INSTALLATION INSTRUCTIONS

Autopilot™ Automated Steering System

Deutz Fahr Agrotron M
M series

- **410 / 420**
- **600 / 610 / 615 / 620 / 625 / 640 / 650**

Version 5.00
Revision A
June 2012
Part Number 54035-190-E05

Trimble

Agriculture Business Area

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- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Changes and modifications not expressly approved by the manufacturer or registrant of this equipment can void your authority to operate this equipment under Federal Communications Commission rules.

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Or

Mail a request for recycling instructions to:

Trimble Europe BV
c/o Menlo Worldwide Logistics

Meerheide 45
5521 DZ Eersel, NL



Safety Information

Always follow the instructions that accompany a Warning or Caution. The information they provide is intended to minimize the risk of personal injury and/or damage to property. In particular, observe safety instructions that are presented in the following format:

WARNING – This alert warns of a potential hazard, which, if not avoided, can cause severe injury.

CAUTION – This alert warns of a hazard or unsafe practice which, if not avoided, can cause injury or damage.

***Note** – An absence of specific alerts does not mean that there are no safety risks involved.*

Warnings

WARNING – When you are working on the vehicle's hydraulic systems, vehicle attachments that are suspended can drop. If you are working around the vehicle, you could suffer serious injury if an attachment dropped on you. To avoid this risk, lower all vehicle attachments to the ground before you begin work.

WARNING – If someone else attempts to drive the vehicle while you are working on or under it, you can suffer serious or fatal injuries. To avoid this possibility, install a lockout box on the battery terminal to prevent the battery from being reconnected, remove the key from the vehicle's ignition switch, and attach a "Do not operate" tag in the cab.

WARNING – Agricultural chemicals can pose serious health risks. If the vehicle has been used to apply agricultural chemicals, steam clean the vehicle to remove any chemical residue from the areas of the vehicle where you will be working.

WARNING – Vehicle cabs can be quite high in the air. To avoid potentially serious injury through falling from this height, always use the steps and handrails, and face the vehicle, when you enter or exit it.

Cautions

CAUTION – When the vehicle has been running, parts of the vehicle, including the engine and exhaust, can become extremely hot and can cause serious burns. To avoid burns, allow hot machine parts to cool before you begin working on them.

CAUTION – The system installation may bring you into contact with chemical substances, such as oil, which can cause poisoning. Wash your hands thoroughly after you finish working on the system.

CAUTION – Battery posts, terminals, and related accessories contain lead and lead compounds, which can cause serious illness. To avoid ingesting lead, wash your hands thoroughly after touching the battery.

CAUTION – Always wear protective equipment appropriate to the job conditions and the nature of the vehicle. This includes wearing protective glasses when you use pressurized air or water, and correct protective welder's clothing when welding. Avoid wearing loose clothing or jewelry that can catch on machine parts or tools.

CAUTION – Parts of the vehicle may be under pressure. To avoid injury from pressurized parts, relieve all pressure in oil, air, and water systems before you disconnect any lines, fittings, or related items. To avoid being sprayed by pressurized liquids, hold a rag over fill caps, breathers, or hose connections when you remove them. Do not use your bare hands to check for hydraulic leaks. Use a board or cardboard instead.

CAUTION – Do not direct pressurized water at:
- electronic or electrical components or connectors
- bearings
- hydraulic seals
- fuel injection pumps
- any other sensitive parts or components



Set the hose pressure as low as practicable, and spray at a 45° to 90° angle. Keep the nozzle of the power washer away from the machine at the distance recommended by the manufacturer.

CAUTION – To prevent damage to the system, make sure that no wires or hoses interfere with or catch on any mechanical linkages, or contact any machine parts that get hot.

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CHAPTER

1

Introduction

In this chapter:

- Technical assistance
- Manual system upgrade to Autopilot
- Required components
- Autopilot hardware organization: As shipped
- Preparing the vehicle for installation

This manual describes how to install the Trimble® Autopilot™ automated steering system.

Even if you have used other Global Navigation Satellite System (GNSS) such as the United States', Trimble recommends that you spend some time reading this manual to learn about the special features of this product. If you are not familiar with GNSS, visit the Trimble website (www.trimble.com) for an interactive look at Trimble and GNSS.

Technical assistance

If you have a problem and cannot find the information you need in the product documentation, contact Trimble technical support:

1. Go to the Trimble website (www.trimble.com).
2. Click the **Support & Training** link at the top of the screen, select *Support* and then select *Support A–Z list of products*.
3. Scroll to the bottom of the list.
4. Click the *submit an inquiry* link. A form appears.
5. Complete the form and then click **Send**.

Manual system upgrade to Autopilot

EZ-Guide 500 system

Retain	Remove
*Ag*GPS EZ-Guide® 500 lightbar: P/N 66100-xx Antenna for EZ-Guide 500 lightbar: P/N 60600-xx (DGPS) or 57200-00 (OmniStar/RTK) Antenna to receiver cable: P/N 50449 Power cable: P/N 62817 *Optional.* Remote keypad	Power connection cable: P/N 62818

FmX integrated display and CFX-750 display

Retain	Remove
Trimble FmX® integrated display: P/N 93000-xx Antenna for display: P/N 60600-02 (DGPS) or 77038-00 (OmniStar/RTK) Antenna to receiver cable: P/N 50449 Power cable FmX® integrated display: P/N 66694 Trimble CFX-750™ display: P/N 94000-xx Power cable CFX-750™ display: P/N 77282 Basic cable (both displays): P/N 67258	

Required components

Kits required	Special tools
Platform kit: P/N 54035-190 Hydraulic hose kit: P/N 87066	10.5 mm drill bit Allen wrench set (metric and imperial)

Antenna mounting kits

Antenna options
Antenna spar mount: P/N 53676 (for use with existing bolts in roof). Antenna V base plate62388-02 (for use with existing mounting plates in roof). Antenna V plate mount and *Ag*GPS 262 receiver magnetic mount: P/N 62388-01 (includes magnets for quick release of the *Ag*GPS 262 receiver – see Chapter 4, Antenna/Receiver Installation). For Ag15/Ag25/Zephyr™ models use: • Magnetic GPS antenna bracket: P/N 46706 • Magnetic mount: P/N AG12920-00 • Spar mount: P/N 53676

Accessory kits

Accessory options
Remote engage switch assembly – standard Euro: P/N 57227-10 Remote engage switch assembly – full Euro: P/N 57227-20 Remote engage foot pedal: P/N 57259

Autopilot hardware organization: As shipped

Hardware	Component	See...
Platform kit: P/N 54035-190	Hydraulic valve	Chapter 2
	Hydraulic manifold	
	Transducer flow switch	
	Manual override cable	
	Hydraulic brackets and bolt kits	
	Hydraulic valve cable	
	AutoSense™ steering device and cabling	Chapter 3
	AutoSense mounting bracket and hardware	
	Power switch	Chapter 6
	Bolt kit controller	Chapter 8
Common parts	Controller	Chapter 8
	Controller mounting bracket	Chapter 1
	Cable kit: • Main wiring harness • Power bus auxiliary wiring harness • Sonalert alarm	Chapter 8
GNSS receiver	GNSS receiver	Chapter 4
	GNSS antenna	
	GNSS receiver power/data cable	
	RTK radio, cable, and radio antenna	
Display	EZ-Guide 500 lightbar	Chapter 5
	FmX integrated display	
	CFX-750 display	
	Display cable	
	Mounting bracket	
Hydraulic hose kit: P/N 87066	Hydraulic hoses	Chapter 2
	Hydraulic adaptors	
Roof bracket kit: either P/N 64898 on the front of the cab or P/N 53676 on the rear of the cab	Roof brackets	Chapter 4
	Bolt kit, roof bracket	

Preparing the vehicle for installation

1. Park the vehicle on a hard, level surface. Block the front and rear wheels.
2. Align the steering straight ahead. On an articulated vehicle, install the articulation locks.
3. Remove all dirt and debris from the areas of the vehicle where the Autopilot system will be installed.
4. Open all kit boxes and check the contents of the box against the packing list/s. Lay all of the parts out on a clean workbench.

Note – *The left and right sides of the vehicle are referenced while standing behind the unit, facing the normal direction of travel.*

CHAPTER

2

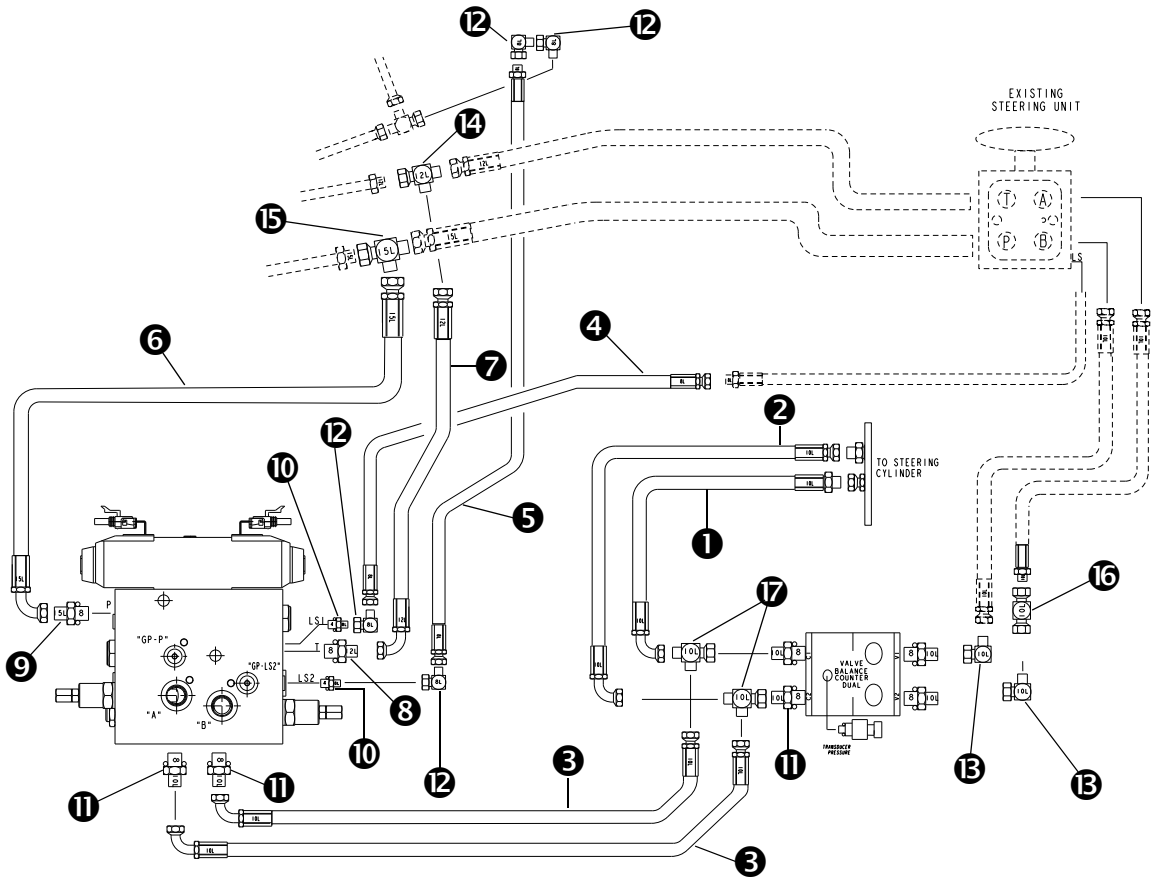
Hydraulic Control Valve Installation

In this chapter:

- Hydraulic control valve components
- Preparing the Autopilot manifold
- Preparing the counterbalance valve
- Making the hydraulic connections
- Installing the Autopilot manifold and DCBV
- Hydraulic hose connections to the DCBV and manifold

This chapter describes how to install the hydraulic control valve and hoses.

Hydraulic control valve components



Item	Description	Part number
❶	270cm hose	451TCCFD0-10L-10L-06-270
❷	270cm hose	451TCCFCA-10L-10L-06-270
❸	40cm hose (x2)	451TCCFCA-10L-10L-06-40
❹	40cm hose	451TCCFCA-08L-08L-04-40
❺	60cm hose	451TCCAD0-08L-08L-04-60
❻	55cm hose	451TCCACF-15L-15L-08-55
❼	50cm hose	451TCCACF-15L-15L-08-55

Item	Description	Part number
❽	Fitting	GE12L3 / 4UNF
❾	Fitting	GE15L3 / 4UNF
❿	Fitting (x2)	GE08L7 / 16UNF
⓫	Fitting (x6)	GE10L3 / 4UNF
⓬	Fitting (x4)	EW8L
⓭	Fitting (x2)	EW10L
⓮	Fitting	EL12L
⓯	Fitting	EL15L
⓰	Fitting	G12L
⓱	Fitting (x2)	EL10L

Note – *Part numbers are Parker numbers and are for reference only.*

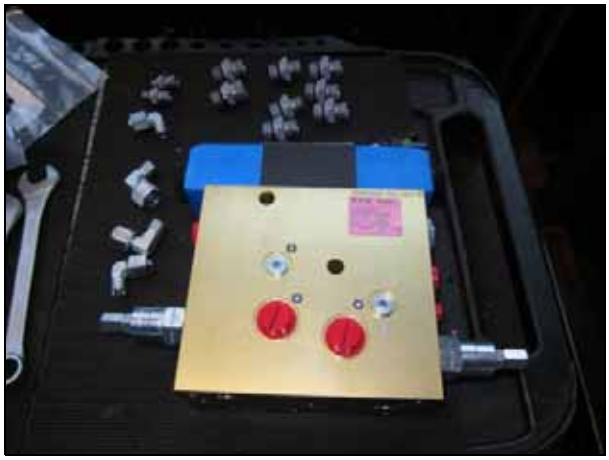
Preparing the Autopilot manifold

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Step 1

On a clean work surface gather the following:

- the manifold
- all of the hydraulic fittings
- the dual counter balance valve (DCBV)





Step 2

Remove the plastic plug from the Pcomp port of the manifold and then locate the Pcomp cavity plug (P/N 56907).



Step 3

Fit the Pcomp plug into the port on the manifold that is labeled 'Pcomp'.



Step 4

Remove the plastic plugs from the following ports in the manifold:

- **T**
- **LS2**
- **PTS**
- **LS1**



Step 5

Locate the PTS cartridge (P/N 56905). The cartridge is labeled: '**PTS3-10-0-160**'.



Step 6

Fit the PTS cartridge into the PTS port of the manifold.



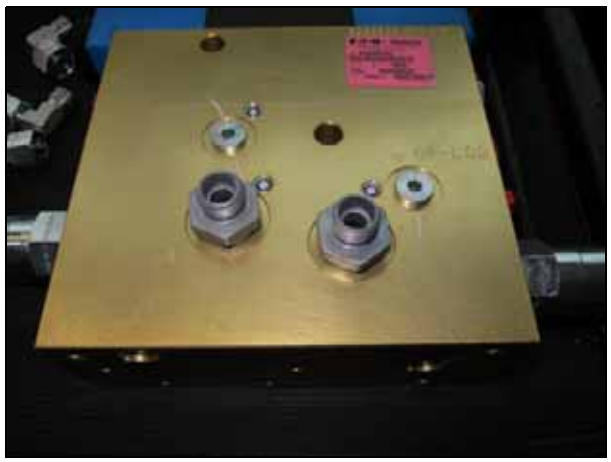
Step 7

Install the provided straight 15L fitting into the P port of the manifold as shown in the image on the right.



Step 8

Install the provided straight 10L fittings into the A and B ports of the manifold as shown.



Step 9

Install the provided straight 08L fittings into the LS1 and LS2 ports of the manifold, as shown.



Step 10

Install the provided straight 12L fitting into the T port of the manifold as shown.



Step 11

Install the provided 12L 90° fittings onto the previously installed straight fittings that are in the LS1 and LS2 ports. Orient the fittings as shown.



Step 12

Install the provided straight 12L fitting into the T port of the manifold as shown.



Preparing the counterbalance valve

Step 1

Fit the provided straight 10L fittings into the C1 and C2 ports of the DCBV.



Step 2

Fit the provided straight 10L fittings into the V1 and V2 ports of the DCBV.



Step 3

Fit the provided manual-override pressure transducer into the DCBV, in the location shown.



