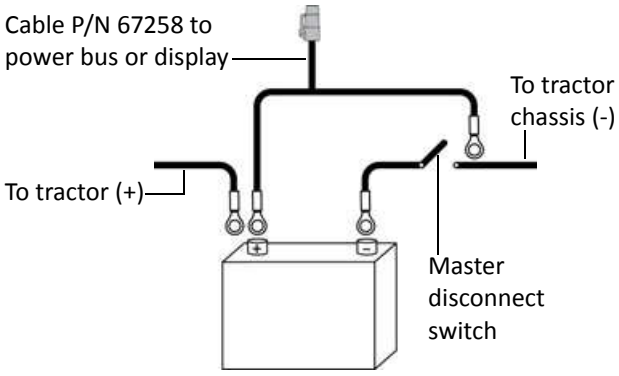
WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

Step 1

Connect the basic power cable to the vehicle battery and then route the cable into the cab.

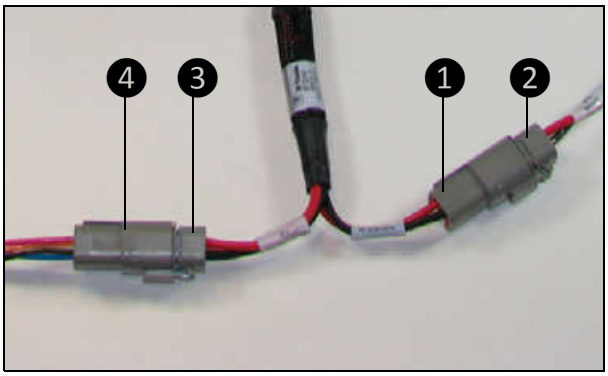


CAUTION – If the vehicle has a master electrical disconnect, make sure the basic power cable (P/N 67258) is ***not*** directly attached to the battery terminal that is disconnected by the master switch - the negative pole in this example.
Attach this terminal side just past the main disconnect so that it is as close as possible to the battery but still gets disconnected when the master disconnect is turned off. Failure to do so can result in damaging the display.



Step 2

Locate and connect the 4-pin Deutsch DTP receptacle on the power bus ❶ to the 4-pin Deutsch DTP plug ❷ on the basic power cable and then remove the protective cap from the 4-pin Deutsch DTP plug ❸ on the power bus and connect the plug to the 4-pin Deutsch DTP receptacle ❹ on the display power adaptor.



Step 3

Route the display power adaptor to the display mounting location and then connect it to the display.



CFX-750 display



FmX display

Configuring the power bus options for the display

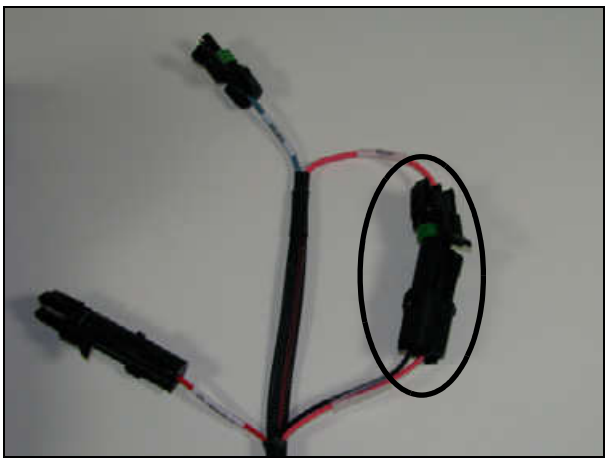
WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

When you use the power bus cable, use one of the following methods to turn on the Autopilot system:

- The display power button
- An external switch
- Ignition sensing

The display power button

Connect the 2 pin connectors labeled **R2** and **P2** on the power bus.



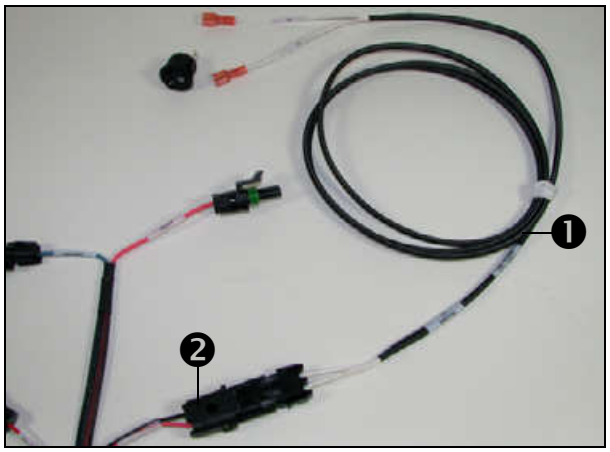
An external switch

Standard switch option

Step 1

Connect the cable labeled **R7** switch ❶ (included with the power bus) to connector labeled **P2** on the power bus ❷ and then route the cable labeled **R7** to a switch location.

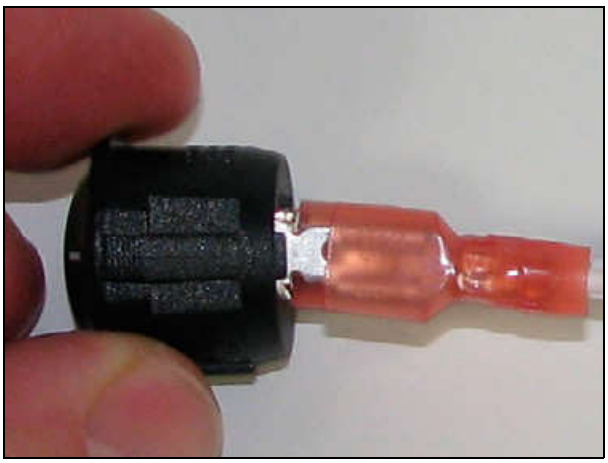
Note – *To install the switch provided, drill a ¾" hole.*



Step 2

Connect the cable labeled **R7** to the switch pins.