Step 4

Fit the provided 90° fittings onto the fittings that were installed into the V1 and V2 ports of the DCBV in Step 2.

Orient the fittings approximately in the positions shown.



Making the hydraulic connections

Step 1

At the front of the machine locate the two steering lines where they go through a bulk head connector at the front axle.

Label the left line A and the right line B, as viewed from the rear of the machine. See the images to the right.





Step 2

Remove the two lines at this connection point.



Step 3

Loosen and remove the clamp holding the two lines and route the lines to the Autopilot installation point near the right side cab stairs.



Step 4

Attach the supplied C2 line to the location where the B hose was removed.



Step 5

Attach the supplied C1 line to the location where the A hose was removed in Step 2.



Step 6

Use the clamp removed in Step 3 to clamp the lines.

Route the lines under the cab to the underneath of the right side of the cab, near the stairs of the machine.



Step 7

Route the hoses through the gap shown in the image on the right.

They will follow the stock hose routing, once those lines are rerouted to the manifold.



Step 8

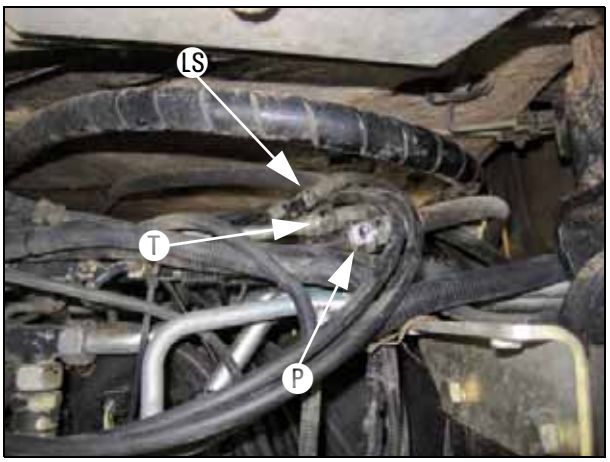
The P, T and LS connections are located on the right side of the machine. under the cab.

For easier access to the connections, remove the stairs of the machine.



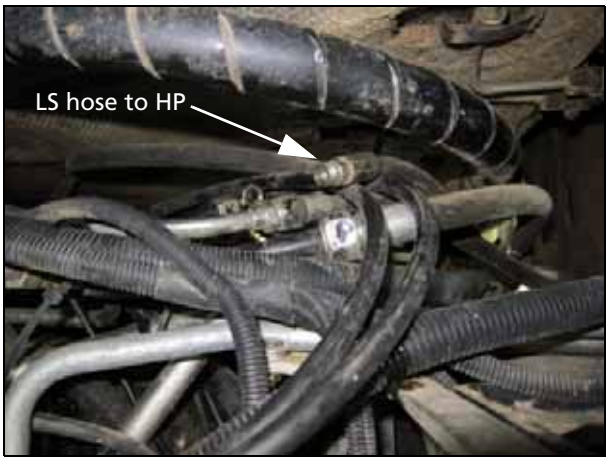
Step 9

Locate the P, T and LS connections.



Step 10

Remove the LS hose line from the connection point, as shown. The LS hose connects to the steering hand pump and will be connected to the LS1 hose in later steps.



Step 11

Remove the Tank hose from the steel tank line, in the location shown.



Step 12

Disconnect the P line and install the provided 15L run tee fitting into the line.

Reconnect the existing pressure line to the end of the run tee fitting.



Step 13

Assemble the provided 12L run tee fitting onto the steel tank line.

Reconnect the existing tank line hose to the end of the run tee fitting.



Step 14

Assemble the LS1 line to the end of the existing LS hose that was removed in Step 10.



Step 15

Fit two swivel 90° fittings to the male end of the LS2 hose as shown.



Step 16

Fit the LS2 hose to the steel hard line where the existing LS hose was removed from in Step 10.

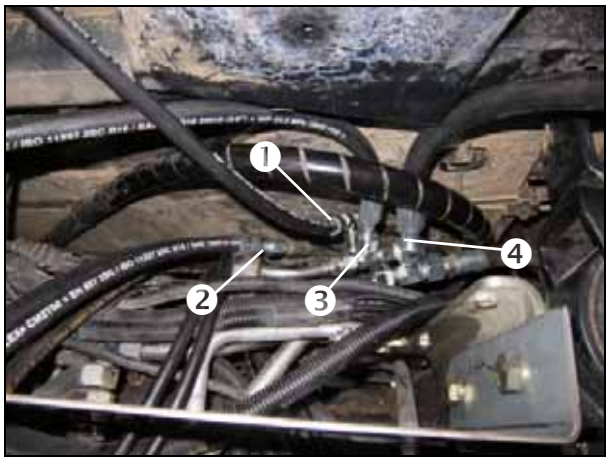


Step 17

Fit the T line ❶ to the branch of the Tee fitting installed between the steel hard line and the existing tank hose, in Step 13.

Fit the P line ❷ to the branch of the Tee fitting installed between the steel hard line and the existing pressure hose in Step 12.





❶ LS2

❷ LS1

❸ Tank (T)

❹ Pressure (P)

Installing the Autopilot manifold and DCBV

Step 1

Locate the support plate that is near the location of the P, T and LS connections, as shown.



Step 2

Remove the two bolts holding the plate to the frame of the machine.

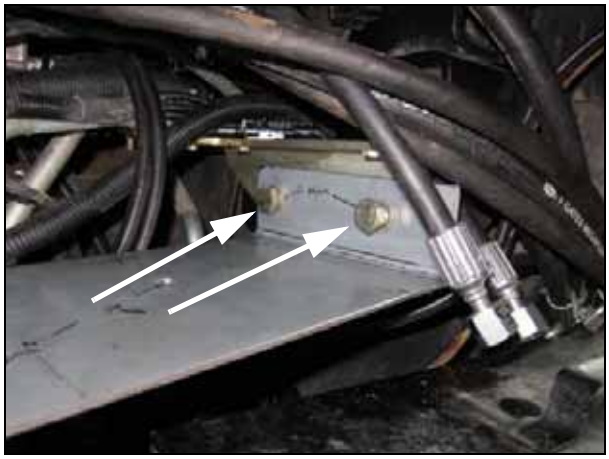


Step 3

Use the two bolts removed in Step 2 to secure the manifold mounting bracket to the machine, as shown.



This image shows the two mounting bolts installed.



Step 4

The Autopilot manifold will be installed in the location shown.

Before the valve is installed fit the P line to the valve as shown in Step 1, in Hydraulic hose connections to the DCBV and manifold, page 33.

Fitting the P line now will make the installation of that line easier.



Step 5

Use the two provided 3/8" bolts to the threaded holes on the manifold to secure the manifold to the bracket.



Step 6

Use the provided ¼" bolts , washers and nuts to secure the DCBV to the mounting plate.



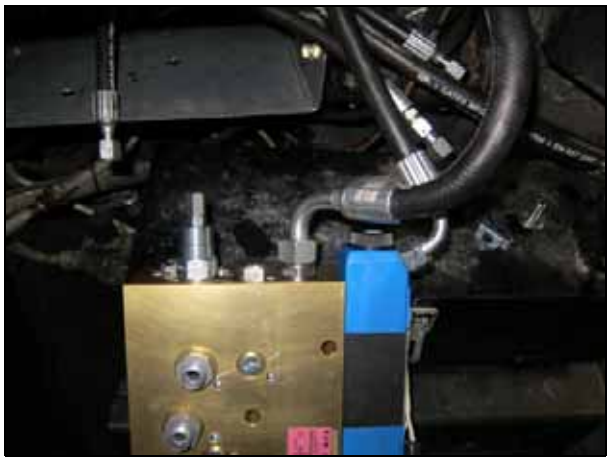


Hydraulic hose connections to the DCBV and manifold

Step 1

It is easier to install the P line before the manifold is bolted to the mounting plate. See Step 4, in Installing the Autopilot manifold and DCBV, page 30.

Install the 90° end of the P line with the hose coming toward the front face of the manifold as shown.



Step 2

Assemble the provided 10L union to the end of the A line that was removed from the front axle of the machine in Step 2 of Making the hydraulic connections, page 23.



Step 3

Install the existing machine steering lines to the following ports on the DCBV:

- **A** line to the **V1** port
- **B** line to the **V2** port





Step 4

Assemble the 90° ends of the A and B lines to the A and B ports of the manifold, as shown.



Step 5

Assemble the provided Run tee fittings to the C1 and C2 ports of the DCBV.

Then assemble the C1 and C2 lines to the following ports on the DCBV:

- **C1** line to the end of the run tee fitting on the **C1** port
- **C2** line to the end of the run tee fitting on the **C2** port



Step 6

Fit the A line to the branch of the run tee fitting on the C1 port.



Step 7

Fit the B line to the branch of the run tee fitting on the C2 port.



Step 8

Install a 08L swivel 90 to the end of the LS1 hose and then connect the LS2 hose to the LS2 port of the manifold.



Step 9

Fit the 90° end of the T line to the T port on the manifold.

Tighten both ends of the T line.



Step 10

Fit the LS1 hose to the LS1 port of the manifold.



CHAPTER

3

AutoSense Steering Device Installation

In this chapter:

- AutoSense steering device components
- Installing the AutoSense steering device
- Preparing the harness (P/N 54602 Rev C)

This chapter describes how to install the AutoSense™ steering device.

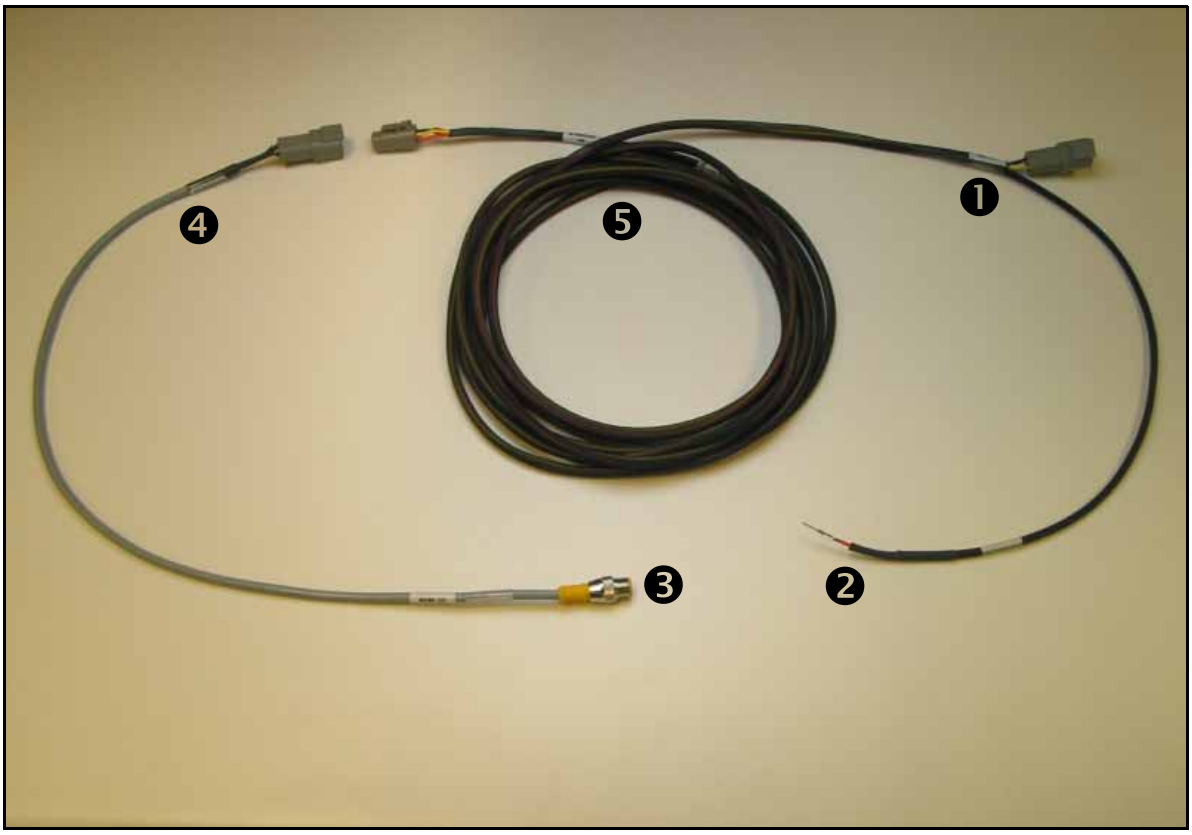
If the required mounting location is not accessible, chose a different place. To ensure proper function, the AutoSense device must be located where it is free of obstructions and can rotate with the wheels when they turn.

On articulated vehicles, mount the AutoSense device on the opposite side of the pivot point to the Autopilot controller.

Mount the device base down or base up so that it maintains a level orientation. Do not mount it on its side. An angle of up to 10° in any direction is acceptable.

To avoid stretching the cable, leave adequate length on the service loop.

AutoSense steering device components



Item	Description	Trimble part number
❶	P-6 connector	
❷	Power connector	
❸	AutoSense connector	
❹	Jumper cable	57560
❺	AutoSense steering cable	57885

Installing the AutoSense steering device

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Step 1

On the front right wheel of the machine locate the bolts shown in the image on the right.

Remove the bolts.



Step 2

Use the bolts removed in Step 1 to fit the Autosense mounting bracket to the machine in the location shown.



Step 3

Use the provided socket head screws to attach the Autosense device to the mounting bracket.

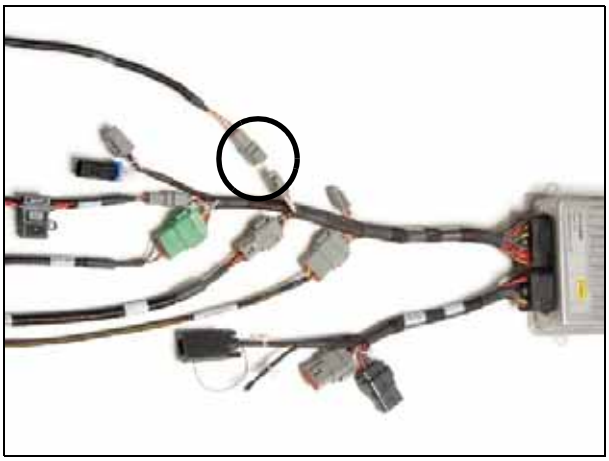
Attach the AutoSense cabling to the device and route the cable to the NavController II harness.

CAUTION – To prevent damage to the system, make sure that no wires or hoses interfere with or catch on any mechanical linkages, or contact any machine parts that get hot.



Step 4

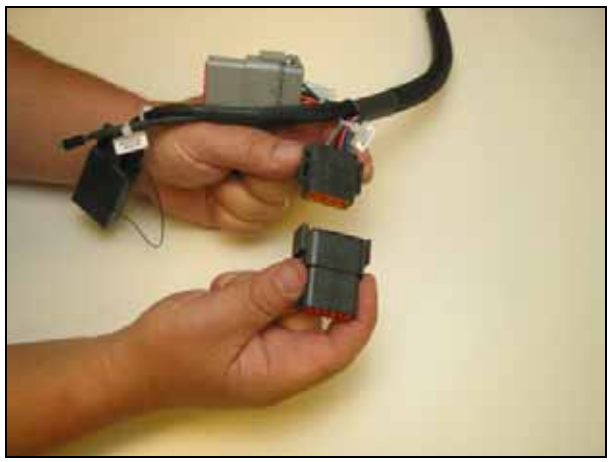
Connect the steering device cable connection to P-6 on the main wiring harness. P-6 is labeled “Steering Sensor”.



Preparing the harness (P/N 54602 Rev C)

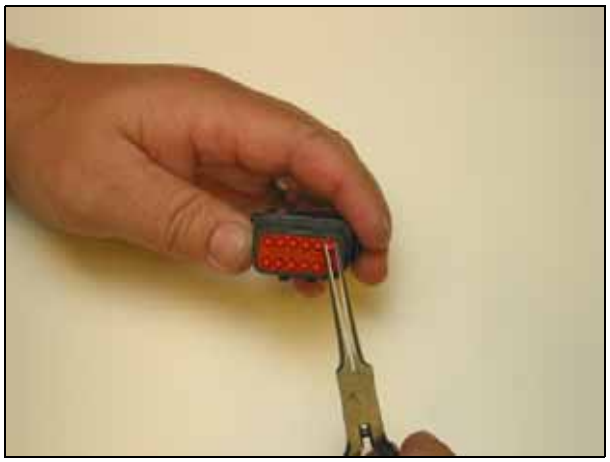
Step 1

Remove the black Deutsch DTM receptacle from the P-13 sensors leg of the auxiliary harness.
See Chapter 8, Controller connections.