Note – *Polarity is not important.*

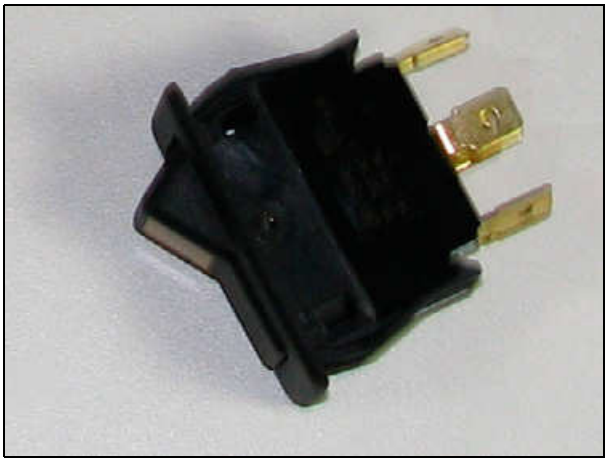


Illuminated full or standard Euro switch option

Step 1

Find an available knockout location on the vehicle console.

Note – *An alternative location is required for the switch provided.*

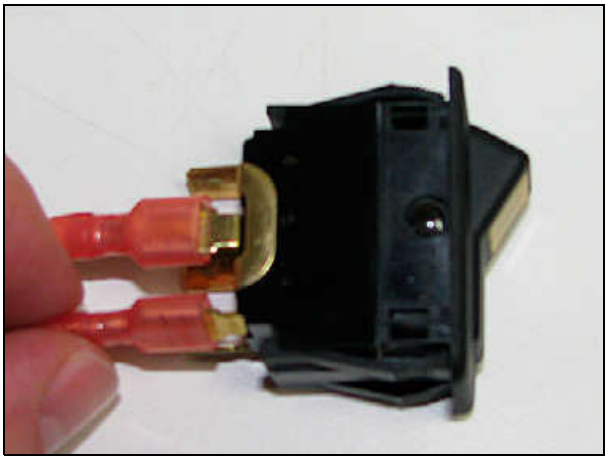


Step 2

Route the cable labeled **R7** to the switch location and then connect the cable to the illuminated switch.

Connect the wire labeled **S1** to pin 5 on the switch and then connect the wire labeled **S2** to pin 4 on the switch.

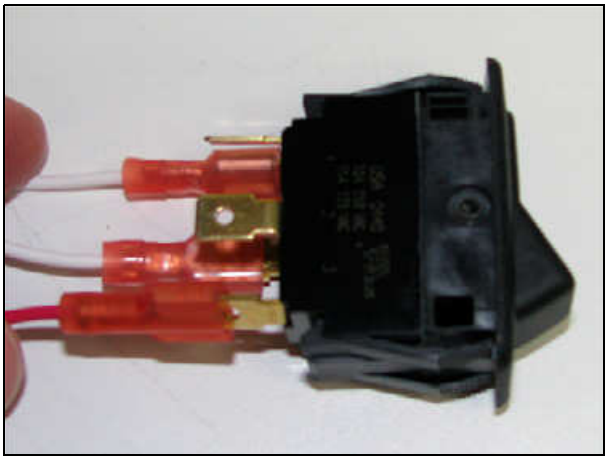
Note – *Polarity **is** important.*



Step 3

Connect a separate wire to pin 3 on the switch using a spade connector. Route the wire and then connect it to the vehicle switched power.

Note – *This additional wire is required to allow the switch to illuminate.*

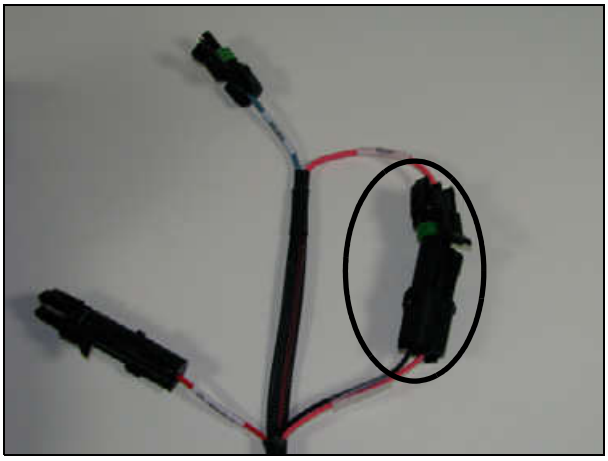


Ignition sensing

Note – *For more information on how to use the ignition sensing option, see the FmX Integrated Display User Guide.*

Step 1

Connect the 2-pin connectors labeled **R2** and **P2** on the power bus.

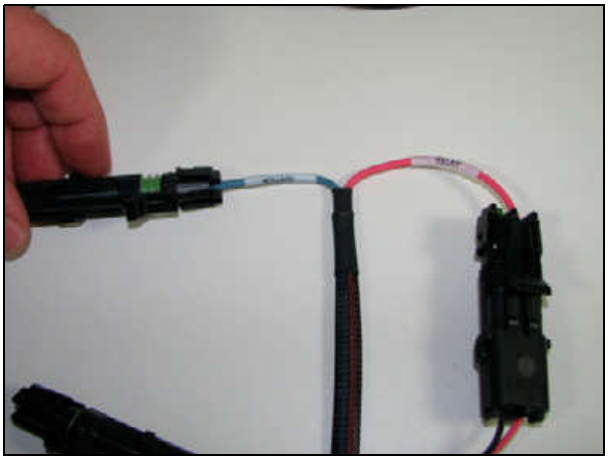


Step 2

Connect the cable labeled **R8 Ignition** (included with the power bus) to connector **P3 Ignition** on the power bus.