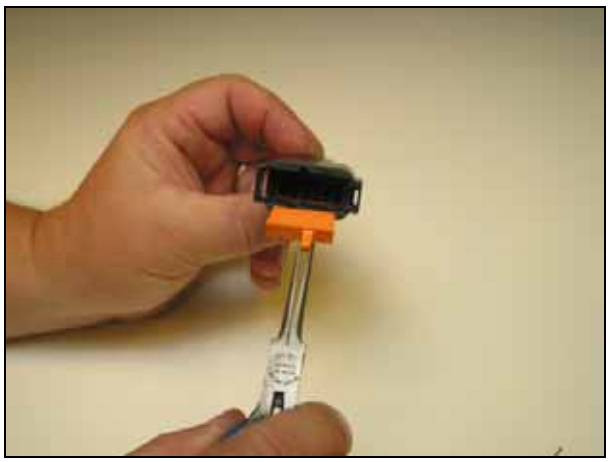
Step 2

Remove the plug from cavity number 1.



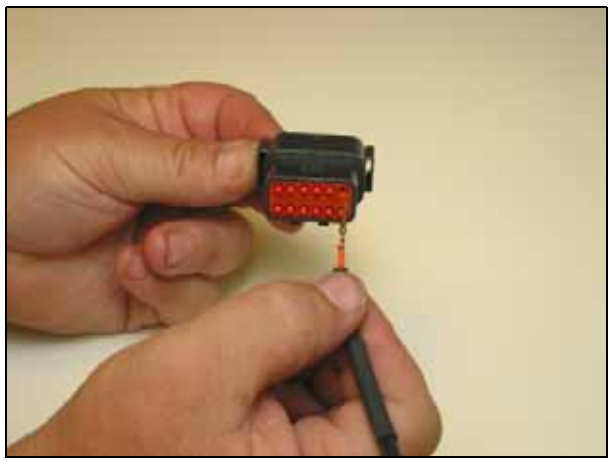
Step 3

Remove the wedge from the connector.



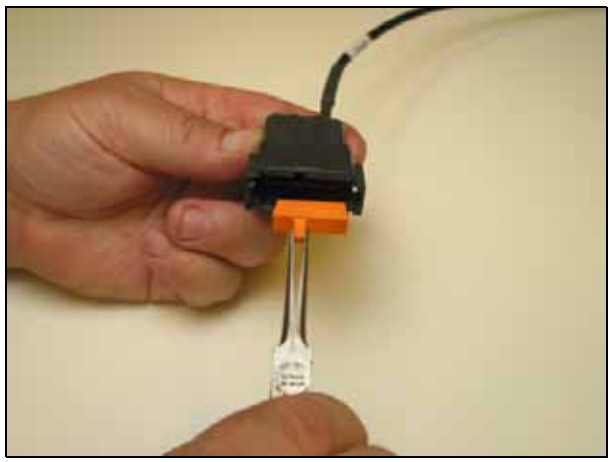
Step 4

Insert the DTM pin labeled “Cavity 1” into the connector.



Step 5

Pull back on the wire to seat the pin. Replace the wedge in the connector.



CHAPTER

4

Antenna/Receiver Installation

In this chapter:

- Antenna and receiver installation options
- Mounting an adjustable spar to roof bolts

This chapter describes how to install the following:

- *Ag*GPS 262 receiver and *Ag*GPS radio module
- *Ag*GPS 332 receiver and antenna
- *Ag*GPS 442 receiver and antenna
- *Ag*GPS 542 receiver and antenna
- FmX or CFX-750 display antenna
- EZ-Guide 500 antenna

Antenna and receiver installation options

There are several options for mounting components (the antenna, radio module, or GNSS receiver) on the cab roof depending on the accuracy required and the antenna type:

- **Spar mount** – This bracket mounts directly to the roof bolts and is required for all high accuracy applications such as RTK and OmniSTAR. Trimble recommends this method for mounting an *Ag*GPS 262 receiver. Bolt a metal spar to the roof or to a light bracket and then attach either a V plate for magnetic mounting or an *Ag*GPS 262 receiver plate for permanent mounting.
- **VHB mount** – Attach a 4" x 6" plate or a V plate directly to the roof with VHB (Very High Bond) adhesive for magnetic mounting. See page 47.
- **Magnetic mounting** – Magnetic mounting for quick release is available for both VHB and spar type mounting:

Possible mounting methods

GNSS receiver	V plate on spar (removable)	VHB V-plate on roof (removable)	VHB plate on roof (removable)	Standard *Ag*GPS 262 plate bolted to spar (permanent)	*Ag*15/*Ag*25 /Zephyr bolted to spar mount
*Ag*GPS 262 receiver	✓	✓	x	✓	x
*Ag*GPS 432/442/542 receiver	✓	✓	✓	x	✓
EZ-Guide 500 lightbar	✓	✓	✓	x	✓
FmX and CFX-750 display	✓	✓	✓	x	✓

Notes:

- *For quick release magnetic mounting with an AgGPS 262 receiver, order the kit listed in Antenna mounting kits, page 9 and bolt the V plate to the spar.*
- *With all other antennas, bolt the V plate to the spar for high accuracy and repeatability.*
- *For WAAS, EGNOS, OmniSTAR VBS, Beacon, and DGPS applications, place either of the plates in a firm location using the VHB.*

Mounting an adjustable spar to roof bolts

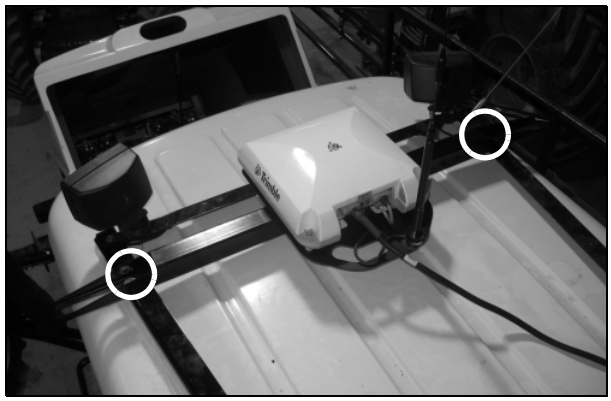
WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Step 1

Position the cab bolts on the roof of the vehicle.



If a light bracket already occupies the roof studs, mount the spar directly onto the light bracket.



Step 2

If required, replace the existing bolts with longer bolts.



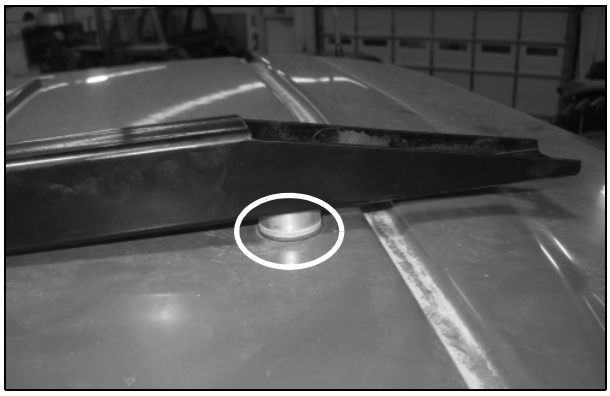
If you use the light bracket, drill two holes to match the spar width.



Step 3

Use the slotted holes to center the spar and then tighten the bolts. If required, use the spacers and flat washers provided to secure the spar.

Note – *If the receiver is offset to the left or the right of the vehicle, Autopilot system performance may be affected. Before you tighten the cab bolts, make sure that the GPS antenna is aligned with the center of the vehicle.*



Step 4

For either of the following applications:

- A single magnet antenna mount
- An *Ag*GPS 262 receiver with magnetic option for quick removal

Attach a V plate with four ¼" flathead screws.

The narrow end points to the front of the vehicle.



V plate on the spar

Attaching the plate with VHB adhesive

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Standard 4" x 6" plates are provided in most kits. You can use the VHB mounting method to attach either a 4" x 6" plate or a V plate.

- **RTK, OmniSTAR, DGPS, GLONASS applications** – To use this method for high accuracy, the surface must be rigid and free of "oil panning". For RTK or OmniSTAR HP corrections, the spar method is recommended. The V plate provides repeatable positioning of the antenna.
- **WAAS, EGNOS, OmniSTAR VBS, Beacon applications** – Use a 4" x 6" plate for simplified installation in applications where high accuracy is not critical.

Step 1

Clean the antenna location on the roof of the cab with a light solvent to remove oil and dust. Apply force to the roof to find a firm location.

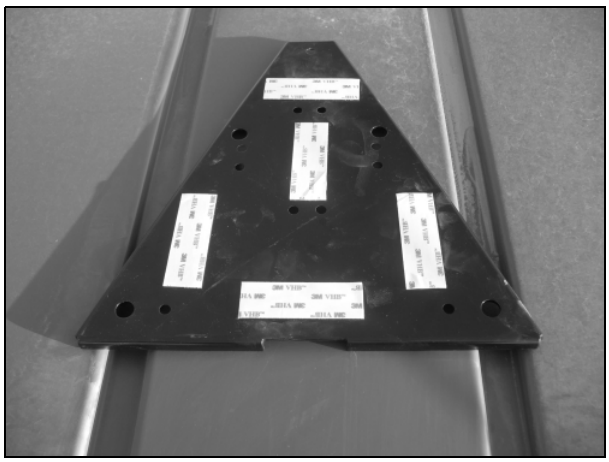


Step 2

V plate only

Remove the backing from one side of the VHB strips provided and then apply the strips to the plate.

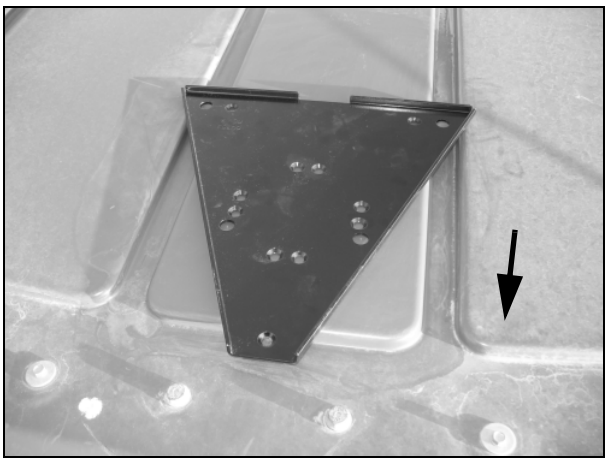
Note – *The VHB strips are pre-applied to the 4" x 6" plate.*



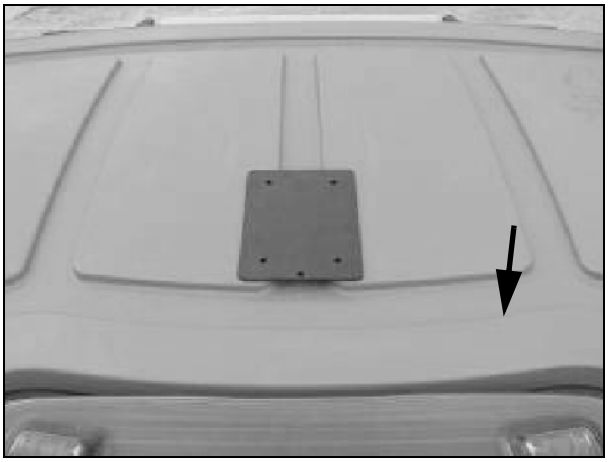
Step 3

Remove the backing from the other side of the VHB strips and then apply the plate to the cab roof. The narrow end of the plate points forward. Ensure that the VHB strips make even contact with the surface. Apply pressure and then leave for approximately 30 minutes to adhere.

Note – *The arrow points to the front of the vehicle.*



V plate



4" x 6" plate

CHAPTER

5

Display Installation

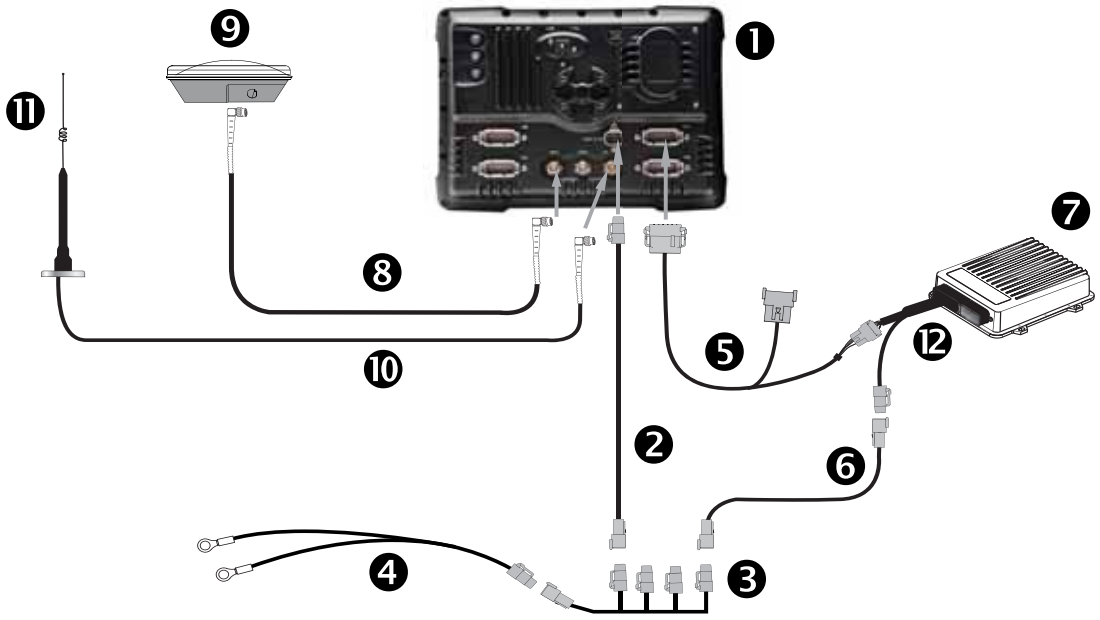
In this chapter:

- FmX integrated display components
- CFX-750 display components
- EZ-Guide 500 lightbar components
- Preparing the FmX integrated display
- Installing the FmX integrated display
- FmX integrated display: Installing the wiring harness
- Preparing the CFX-750 display
- Installing the CFX-750 display
- CFX-750 display: Installing the wiring harness
- FmX and CFX-750 displays: Connecting accessory options
- Preparing the EZ-Guide 500 lightbar
- Connecting the EZ-Guide 500 lightbar cables
- Installing the EZ-Guide 500 lightbar
- EZ-Guide 500 lightbar, and FmX and CFX-750 displays: Installing the GNSS antenna and plate
- EZ-Guide 500 lightbar, and FmX and CFX-750 displays: Installing the RTK radio antenna

This chapter describes and how to install and connect the FmX integrated display, CFX-750 display, or the EZ-Guide 500 lightbar in the vehicle.