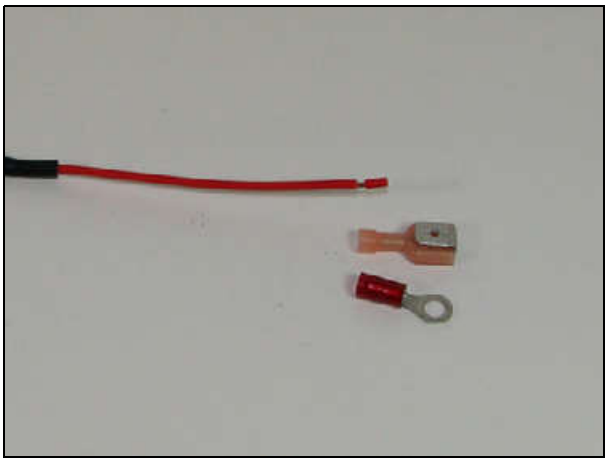
Step 3

Route the cable to the vehicle's ignition.



Step 4

Connect the red ignition sense wire to the vehicle ignition using the spade or ring terminal provided.



CHAPTER 7

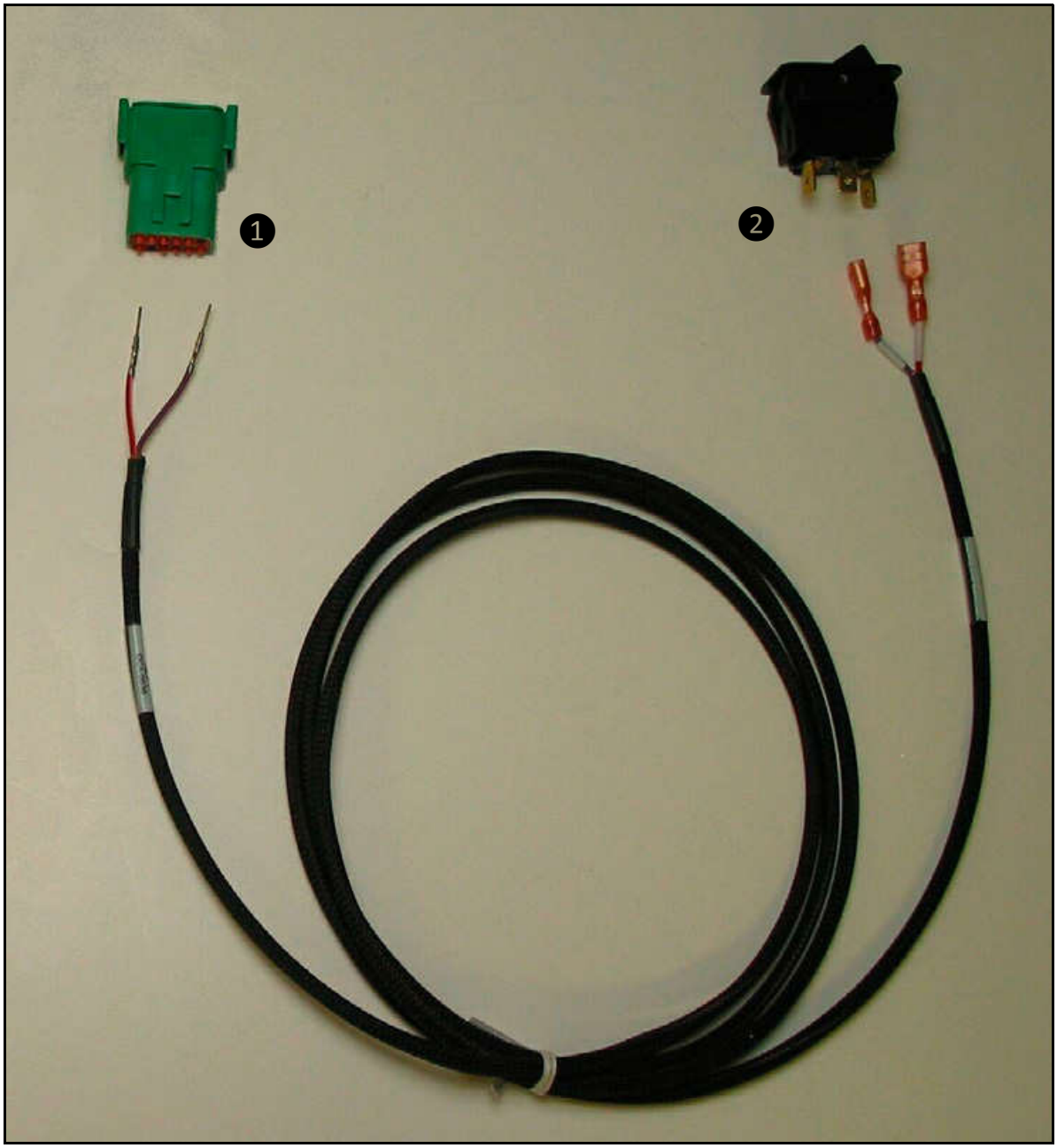
Remote Engage Switch Installation

In this chapter:

- Remote engage switch components: Rocker switch
- Remote engage switch components: Foot switch
- Preparing the remote engage cable
- Using the remote engage switch

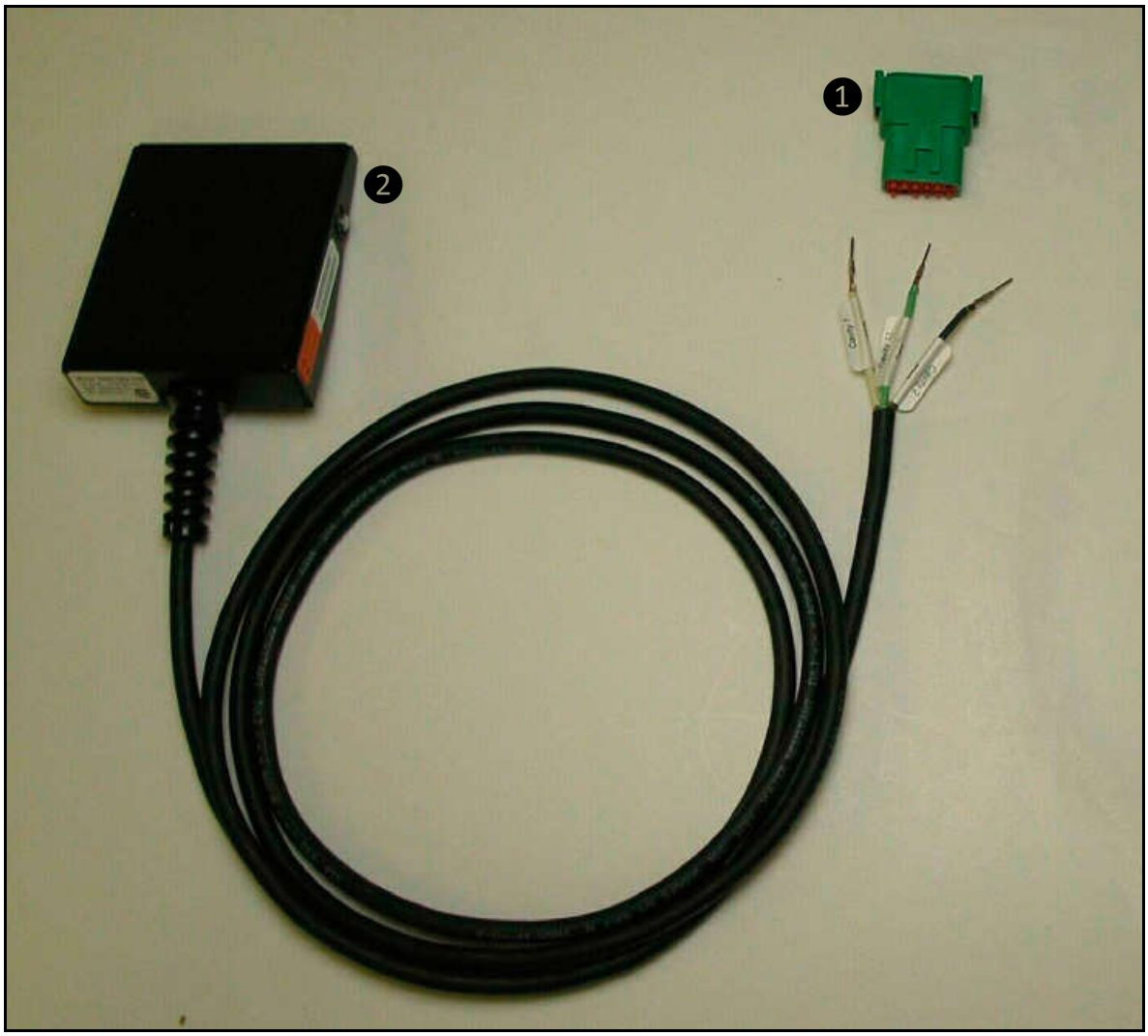
This chapter describes how to install the remote engage switch.

Remote engage switch components: Rocker switch



Item	Description
❶	DTM receptacle
❷	Remote engage rocker switch

Remote engage switch components: Foot switch

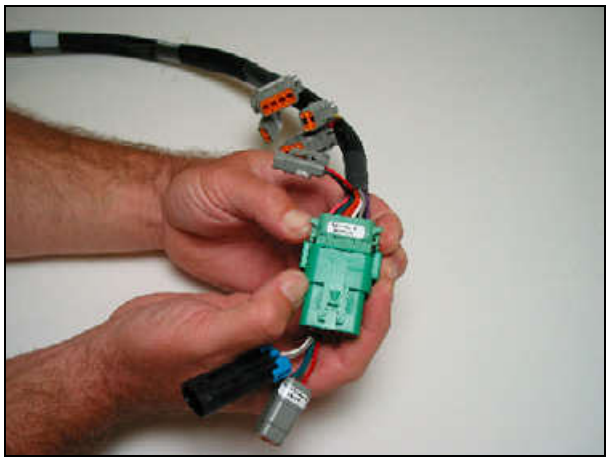


Item	Description
❶	DTM receptacle
❷	Remote engage foot switch

Preparing the remote engage cable

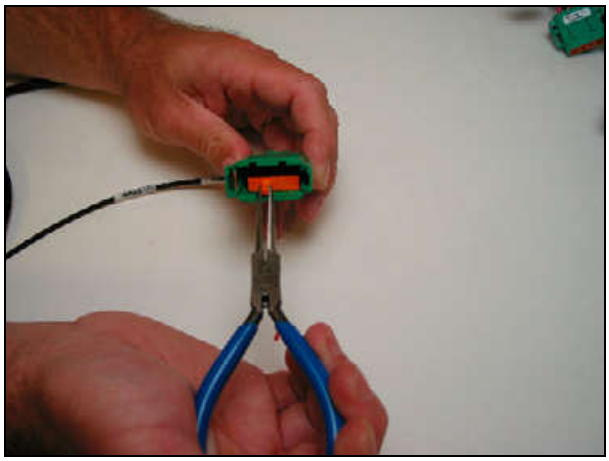
Step 1

Locate the green 12-pin Deutsch receptacle on the P5 leg of the main controller harness. For more information, see Chapter 8, Controller Installation.