Note – *Unless otherwise stated, instructions for "the display" refer to either the FmX integrated display or the CFX-750 display.*

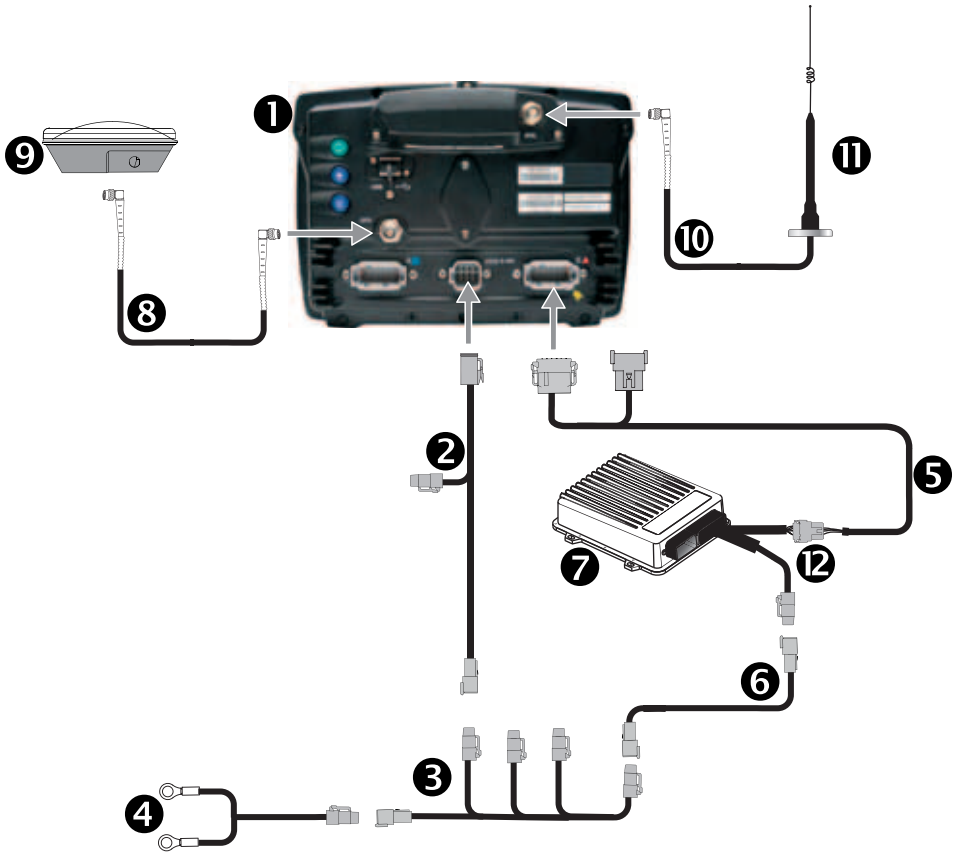
FmX integrated display components



CAUTION – Connecting the Port Replicator on the FmX to NavController II cable ❺ to the P4 or P12 connector of the NavController II harness ⓬ will result in damage to the FmX / FM-1000 integrated display, and will void the warranty.

Item	Description	Trimble part number
❶	FmX integrated display	93100-02
❷	FmX power cable	66694
❸	FmX power cable with relay and switch (power bus)	67259
❹	Basic power cable	67258
❺	FmX to NavController II cable with port replicator	75741
❻	2 pin DTM to 2 pin DT power adaptor	67095
❼	NavController II	55563-00
❽	8 m GPS TNC/TNC RT angle cable	50449
❾	AG25 GNSS antenna	77038-00
❿	NMO to TNC 20ft antenna cable and base	62120
⓫	900 MHz radio antenna kit	2288-10
⓬	Main NavController II cable	54601

CFX-750 display components



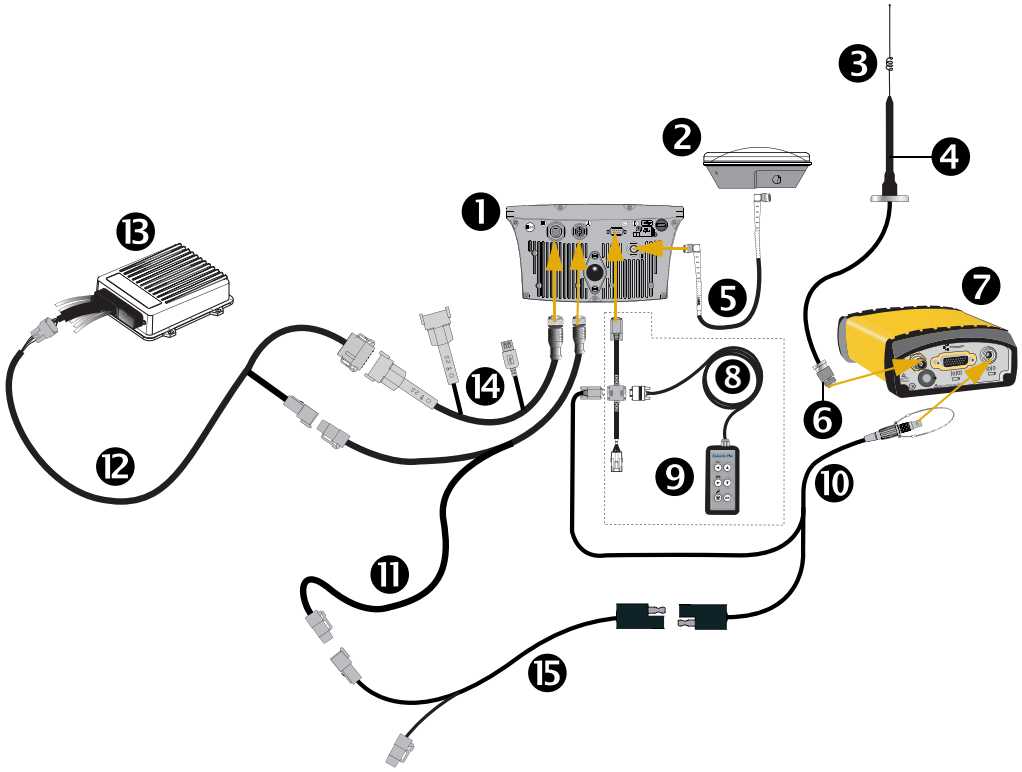
CAUTION – Connecting the Port Replicator on the CFX-750 display to NavController II cable ❺ to the P4 or P12 connector of the NavController II harness ⓬ will result in damage to the CFX-750 display and will void the warranty.

Item	Description	Trimble part number
❶	CFX-750 display ***Note –*** *RTK password required.*	94100-01
❷	CFX-750 power cable	77282
❸	CFX-750 power cable with relay and switch (power bus)	67259
❹	Basic power cable	67258
❺	CFX-750 to NavController II cable with port replicator	75741
❻	2 pin DTM to 2 pin DT power adaptor	67095
❼	NavController II	55563-00
❽	8 m GPS TNC/TNC RT angle cable	50449
❾	AG25 GNSS antenna	77038-00
❿	NMO to TNC 20ft antenna cable and base	62120

Item	Description	Trimble part number
⓫	900 MHz radio antenna kit	22882-10
⓬	Main NavController II cable	54601

EZ-Guide 500 lightbar components

With SNB900 radio for RTK corrections (if equipped)



Item	Description	Trimble part number
❶	EZ-Guide 500 lightbar	
❷	GPS antenna	57200-00
❸	SNB900 radio antenna	22882-00
❹	SNB900 radio antenna magnetic mount	62109
❺	GPS antenna cable	50449
❻	N Female to REV. POL TNC Male	62114
❼	SNB900 radio	X8480-X0
❽	Remote keypad (optional)	66030-00
❾	External interface cable	62749
❿	Radio power/data cable	61158
⓫	EZ-Guide 500 power cable	62817
⓬	EZ-Guide 500-to-Autopilot cable	62754
⓭	NavController II	55563-00

Item	Description	Trimble part number
⓮	Port expansion cable	62609
⓯	Power tap to PDL radio	63185

Preparing the FmX integrated display

Step 1

Locate the FmX display, the RAM mount, and the RAM mount clamp.



Step 2

Use the provided metric hardware to attach the RAM mount to the rear of the display.



Step 3

Attach the RAM mount to the rear of the display.



Installing the FmX integrated display

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

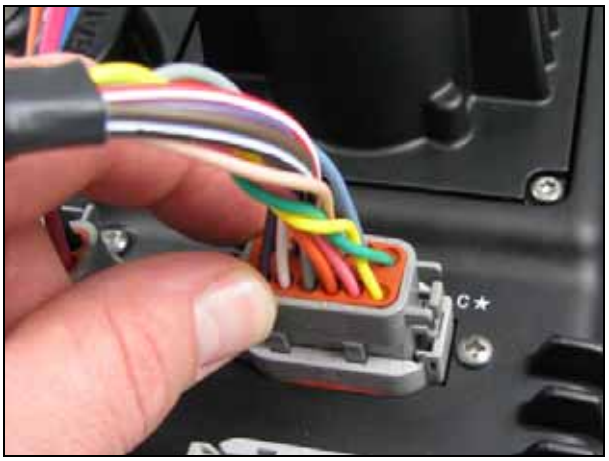
Step 1

Decide where you will mount the display in the vehicle cab and then use the provided bolts to attach the bar mount to the rail. Attach the free end of the RAM mount to the bar mount and then tighten the clamp on the RAM mount so that the display is secure.

Step 2

Connect the cable to the C port of the FmX display.

To connect power to the FmX display, see Chapter 6, Power Harness Installation.



FmX integrated display: Installing the wiring harness

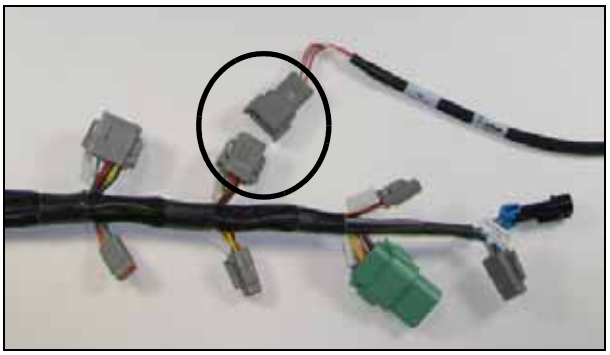
Step 1

Locate the cable that connects the FmX display to the NavController II ❶.



Step 2

Connect the cable to the P3 connector on the NavController II main harness, and then route the cable from the NavController II to the mounting location on the FmX display.



Preparing the CFX-750 display

Step 1

Locate the CFX-750 display, the RAM mount, and the RAM mount clamp.



Step 2

Use the provided metric hardware to attach the RAM mount to the rear of the display.



Step 3

Attach the RAM mount to the rear of the display.



Installing the CFX-750 display

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Step 1

Decide where you will mount the display in the vehicle cab and then use the provided bolts to attach the bar mount to the rail.

Attach the free end of the RAM mount to the bar mount and then tighten the clamp on the RAM mount so that the display is secure.

Step 2

Connect the cable to the B port of the CFX-750 display.

To connect power to the CFX-750 display, see Chapter 6, Power Harness Installation.



CFX-750 display: Installing the wiring harness

Step 1

Locate the cable that connects the CFX-750 display to the NavController II.

Step 2

Connect the cable to the P3 connector on the NavController II main harness and then route the cable from the NavController II to the mounting location on the CFX-750 display.



FmX and CFX-750 displays: Connecting accessory options

AgCam

The AgCam and AgCam cable are accessory items that you can purchase separately from the display. The FmX display allows for up to four video inputs; the CFX-750 display allows up to two.

Step 1

Locate the AgCam and AgCam cable.

Step 2

Mount the AgCam in a secure location and then route the cable toward the display.



FmX display



CFX-750 display

Step 3

Connect the AgCam cable to the display adaptor cable.



Step 4

Connect the display to AgCam adaptor cable to one of the open 12 pin connectors on the back of the display.



Preparing the EZ-Guide 500 lightbar

Note – *Before you attach the lightbar to the RAM mount, connect the EZ-Guide 500 cables to the back of the lightbar.*

Step 1

Locate the EZ-Guide 500 lightbar, the RAM mount and hardware, and the RAM mount clamp.



Step 2

Attach the RAM mount diamond base to the display using the hardware provided.



Connecting the EZ-Guide 500 lightbar cables

Note – *Before you attach the lightbar to the RAM mount, connect the EZ-Guide 500 cables to the back of the lightbar.*

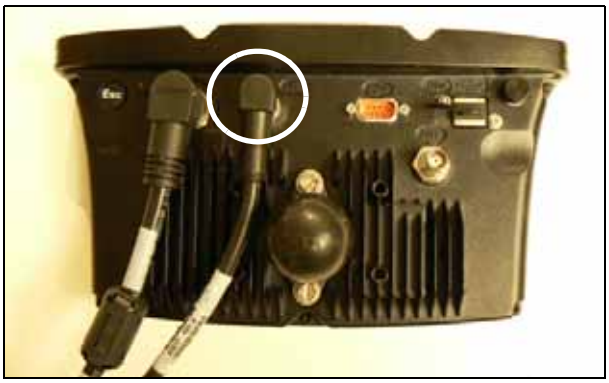
Step 1

Connect the port expansion cable (P/N 62609) to the AUX port on the back of the lightbar.



Step 2

Connect the EZ-Guide 500 power cable (P/N 62817) to the PWR port on the back of the lightbar.



Step 3

Connect the 2-pin connector on the port expansion cable and the 12-pin connector on the power cable to the matching connectors on the EZ-Guide 500-to-Autopilot cable (P/N 62754).

Step 4

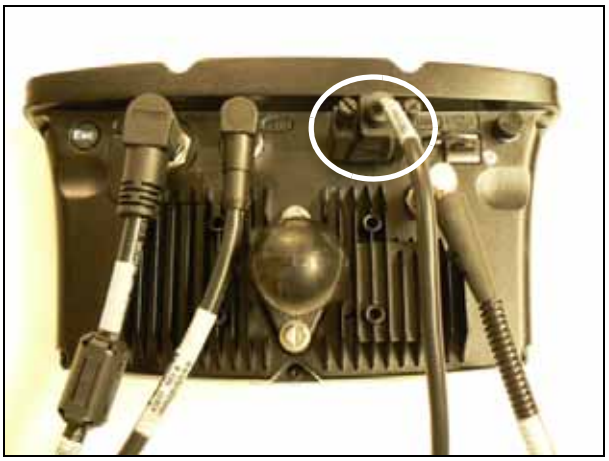
Feed the GPS antenna cable into the cab and then connect it to the antenna port on the back of the lightbar.



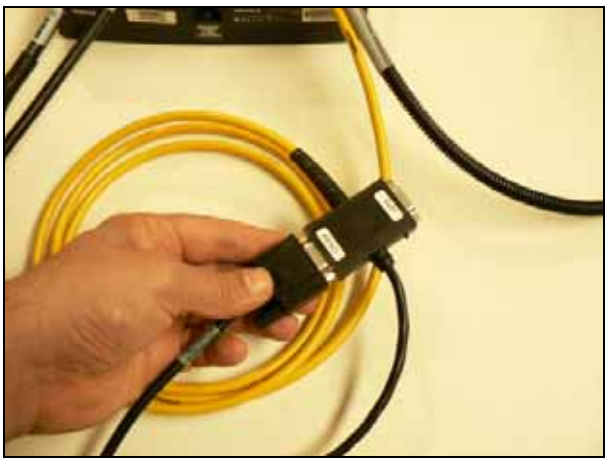
Step 5

With keypad

Connect the external interface cable (P/N 66030-00) to the serial port on the back of the lightbar.

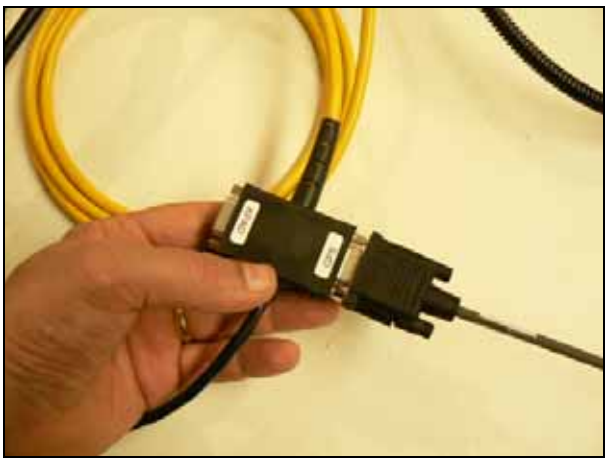


Connect the remote keypad to the KPAD serial port on the external interface cable.



Connect the appropriate cable to the GPS serial port on the interface cable:

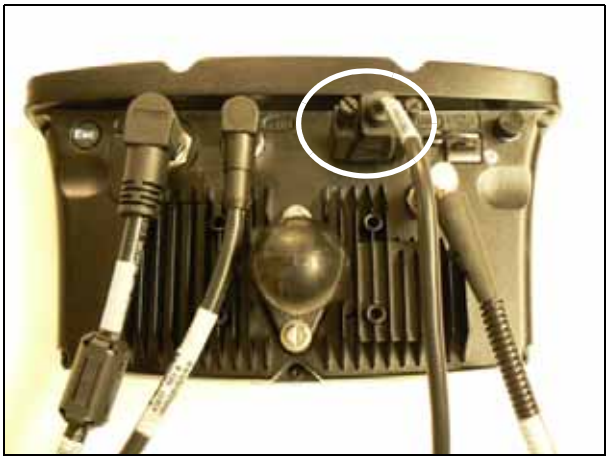
Radio type	Cable to connect
SNB900 radio	EZ-Guide 500-to-radio cable (P/N 61158)
PDL 450 radio	PDL radio power/data cable (P/N 51861-00)



Without keypad

Connect the appropriate cable to the serial port on the back of the lightbar:

Radio type	Cable to connect
SNB900 radio	EZ-Guide 500-to-radio cable (P/N 61158)
PDL 450 radio	PDL radio power/data cable (P/N 51861-00)



Step 6

Connect the other end of the radio cable to the radio.

Step 7

Connect the remaining connector on the PDL radio power/data cable to the matching connector on the power tap cable (P/N 63185).

Connect the connector at the other end of the power tap cable to the EZ-Guide 500 power cable.

Installing the EZ-Guide 500 lightbar

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Step 1

Test a location for the lightbar in the cab (there must be a bar that the RAM mount can be attached to); sit in the driver's seat and hold the lightbar in place.

Note – *Make sure the position allows comfortable access to the display buttons and does not obstruct instruments.*



Step 2

Attach the RAM mount to the ball on the rear of the lightbar.



Step 3

Attach the free end of the RAM mount to the bar mount, tighten the clamp on the RAM mount so that the lightbar is held securely in place and then adjust the angle of the RAM mount for ease of use.



EZ-Guide 500 lightbar, and FmX and CFX-750 displays: Installing the GNSS antenna and plate

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Note – *The V plate antenna bracket is available on the Autopilot price list. See* *Antenna mounting kits, page 9*.

Use one of the following methods:

- Spar mount
- VHB adhesive

Spar mount method

Trimble recommends that you use this method for RTK and OmniSTAR operations. For more information, see Antenna and receiver installation options, page 44.

Attach the V plate to the spar with the four supplied ¼"-20 flathead screws as shown. The narrow end points forward.



VHB adhesive method

Standard 4" x 6" plates are provided in most kits. You can use Very High Bond (VHB) to attach either a 4" x 6" plate or a V plate.

- **RTK, OmniSTAR, DGPS applications** – To use this method for high accuracy, the surface must be rigid and free of "oil panning". For RTK or OmniSTAR HP corrections, the spar method is recommended. The V plate provides repeatable positioning of the antenna.
- **WAAS, EGNOS, OmniSTAR VBS, Beacon applications** – Use a 4" x 6" plate for simplified installation in applications where high accuracy is not critical.

Step 1

Clean the antenna location on the roof of the cab with a light solvent to remove oil and dust.

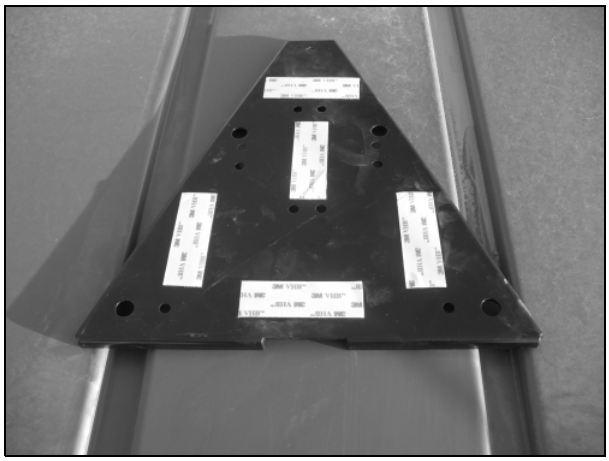


Step 2

V plate only

Remove the backing from one side of the VHB strips provided and then apply the strips to the plate.

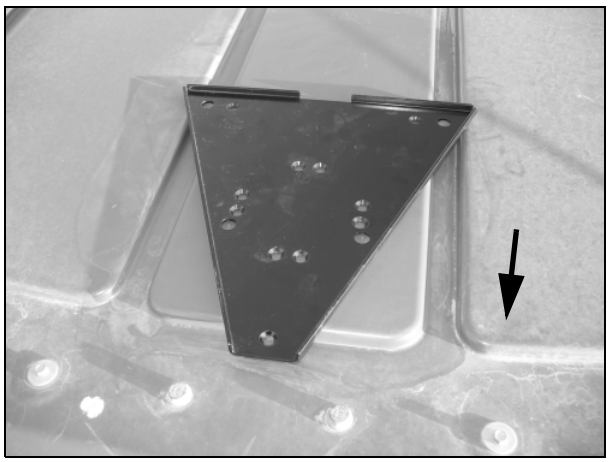
Note – *The VHB strips are pre-applied to the 4" x 6" plate.*



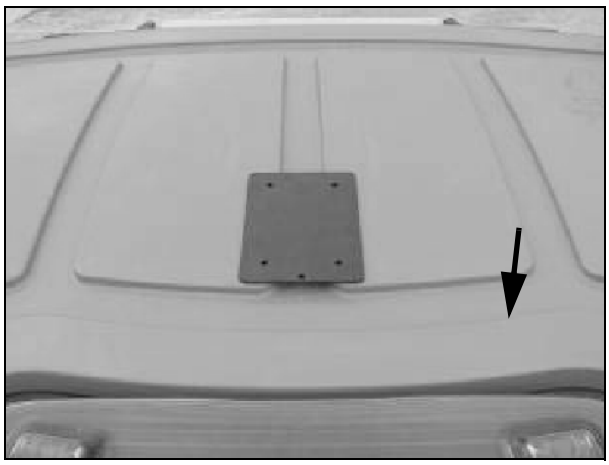
Step 3

Remove the backing from the other side of the VHB strips and then apply the plate to the cab roof. The narrow end points forward. Ensure that the VHB strips make even contact with the surface. Apply pressure and then leave for approximately 30 minutes to adhere.

Note – *The arrow in this figure points to the front of the vehicle.*



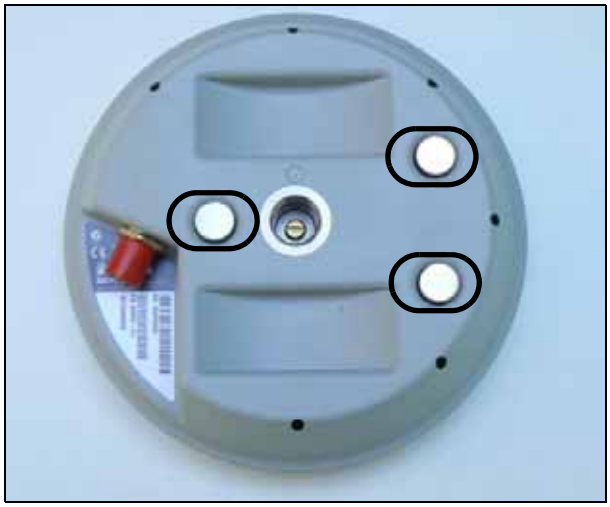
V plate



4" x 6" plate

Step 4

If the antenna has magnets built in, omit this step.



Otherwise, attach the large magnet with a $^{5}/_{8}$" stud to the GNSS antenna.



Step 5

RTK, OmniSTAR, DGPS, GLONASS applications

For repeatable positioning, place the antenna against the lip at the narrow end of the V plate.



WAAS, EGNOS, VBS, Beacon applications

Attach the antenna to the center of the 4" x 6" plate.



Step 6

Both models

Attach the antenna/receiver cable to the antenna and then route the cable into the cab through the rubber grommet at the base of the rear window. Secure the cable along the way.



EZ-Guide 500 lightbar, and FmX and CFX-750 displays: Installing the RTK radio antenna

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Step 1

Connect the radio antenna to the magnetic antenna base



Step 2

Attach the magnetic radio antenna base to the rear f the V plate on the roof. If the cable does not reach the V plate, use the 4" x 6" plate with the VHB provided to relocate the antenna.



Step 3

Route cable from the vehicle roof into the cab, and connect the radio cable to the display.

CHAPTER

6

Power Harness Installation

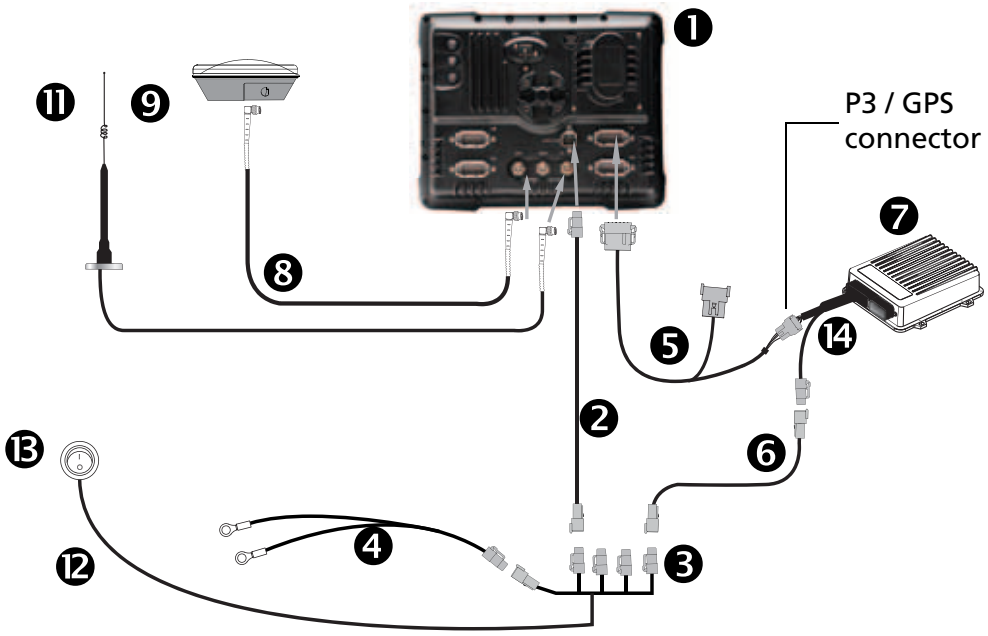
In this chapter:

- FmX integrated display components
- CFX-750 display components
- EZ-Guide 500 lightbar components
- FmX and CFX-750 displays: Installing the power harness
- FmX and CFX-750 displays: Configuring the power bus options
- Configuring the power bus options for the EZ-Guide 500 lightbar

This chapter describes how to install the power harness in the vehicle.

Note – *Unless otherwise stated, instructions for "the display" refer to either the FmX integrated display or the CFX-750 display.*

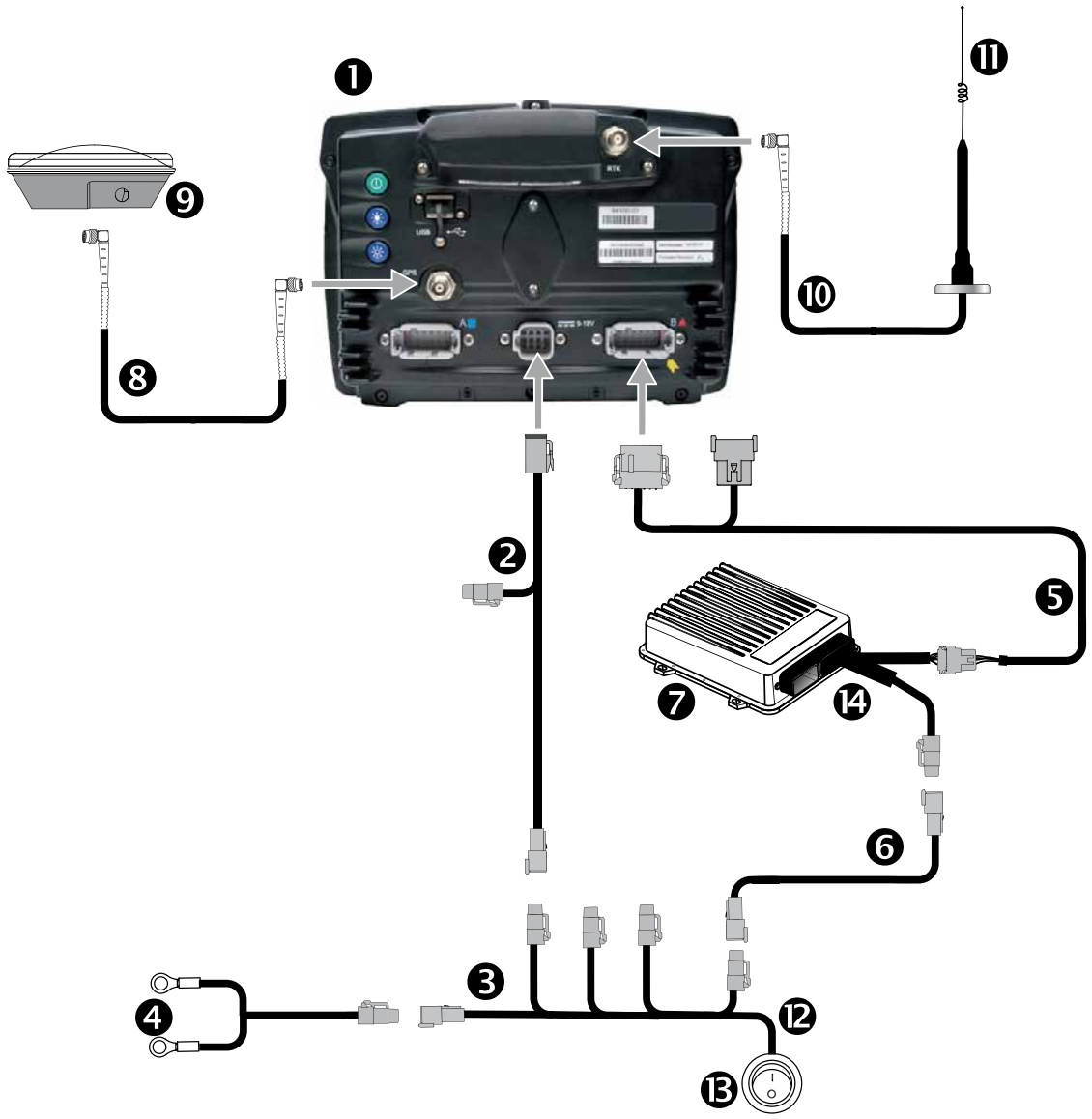
FmX integrated display components



CAUTION – Connecting the Port Replicator on the FmX to NavController II cable ❺ to the P4 or P12 connector of the NavController II harness ⓮ will result in damage to the display, and will void the warranty.