Step 2

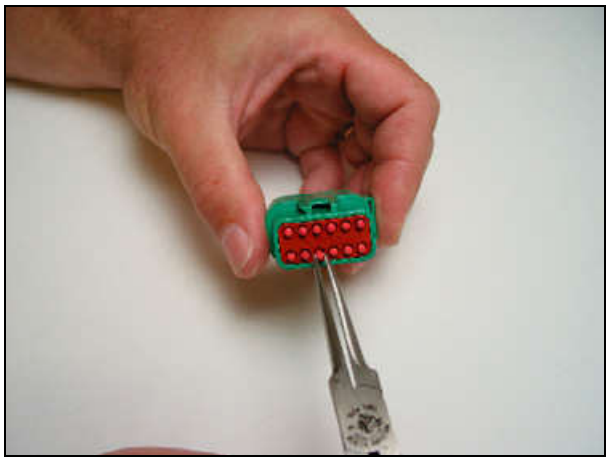
Remove the wedge from the connector.



Step 3

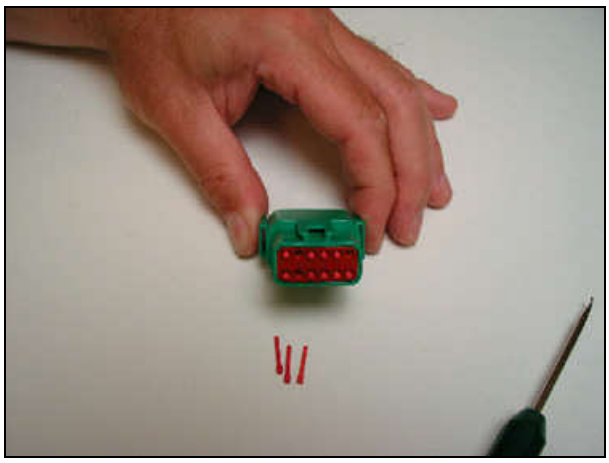
Rocker switch only

Remove the plugs from cavity 2 and cavity 7.



Foot Switch Only

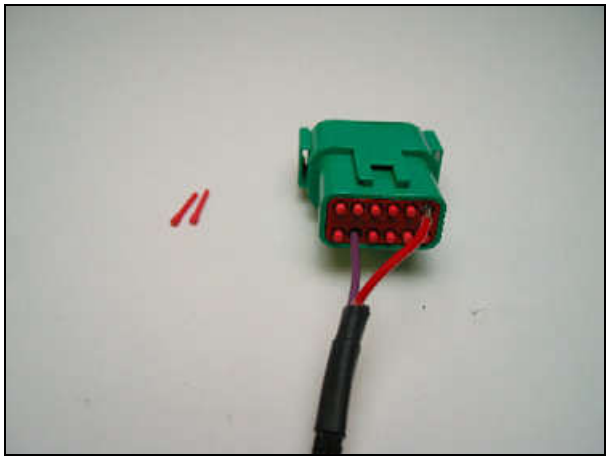
Remove the plugs from cavity 2, cavity 7, and cavity 11.



Step 4

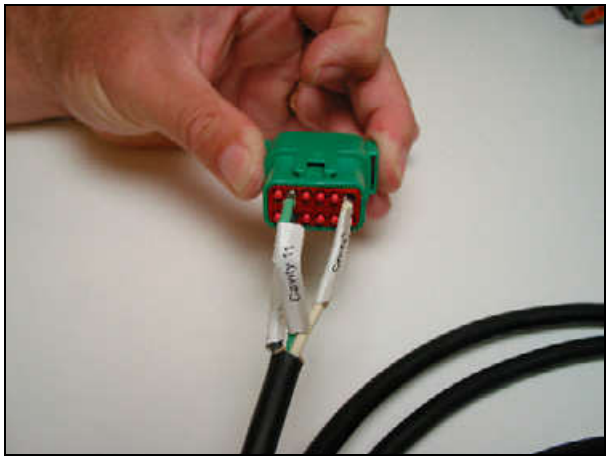
Rocker switch only

Insert the DTM pins into cavity 2 and cavity 7, according to the labels on the wires.



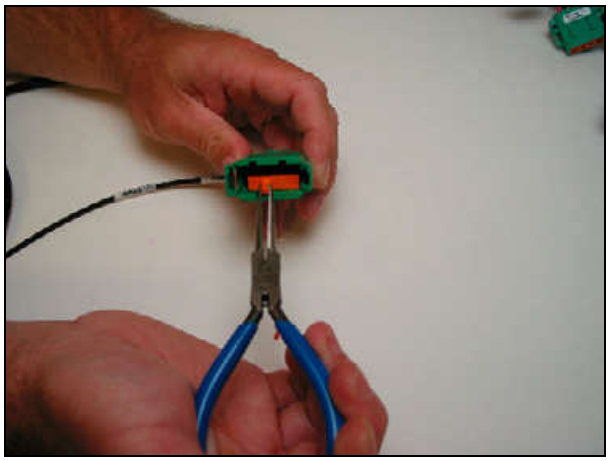
Foot switch only

Insert the DTM pins into cavity 2, cavity 7, and cavity 11, according to the labels on the wires.