Item	Description	Trimble part number
❶	FmX integrated display	93100-02
❷	FmX power cable	66694
❸	FmX power cable with relay and switch (power bus)	67259
❹	Basic power cable	67258
❺	FmX to NavController II cable with port replicator	75741
❻	2 pin DTM to 2 pin DT power adaptor	67095
❼	NavController II	55563-00
❽	8 m GPS TNC/TNC RT angle cable	50449
❾	AG25 GNSS antenna	77038-00
❿	NMO to TNC 20ft antenna cable and base	62120
⓫	900 MHz radio antenna kit	22882-10
⓬	External switch cable included with kit	Part of P/N 67259
⓭	Switch	67095

CFX-750 display components

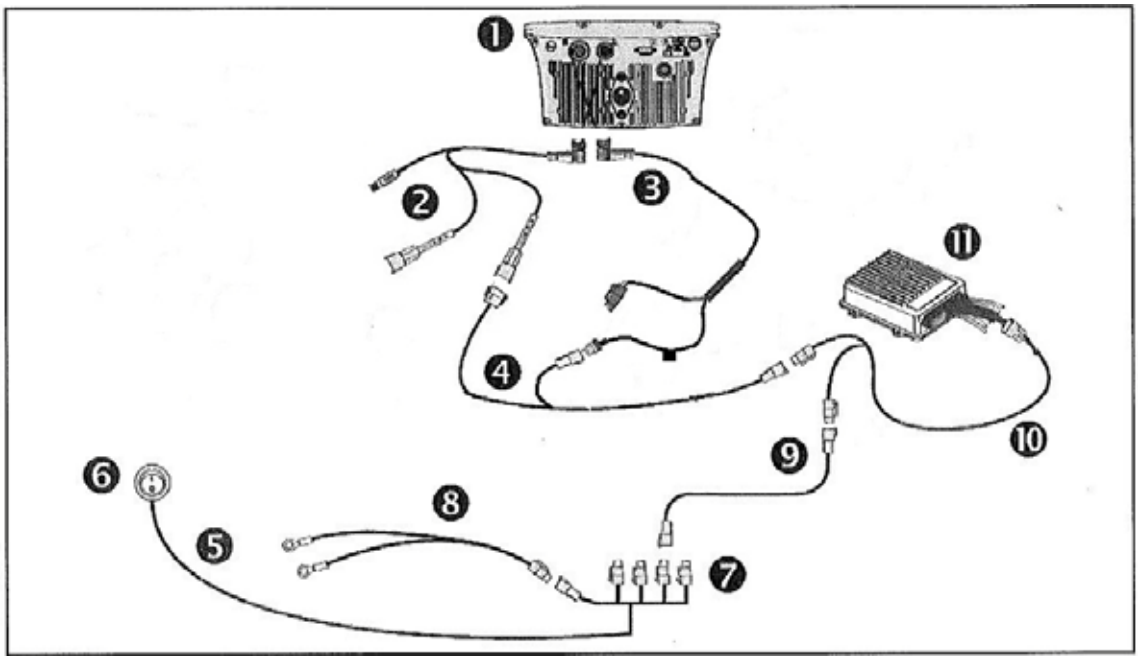


CAUTION – Connecting the Port Replicator on the CFX-750 display to NavController II cable ❺ to the P4 or P12 connector of the NavController II harness ⓮ will result in damage to the CFX-750 display and will void the warranty.

Item	Description	Trimble part number
❶	CFX-750 display ***Note –*** *RTK password required.*	94100-02
❷	CFX-750 power cable	77282
❸	CFX-750 power cable with relay and switch (power bus)	67259
❹	Basic power cable	67258

Item	Description	Trimble part number
❺	CFX-750 to NavController II cable with port replicator	75741
❻	2 pin DTM to 2 pin DT power adaptor	67095
❼	NavController II	55563-00
❽	8 m GPS TNC/TNC RT angle cable	50449
❾	AG25 GNSS antenna	77038-00
❿	NMO to TNC 20ft antenna cable and base	62120
⓫	900 MHz radio antenna kit	22882-10
⓬	External switch cable included with kit	Part of P/N 67259
⓭	External switch included with kit	Part of P/N 67259
⓮	Main NavController II cable	54601

EZ-Guide 500 lightbar components



Item	Description	Trimble part number
❶	EZ-Guide 500 lightbar	
❷	EZ-Guide 500 lightbar 19 pin port expansion cable	62069
❸	EZ-Guide 500 lightbar/CAN 90° 5 pin connector	62817
❹	EZ-Guide 500 lightbar port A to NavController II cable	62754
❺	Switch cable	Part of 67259
❻	Switch	67095
❼	FmX power cable with relay and switch	67259
❽	FmX basic power cable	67258
❾	2 pin DTM to 2 pin 2 DT power adaptor	67095
❿	NavController II main cable	54601
⓫	NavController II	55563-00

FmX and CFX-750 displays: Installing the power harness

Note – *Unless otherwise stated, instructions for "the display" refer to either the FmX integrated display or the CFX-750 display.*

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

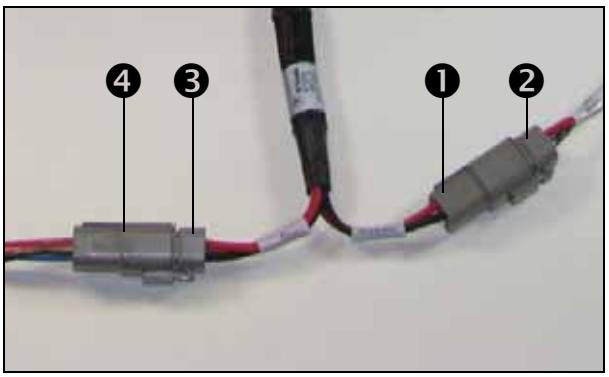
Step 1

Connect the basic power cable to the vehicle battery and then route the cable into the cab.



Step 2

Locate and connect the 4-pin Deutsch DTP receptacle on the power bus ❶ to the 4-pin Deutsch DTP plug ❷ on the basic power cable and then remove the protective cap from the 4-pin Deutsch DTP plug ❸ on the power bus and connect the plug to the 4-pin Deutsch DTP receptacle ❹ on the display power adaptor.



Step 3

Route the display power adaptor to the display mounting location and then connect it to the display.



FmX display



CFX-750 display

FmX and CFX-750 displays: Configuring the power bus options

Note – *Unless otherwise stated, instructions for "the display" refer to either the FmX integrated display or the CFX-750 display.*

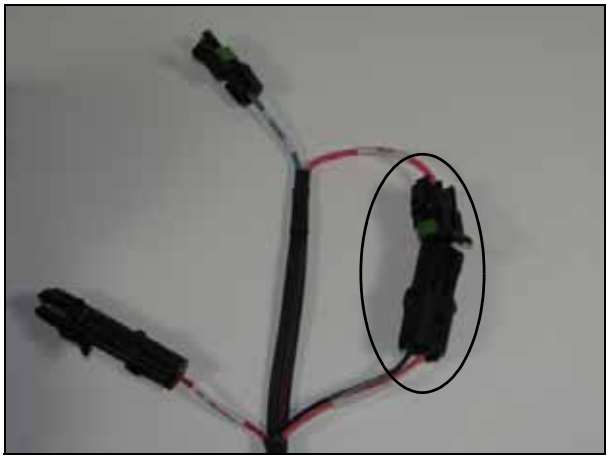
WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

When you use the power bus cable, use one of the following configuration methods to turn on the Autopilot system:

- Display power button is used to turn on the Autopilot system
- External switch is used to turn on the Autopilot system
- Ignition is used to turn on the Autopilot system

Display power button is used to turn on the Autopilot system

Connect the 2 pin connectors labeled R2 and P2 on the power bus.



External switch is used to turn on the Autopilot system

Step 1

Connect the cable labeled R7 switch ❶ (included with the power bus) to connector labeled P2 on the power bus ❷ and then route the cable labeled R7 to a switch location.

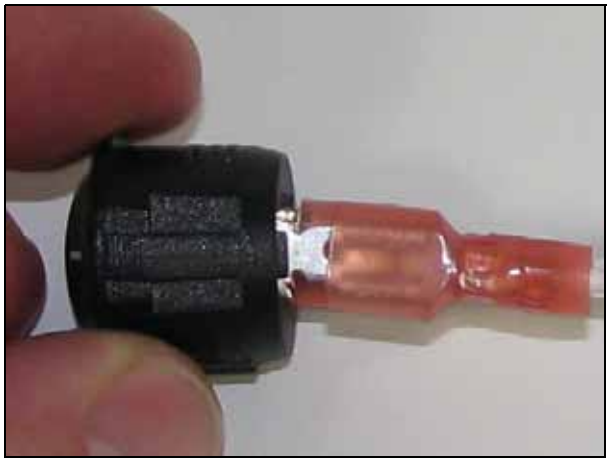
Note – *To install the switch provided, drill a ¾" hole.*



Step 2

Connect the cable labeled R7 to the switch pins.

Note – *Polarity is not important.*



Installing the optional illuminated full or standard Euro switch

Step 1

Find an available knockout location on the vehicle console.

Note – *An alternative location is required for the switch provided.*

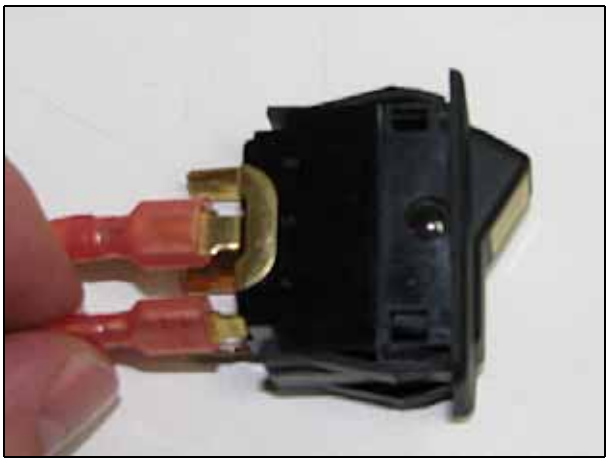


Step 2

Route the cable labeled R7 to the switch location and then connect the cable to the illuminated switch.

Connect the wire labelled S1 to pin 5 on the switch and then connect the wire labelled S2 to pin 4 on the switch.

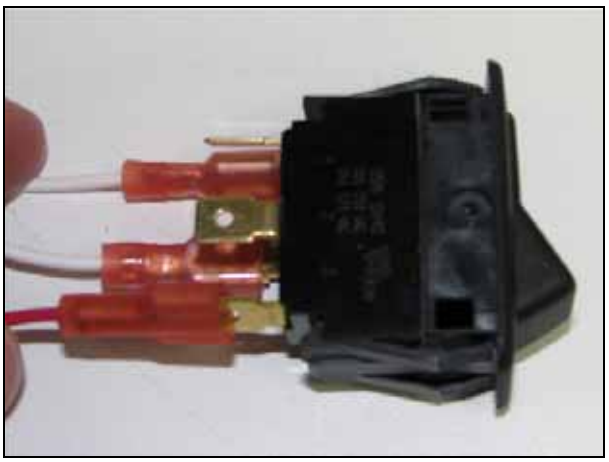
Note – *Polarity is important.*



Step 3

Connect a separate wire to pin 3 on the switch using a spade connector. Route the wire and then connect it to the vehicle switched power.

Note – *This additional wire is required to allow the switch to illuminate.*

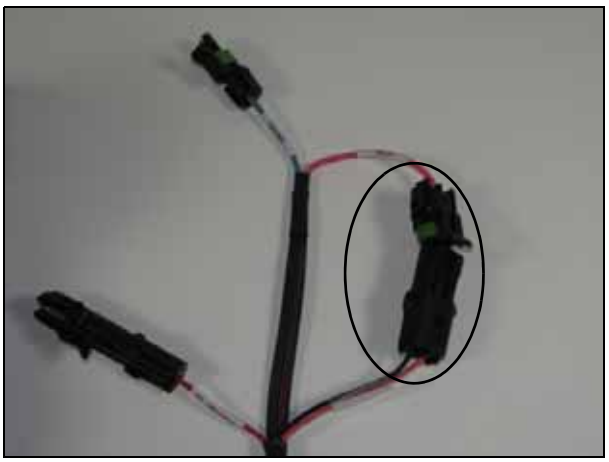


Ignition is used to turn on the Autopilot system

Note – *For more information on how to use the ignition sensing option, see the FmX Integrated Display User Guide.*

Step 1

Connect the 2-pin connectors labeled R2 and P2 on the power bus.

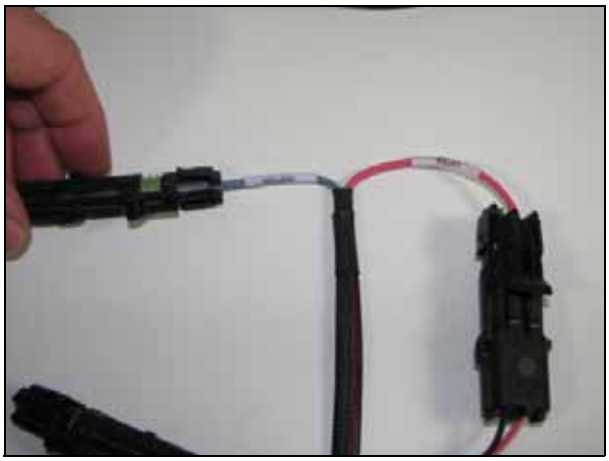


Step 2

Connect the cable labeled R8 Ignition (included with the power bus) to connector P3 Ignition on the power bus.

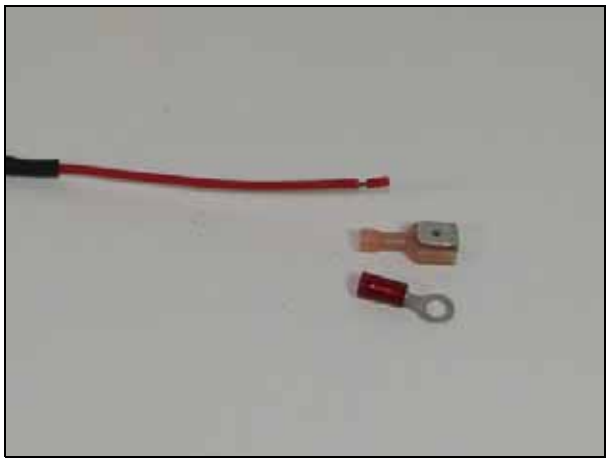
Step 3

Route the cable to the vehicles ignition.



Step 4

Connect the red ignition sense wire to the vehicle ignition using the spade or ring terminal provided.



Configuring the power bus options for the EZ-Guide 500 lightbar

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Note – *For the EZ-Guide 500 lightbar cable installation instructions see,* *EZ-Guide 500 lightbar components, page 77*.

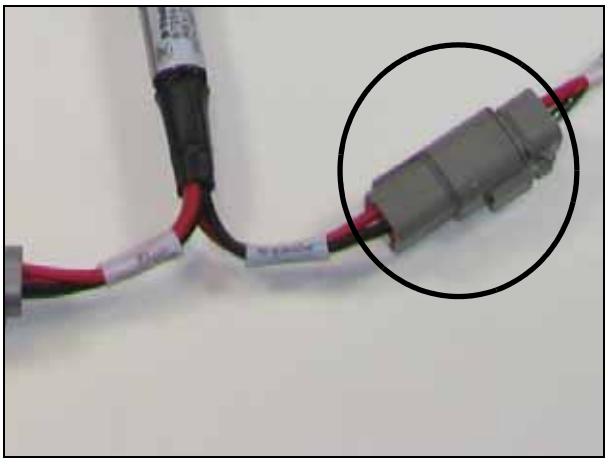
Step 1

Locate and connect the basic power cable to the vehicle battery and then route the cable into the cab.



Step 2

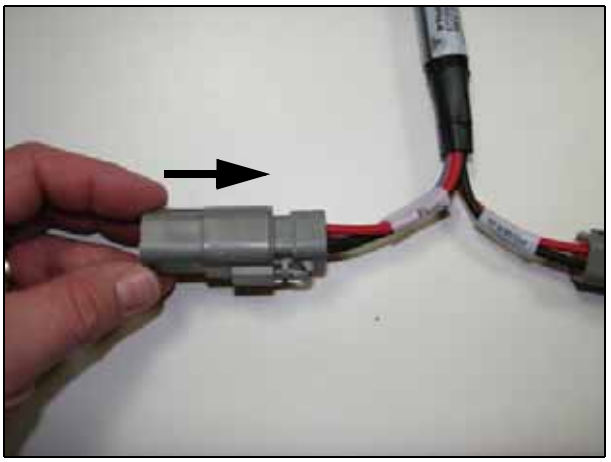
Locate and connect the 4-pin Deutsch DTP receptacle on the power bus to the 4-pin Deutsch DTP plug on the basic power cable.



Step 3

Verify that the protective receptacle is installed on the power bus.

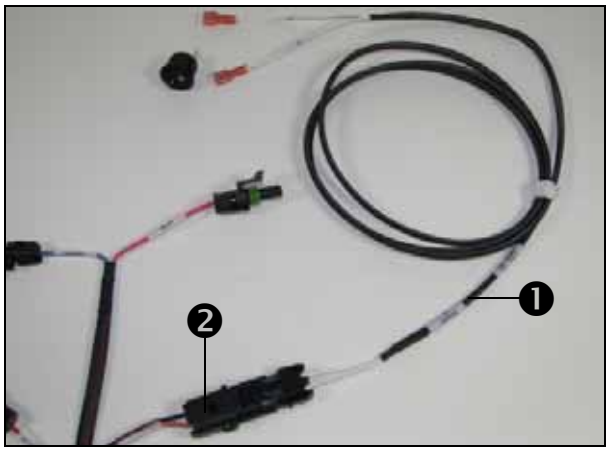
Note – *Damage to the system may result if the protective receptacle is not in place.*



Step 4

Connect the cable labeled R7 switch ❶ (included with the power bus) to connector labeled P2 on the power bus ❷ and then route the cable labeled R7 to a switch location.

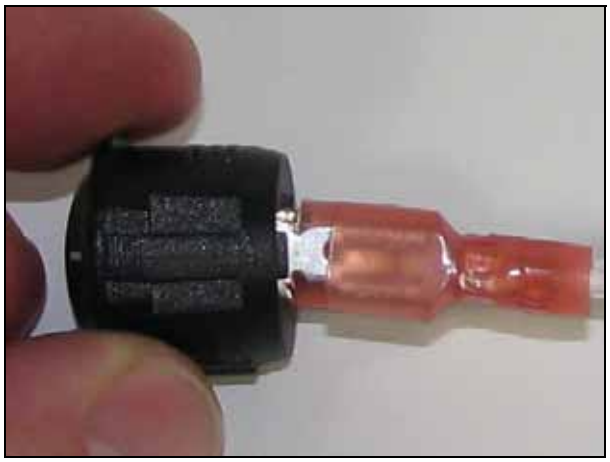
Note – *To install the switch provided, drill a ¾" hole.*



Step 5

Connect cable labeled R7 to the switch pins

Note – *Polarity is not important.*

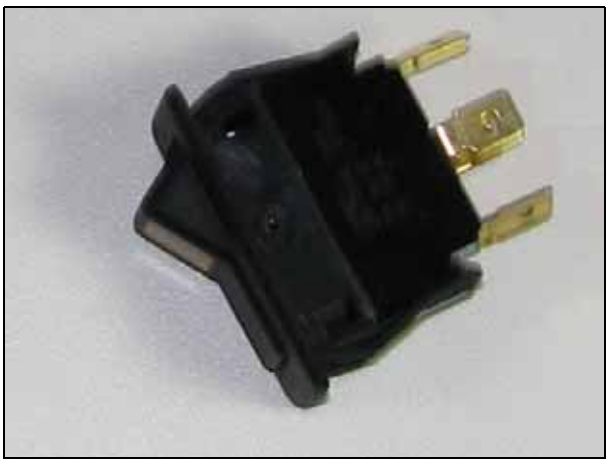


Installing the optional illuminated full or standard Euro switch

Step 1

Find an available knockout location on the vehicle console.

Note – *An alternative location is required for the switch provided.*

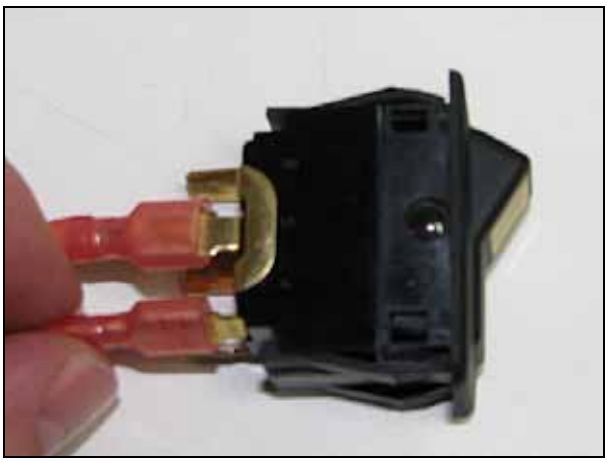


Step 2

Route the cable labeled R7 to the switch location and then connect the cable to the illuminated switch.

Connect the wire labelled S1 to pin 5 on the switch and then connect the wire labelled S2 to pin 4 on the switch.

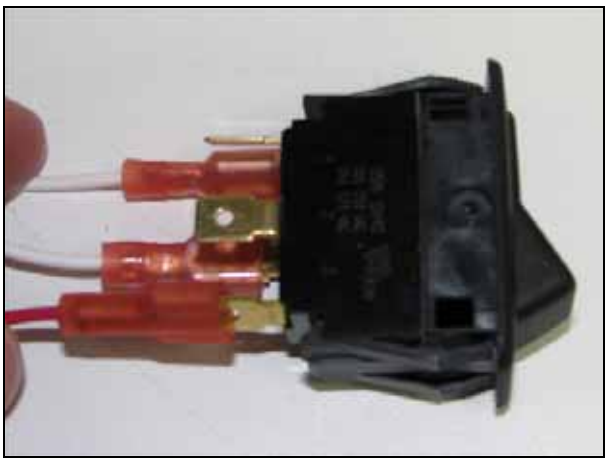
Note – *Polarity is important.*



Step 3

Connect a separate wire to pin 3 on the switch using a spade connector. Route the wire and then connect it to the vehicles switched power.

Note – *This additional wire is required to allow the switch to illuminate.*



CHAPTER

7

Remote Engage Switch Installation

In this chapter:

- Remote engage switch components: Rocker switch
- Remote engage switch components: Foot switch
- Preparing the remote engage cable
- Using the remote engage switch

This chapter describes how to install the remote engage switch.

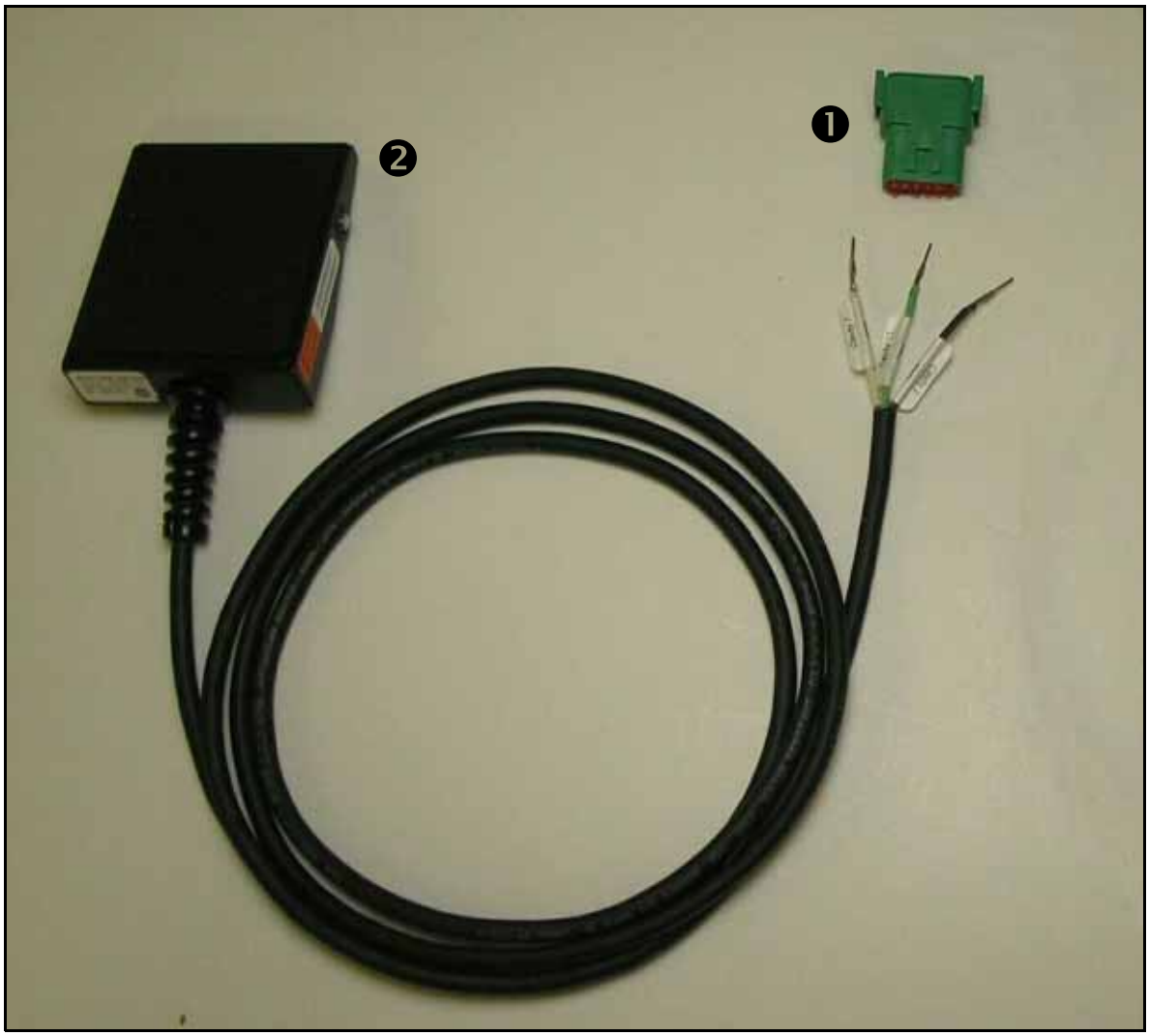
Remote engage switch components: Rocker switch



Item	Description
1	DTM receptacle
2	Remote engage rocker switch

Note – *This is a Full or Standard Euro switch, depending on the kit ordered.*

Remote engage switch components: Foot switch

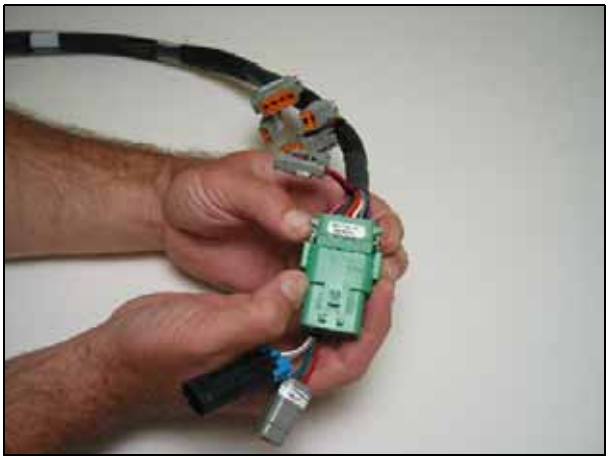


Item	Description
❶	DTM receptacle
❷	Remote engage foot switch

Preparing the remote engage cable

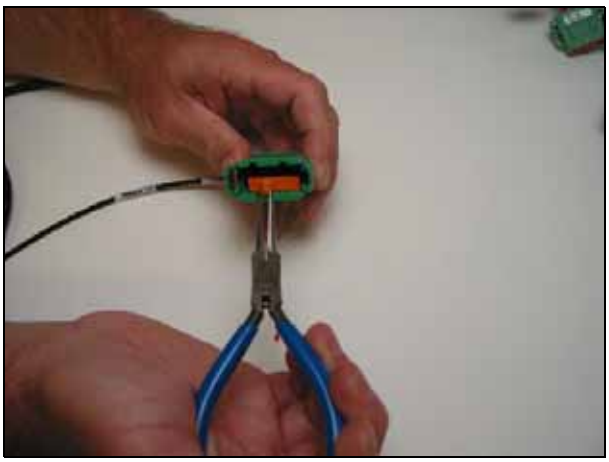
Step 1

Locate the green 12-pin Deutsch receptacle on the P-5 leg of the main controller harness. For more information, see Controller connections, page 98.



Step 2

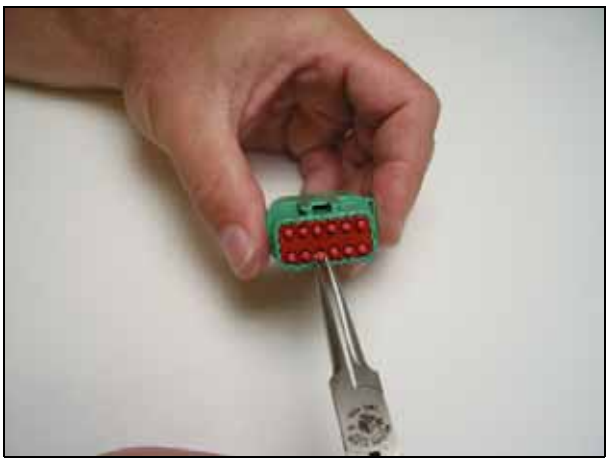
Remove the wedge from the connector.



Step 3

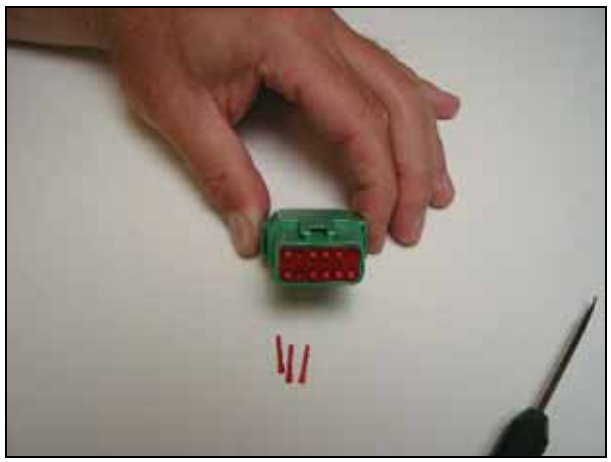
Rocker switch only

Remove the plugs from cavity 2 and cavity 7.



Foot Switch Only

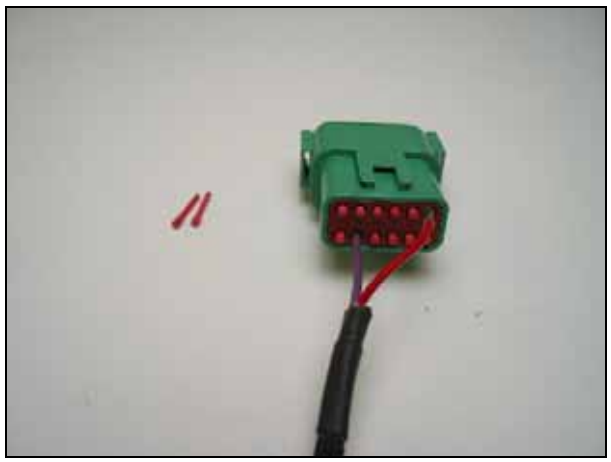
Remove the plugs from cavity 2, cavity 7, and cavity 11.



Step 4

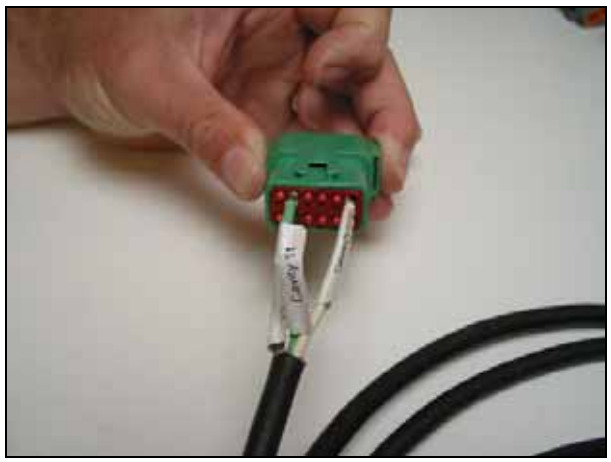
Rocker switch only

Insert the DTM pins into cavity 2 and cavity 7, according to the labels on the wires.



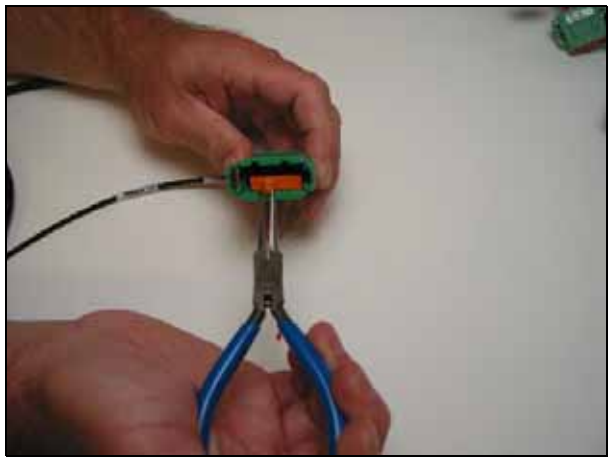
Foot switch only

Insert the DTM pins into cavity 2, cavity 7, and cavity 11, according to the labels on the wires.