Step 5

Pull on the wires to seat them in place and then replace the wedge in the connector.



Step 6

Replace the receptacle on the P5 plug of the NavController II harness.

Step 7

Rocker switch only

Run the spade ends of the cable to a knockout location in the operator console.



Foot switch only

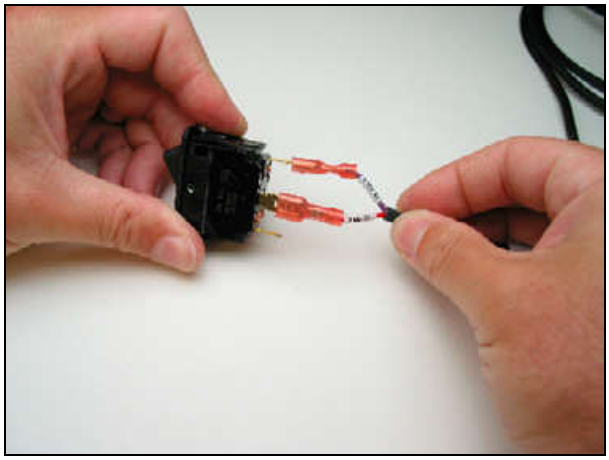
Run the cable to a clear location on the floor board. Use double-sided tape to secure the pedal. Route the cable under the floor mat.



Step 8

Rocker Switch Only

Connect the wires to the switch. Match the print on the switch body with the labels on the wires.



Step 9

Rocker Switch Only

Place the switch in the console.



Using the remote engage switch

To use NavController II to engage the system:

- For firmware versions 5.20 and earlier: Hold down the remote engage switch for longer than **0.5** seconds and less than **4** seconds.
- For firmware 5.21 and later: Hold the switch down for longer than **0.15** seconds and less than **4** seconds.

The system engages when you release the switch.

CHAPTER 8

Controller Installation

In this chapter:

- Installing the controller
- Controller connections

This chapter describes how to install the controller unit.

Installing the controller

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

Locate the NavController II mounting plate (P/N 54828).



Standard cab machines

Step 1

For the standard cab machines, install the NavController II behind the driver's seat of the machine, in the shown area.



The NavController II can be mounted either vertically or horizontally. The picture shows an example of vertical mounting.



Step 2

Vertical mounting



Use the mounting plate to mark where to drill the holes.

Drill $^{5}/_{16}$'' mounting holes. Then use the provided hardware to secure the mounting plate to the panel.

Secure the NavController II to the mounting plate using the provided #10-32 screws.



Step 3

Horizontal mounting

For horizontal mounting, cut the panel to enable to connect the cable harness.



Use the mounting plate to mark where to drill the holes.

Drill $^{5}/_{16}$'' mounting holes. Then use the provided hardware to secure the mounting plate to the panel.



Secure the NavController II to the mounting plate using the provided #10-32 screws.



Narrow cab machines

Step 1

For the Narrow models, mount the NavController II behind the driver's seat to the rear of the cab, in the location shown.

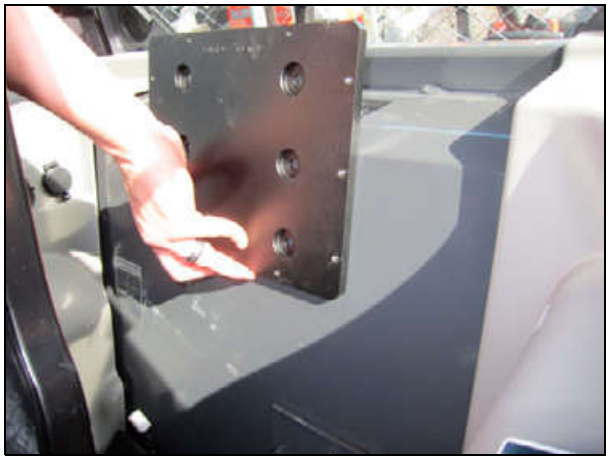


Step 2

Use the mounting plate to mark where to drill the holes.

Drill $^{5}/_{16}$'' mounting holes.

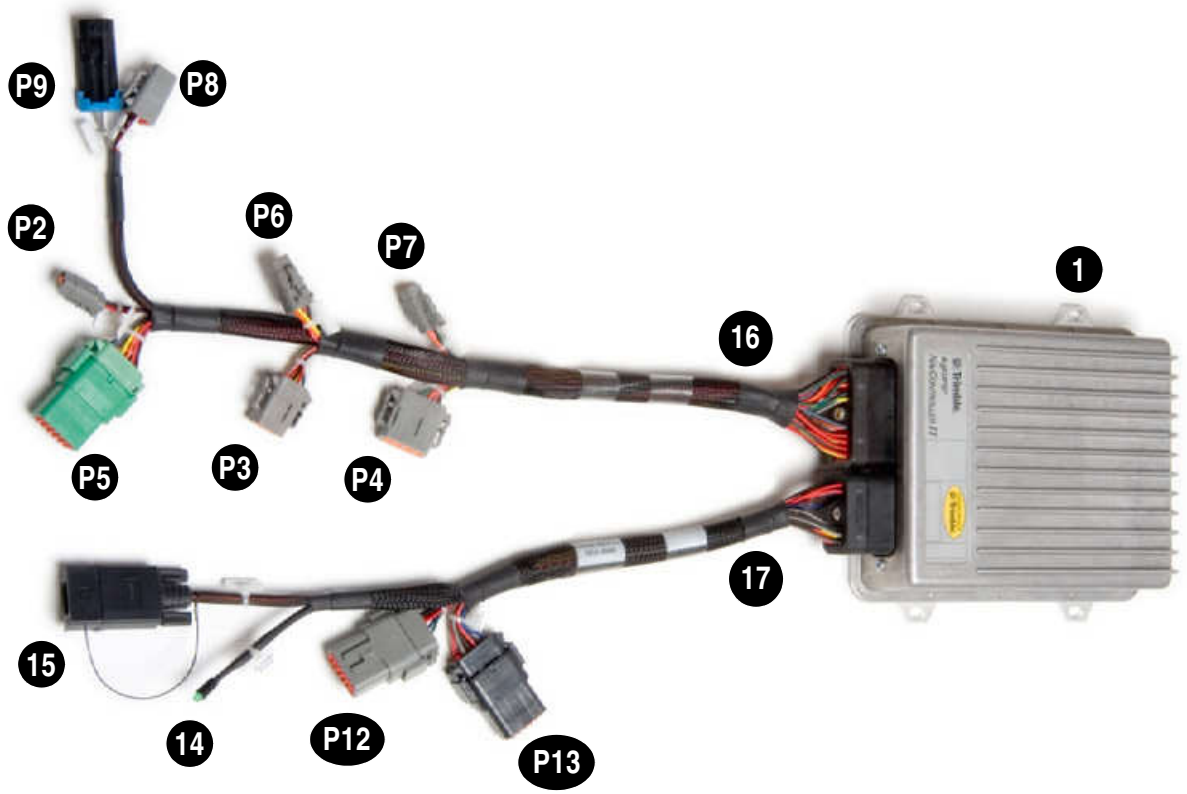
Use the provided ¼'' hardware to secure the NavController II mounting plate.



Secure the NavController II to the mounting plate using the provided #10-32 screws.



Controller connections



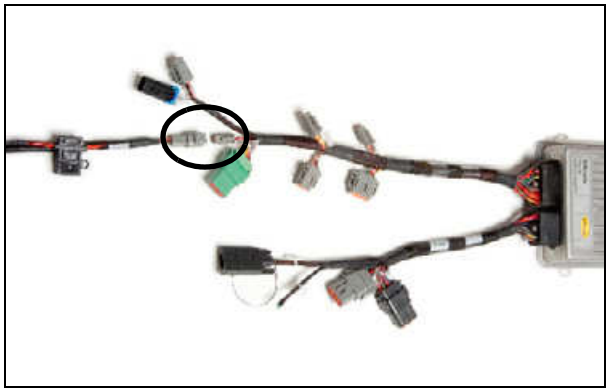
Item	Description
1	NavController II
P2	Power connector
P3	GNSS connector
P4	Display connector
P5	Vehicle sensors connector
P6	Steering sensor connector
P7	Manual override connector
P8	Hydraulic valve connector

Item	Description
P9	Sonalert connector
P12	Lightbar/spare connector
P13	Spare sensors connector
14	Status indicator
15	Laptop connector
16	Main harness
17	Auxiliary harness

Step 1

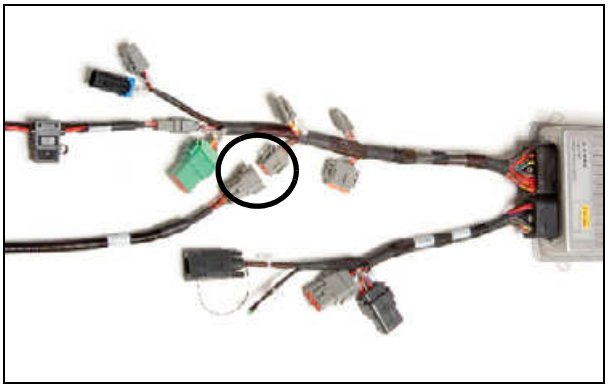
Connect the power cable connection to P2, which is labeled **Power**. P2 is located on the main wiring harness.

Note – *The power connection supplies power through the controller to all connected devices, including GNSS and displays.*



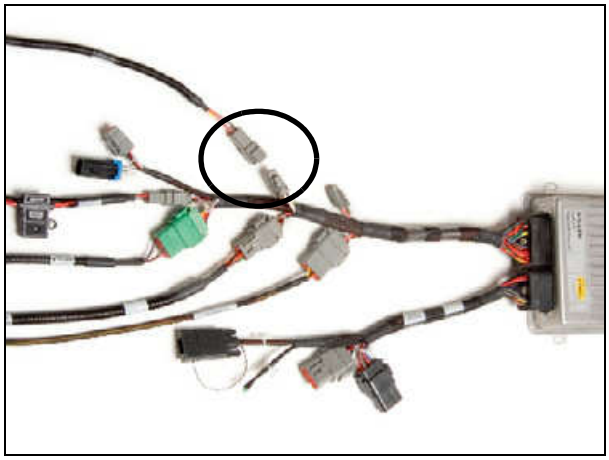
Step 2

Connect the CFX-750 display or FmX integrated display to P3, which is labeled **GPS**. P3 is located on the main wiring harness.