Step 5

Pull on the wires to seat them in place and then replace the wedge in the connector.



Step 6

Replace the receptacle on the P5 plug of the Nav II harness.

Step 7

Rocker switch only

Run the spade ends of the cable to a knockout location in the operator console.



Foot switch only

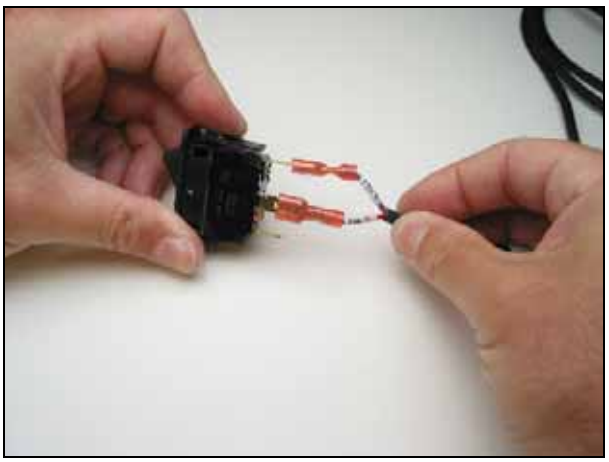
Run the cable to a clear location on the floor board. Use double-sided tape to secure the pedal. Route the cable under the floor mat.



Step 8

Rocker Switch Only

Connect the wires to the switch. Match the print on the switch body with the labels on the wires.



Step 9

Rocker Switch Only

Place the switch in the console.



Using the remote engage switch

Step 1

Hold the switch down for at least 0.5 seconds.

Note – *Holding the switch for less than 0.5 seconds will not engage the system.*

Step 2

Release the switch between 0.5 and 4.0 seconds. When you release the switch, the vehicle will engage.

CHAPTER

8

Controller Installation

In this chapter:

- Installing the controller
- Controller connections

This chapter describes how to install the controller unit.



WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

Installing the controller

Step 1

Locate the area behind the drivers seat of the machine. This is where the NavController II will be installed.



Step 2

To install the NavController II, drill and tap holes in the frame of the cab in the location shown.

Before you mark the installation holes locate the position of the metal frame.



Step 3

Use the controller mounting plate as a template to mark two installation holes for fixing the plate to the machine.

Make sure that the mounting plate is square to the center line of the machine.





Step 4

Drill and tap two ¼-20 holes and then use the provided ¼" bolts to attach the mounting plate to the machine.

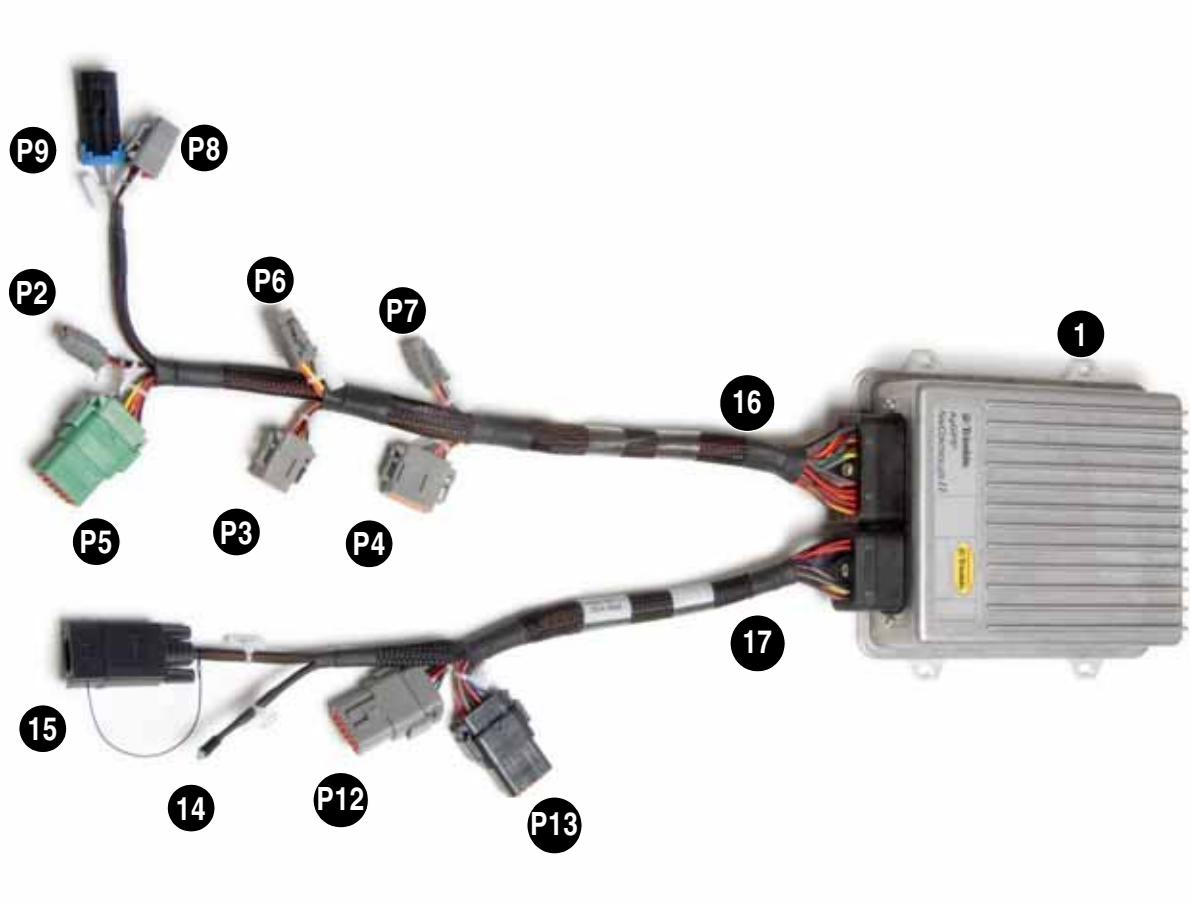


Step 5

Use the provided 10-32 screws to attach the NavController II to the mounting plate.



Controller connections



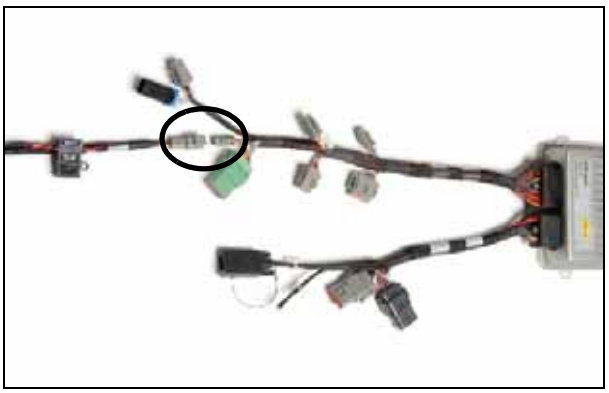
Item	Description
1	NavController II controller
P2	Power connector
P3	GPS connector
P4	Display connector
P5	Vehicle sensors connector
P6	Steering sensor connector
P7	Manual override connector
P8	Hydraulic valve connector

Item	Description
P9	Sonalert connector
P12	Lightbar/spare connector
P13	Spare sensors connector
14	Status indicator
15	Laptop connector
16	Main harness
17	Auxiliary harness

Step 1

Connect the power cable connection to P-2, which is labeled “Power”. P-2 is located on the main wiring harness.

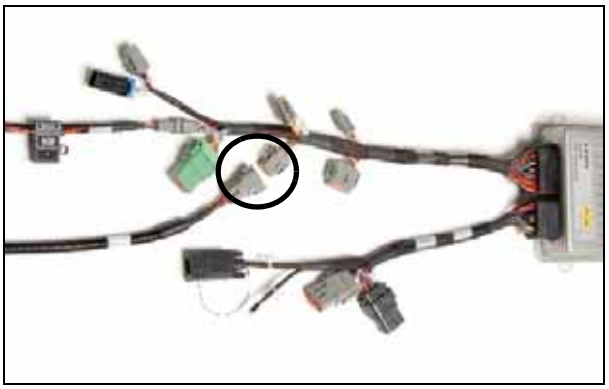
Note – *The power connection supplies power through the controller to all connected devices, including GNSS and displays.*



Step 2

Connect the GPS cable connection to P-3, which is labeled “GPS”. P-3 is located on the main wiring harness.

Note – *If you are using an FmX or CFX-750 display, attach the main display cable here.*

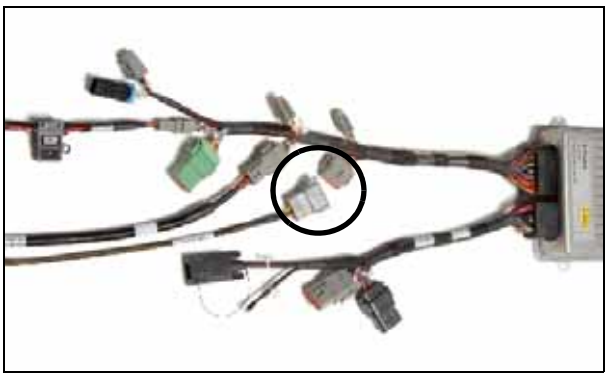


Step 3

Connect the primary display cable connection to P-4, which is labeled “Display”. P-4 is located on the main wiring harness

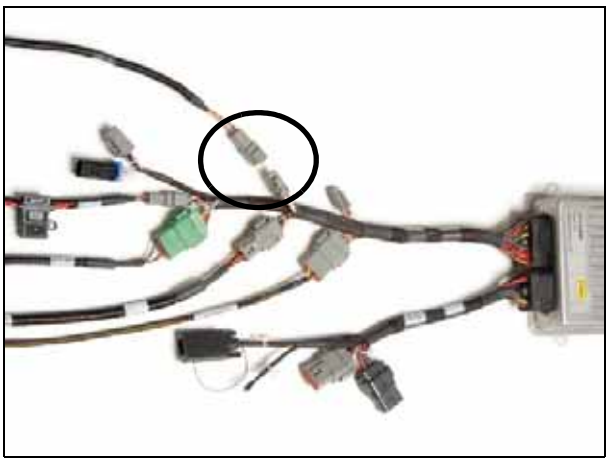
Note – Do not *use this connector with an FmX or CFX-750 display.*

Note – Do not *connect the cable to the connector labeled “Spare” on the auxiliary harness.*



Step 4

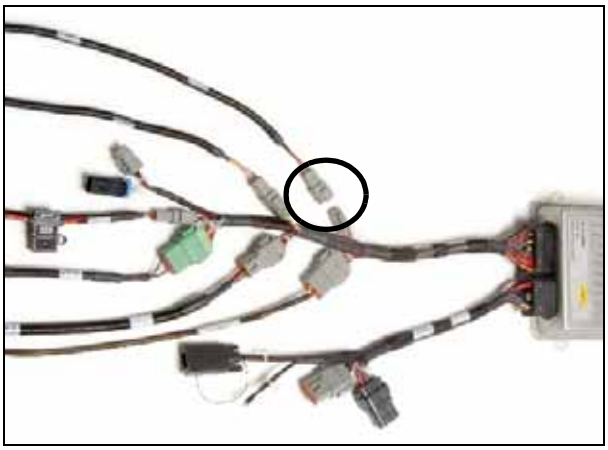
Connect the steering sensor cable connection to P-6, which is labeled “Steering Sensor”. P-6 is located on the main wiring harness.



Step 5

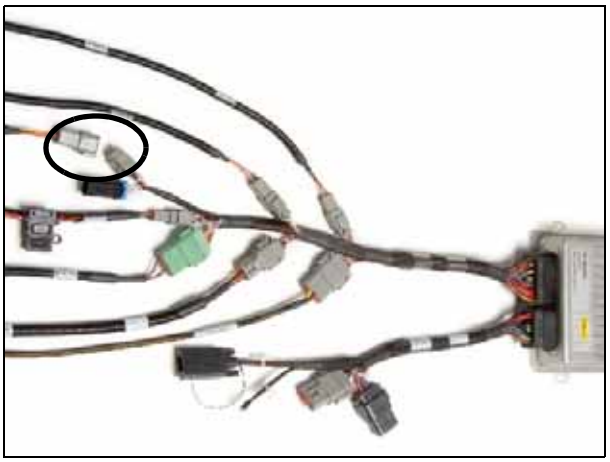
Connect the manual override cable connection to P-7, which is labeled “Manual Override”. P-7 is located on the main wiring harness.

Note – *When you install the remote engage harness, add the pins to the existing connector.*



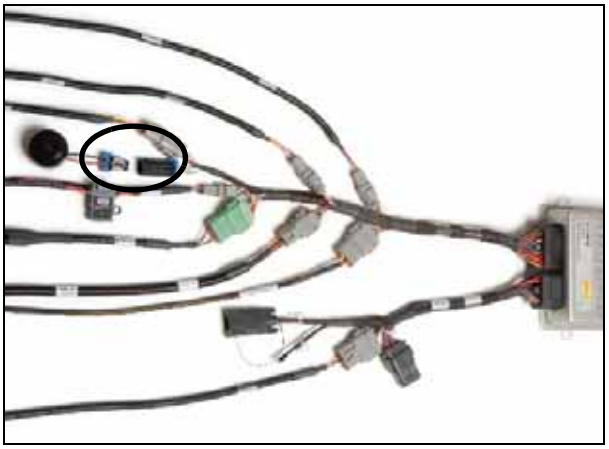
Step 6

Connect the hydraulic steering valve cable connection to P-8, which is labeled “Hydraulic Valve”. P-8 is located on the main wiring harness.



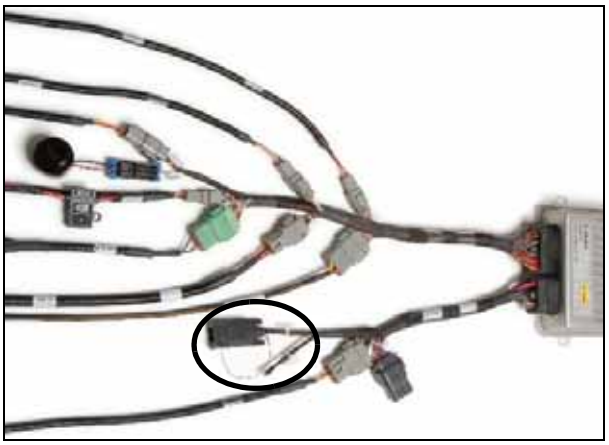
Step 7

Connect the Sonalert P-9 to the two pin Delphi connector on the main wiring harness. Route the cable so the Sonalert warning device is in a position that is audible to the operator.



Step 8

Route the LED and laptop lead, which is located on the auxiliary wiring harness, to a location that allows the operator to determine the controller status. See controller LED status for status determination. Six flashes per second indicates a correctly functioning controller.



Step 9

Use the provided sleeving to secure the harness cables with tie wraps. Cover and route the cable bundle to avoid damage to connectors and strain on wire connections.

CHAPTER

9

Final Machine Check

In this chapter:

- Performing the final machine check

This chapter describes how to perform a final check of the vehicle.

Performing the final machine check

WARNING – To avoid potentially serious personal injury or illness, and to prevent damage to equipment, make sure that you read and understand the Safety Information chapter.

1. Connect the battery.
2. Start the machine and check for hydraulic leaks. Correct as needed.
3. Update the Trimble display and the Autopilot NavController II to the latest firmware from http://www.agpartners.trimble.com.

   You can use FlashLoader 200 software version 3.19 to update the Autopilot controller: Download it from http://agpartners.trimble.com.
4. Load the correct configuration file into the Autopilot NavControllerII for the vehicle model being used.

   Download the latest set of configuration files from http://www.agpartners.trimble.com.

   You can use Autopilot Toolbox II software version 2.90 to load the configuration file into the Autopilot controller. You can download the AutoPilot Toolbox II software from http://agpartners.trimble.com.
5. Calibrate the Autopilot system using the Trimble display or Autopilot Toolbox II software version 2.90. Depending on your machine type, the following items must be calibrated before you can use the Autopilot system:
   - NavController II mounting orientation
   - Manual override
   - AutoSense mounting orientation
   - Valve deadzone
   - Autopilot P-gain
   - Antenna height/Antenna axle offset, and Roll offset