Step 3

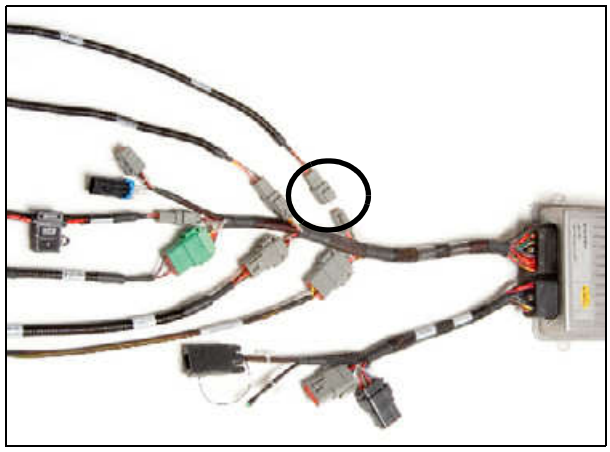
Connect the steering sensor cable connection to P6, which is labeled **Steering Sensor**. P6 is located on the main wiring harness.



Step 4

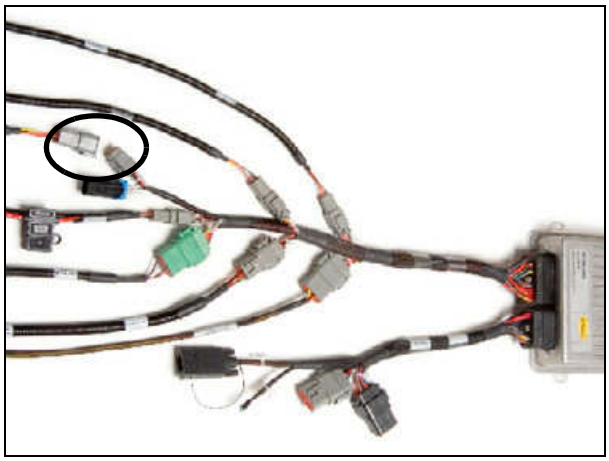
Connect the manual override cable connection to P7, which is labeled **Manual Override**. P7 is located on the main wiring harness.

Note – *When you install the remote engage harness, add the pins to the existing connector.*



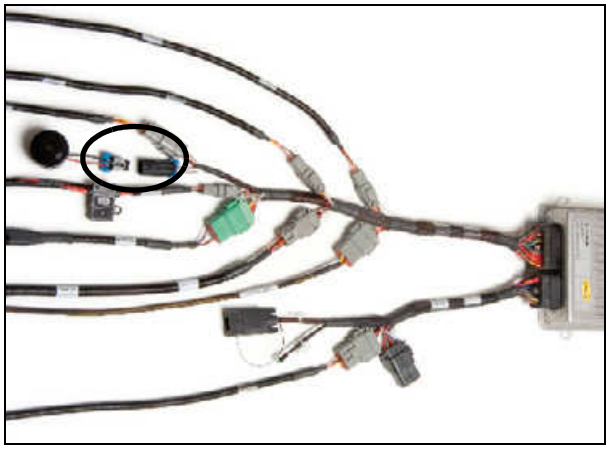
Step 5

Connect the hydraulic steering valve cable connection to P8, which is labeled **Hydraulic Valve**. P8 is located on the main wiring harness.



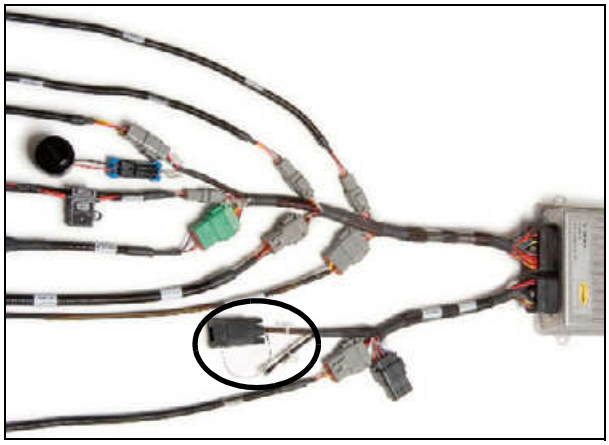
Step 6

Connect the Sonalert P9 to the two pin Delphi connector on the main wiring harness. Route the cable so the Sonalert warning device is in a position that is audible to the operator.



Step 7

Route the LED and laptop lead, which is located on the auxiliary wiring harness, to a location that allows the operator to determine the controller status. See controller LED status for status determination. Six flashes per second indicates a correctly functioning controller.



Step 8

Use the provided sleeving to secure the harness cables with tie wraps. Cover and route the cable bundle to avoid damage to connectors and strain on wire connections.

CHAPTER 9

Final Machine Check

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information.

To perform the final machine check:

1. Connect the battery.
2. Start the machine and check for hydraulic leaks. Correct as needed.
3. Update the Trimble display and the Autopilot NavController to the latest firmware from http://agpartners.trimble.com.

   You can use FlashLoader 200 software version 3.19 to update the Autopilot controller: Download it from http://agpartners.trimble.com.
4. Load the correct configuration file into the Autopilot NavController for the vehicle model being used.

   Download the latest set of configuration files from http://agpartners.trimble.com.

   You can use Autopilot Toolbox II software version 2.92 or later to load the configuration file into the Autopilot controller. You can download the Autopilot Toolbox II software from http://agpartners.trimble.com.
5. Calibrate the Autopilot system using the Trimble display or Autopilot Toolbox II software version 2.92 or later. Depending on your machine type, the following items must be calibrated before you can use the Autopilot system:
   - NavController II mounting orientation
   - Manual override
   - AutoSense mounting orientation
   - Valve deadzone
   - Autopilot P-gain
   - Antenna height/Antenna axle offset, and Roll offset